## BRIDGE AND CULVERT

PLAN READING

# OUIZ

Copyright 1965 by



INSTRUCTION, INC.

#### Directions:

- 1. Select the BEST SINGLE answer in each item.
- Mark ONLY that one answer by placing an X through the letter in front of it. Example:

The abbreviation & stands for:

- A Construction Line
- B Center Lane
- C Concrete Line



- 3. To CHANGE your answer Mark through your first X clearly and completely. Then X through the letter of your new choice.
- 4. Some items refer to "Test Sheets". These are attached to the end of the test. They are designated; Test Sheet A, Test Sheet B, etc. Be sure to refer to the correct Test Sheet, when you are asked to do so. Otherwise you cannot answer the item correctly.

1. A culv	ert described as 10' X 8' would have these dimensions:
A	Height of 10', Span of 8'
В	Height of 8', Span of 10'
С	Length of 10', Span of 8'
D	Length of 8', Span of 10'
2. The cu	lvert part from the parapet to the curtain wall is called the:
A	End Wall
В	Head Wall
С	Barrel
D	Channel Channel
2 11 1	
3. No ske	w means:
	Parallel to roadway G
B B	At a 45° angle to roadway G
С	
D D	Straight ahead
. Otronvise	
4. The cu	lvert part from back of parapet to back of parapet is called the:
A	Trough
В	Apron
С	Span
D	Barrel

	5. The	main difference between a culvert and a flume is:
		A A flume is larger than a culvert
		B A flume is smaller than a culvert
		C A culvert is open across the top and a flume is not
		D A flume is open across the top and a culvert is not
	6. A 5t	reinforcing bar has a diameter of:
		A .5 inch
		B .05 foot
		C 5/8 inch
		D 5/6 inch
	7. Culv	ert reinforcing bars in a transverse position are placed in the
		A top or bottom slab, parallel to culvert Q.
		B top or bottom slab, perpendicular to culvert Q.
		C wingwall, parallel to wingwall top slope.
		D sidewall, from top slab to bottom slab.
y'nu	8. Bars	s to be spaced at 1 foot centers should be
		A parallel, with a 1 foot distance between bar centers.
		B parallel, with a 1 foot distance between outside bar edges.
		C 1 foot apart, all pointing to the center.
		D I foot from center line.

В	9	
C	32	
	ton at they fact to be up more set source de go en swith the set of the second	
D	16	
	revariable a section part and particular section	
10. The cu	lvert flow line elevation is usually the elevation at the	
A	height of the expected water line.	
В	bottom of the curtain wall.	
С	top of the floor, in the trough.	
D	mid point between the top and bottom slabs.	
11. A bride	ge with a design number of 1061 is	
A	the 1,061 <sup>st</sup> bridge to be designed in the state by the State Highway Commission.	
В	a bridge to be built on project No. 1061.	
С	the tenth bridge to be built in that survey township in 1961.	
D	the tenth bridge in 1961 to be assigned a design number in that county.	

 Refer to Test Sheet A. On this sheet, the number of c bars required for a 4 X 4 culvert on a 45° skew is:

A 8

1	2.	On the	title sheet, the station location given for a bridge refers to a point
		A	midway between G's of abutment bearings.
		В	at the end of the bridge which has the lowest station number.
		С	at the end of the bridge which has the highest station number.
		D	at the beginning of the bridge approach slab, back of the bridge.
1	13.		ro Test Sheet A. Assume the L distance is 30 feet. The number of a seeded for a straight Concrete Box Culvert, 4'-0 span, Parallel Wing is:
		A	60
		В	62
		С	64
		1 92	

- 14. On a bridge with a skew, the skew angle is formed by the meeting of:
  - A Bridge Q with roadway Q
  - B Pier and abutment  $\mathbf{G}_{s}$  with bridge  $\mathbf{G}_{s}$
  - C Pier and abutment bearing  $\mathbf{Q_{'s}}$  with lines perpendicular to  $\mathbf{Q}$  of roadway
  - D Pier G's with abutment G's

15. For a l	oridge described as 60'-0 X 30' the length is:
A	60 feet
В	30 feet
C	1800 feet
D D	90 feet leave as and the desired and the second and
16. When y	ou see revisions listed on the Title Sheet, you should:
A	Read them to determine what has been changed and why.
В	Turn to the revised sheets to be sure the revisions have been made on each sheet listed.
C	Disregard them since these are important only to the designers.
D	Read them briefly, so you'll remember what they are in case you need to refer to them.
17. On brid	ge plans, the situation plan shows:
A	The situation at the bridge site, prior to construction
. В	A top view of the proposed bridge and surrounding area
C.	The structural steel situation
D	A top view of the area below the bridge, where the foundation will be placed

## 18. Superstructure refers to:

- A All parts of the bridge below the bearings
- B The structural steel used for the bridge support
- C All parts of the bridge above the bearings
- D Structural components designed to withstand extreme stress

## 19. Steel H Piles designated as (10 BP 42)

- A are 10" wide and 42' long.
- B weigh 42 pounds per foot of pile length and are 10" deep.
- C require 42 pounds of pressure for every 10" of length.
- D are 10 foot piles which can withstand 42 pounds of bearing pressure per foot.

## 20. The Sounding Data shows:

- A Elevations and types of material found at the test holes
- B Expected "soundness" of bridge foundations at specified sites
- C Structural steel testing data
- D The overall expected strength of the bridge

21. On the	plan sheets, the notes which you should read are:
A	All notes designated as General Notes
В	All notes close to diagrams which you are reading
C	All the notes on each sheet
D	Notes located in specific places on sheets throughout the plans
22. The br	idge seat elevation given for an abutment is the elevation at the
A	top of the finished grade, directly above the abutment <b>G</b> .
В	top of the abutment footing.
С	top of the abutment.
a punkered be used D	bottom of the abutment footing.
23. Refer t	o Test Sheet B. The Rear Elevation shows the abutments from the:
A	Roadway side
В	Bridge side
C	Top
D	Left side
24. Refer t	o Test Sheet B. The bridge seat elevation for the South Abutment is:
A	890.65
В	881.11
С	892.74
D	887.91

25. Refer to Test Sheet B. The number of battered piling required for one abutment is:
A 9
B 8
C 5
D 4
26. Refer to Test Sheet B. The piling, as seen from the top, looks most like:
A an O
B an E
C an H
DaT
27. Refer to Test Sheet B. The G of abutment is a line:
A Perpendicular to Q of Abutment Bearing, at Q of roadway
B Along the length of the bridge seat, midway between the backwall and the front face of footing
C From the midpoint of the piling up to the midpoint of the paving notch
D From side to side, dividing the abutment down the center

28. TI	ne ma	or	parts	of	a	pier	incl	ude:
--------	-------	----	-------	----	---	------	------	------

- A Pier Cap and Pier Wall
- B Pier Wing, Pier Footing and Pier Head
- C Pier Cap, Pier Column and Pier Footing
- D Pier Backwall, Pier Footing and Paving Notch

## 29. Refer to Test Sheet C. The distance from the Grade (at & Roadway) to Pier 2 Bridge Seat below is:

- A 3'6"
- B 5' 1 1/16"
- C 2'6"
- D 26"

## 30. Refer to Test Sheet C. The total number of cubic yards of concrete required to construct Pier 2 is:

- A 26.8 cubic yards
- B 74.5 cubic yards
- C 883.05 cubic yards
- D 888.16 cubic yards

31. Refer to Test Sheet C. The bars to be placed vertically in the pier column are labeled:
A 11a1
В 10Ь2
C 10b1
D V-C
32. Refer to Test Sheet C. The elevation at the bottom of the footing on Pier 2 is:
A 882.81
В 888.16
C 300
D 854.56
33. Refer to Test Sheet D. The total anticipated dead load deflection is zero at:
A Q pier bearing
B C splice
C & roadway
D Edge of curb

A	Depth of concrete, in fractions of a foot
В	Expected total "sag" in fraction of an inch
C	Fraction of an inch above desired grade elevation, at which the forms must be set
D	Deflection expected from the weight of the maximum traffic load
	and the motted and the more work of the first of fortal and the first of the first
35. Refer	to Test Sheet D. The heaviest I beams to be used on this bridge are the:
A	Exterior beams
В	Interior beams
C	Cross beams
D	Diagonal beams
	to had bred being a not mail of the Steel of a specific dent found of
36. Refer	to Test Sheet D. At the G's of pier bearings, the cross beams
A	are perpendicular to roadway Q.
В	are parallel to roadway Q
С	follow the skew of the pier.
D	are not present.

34. Refer to Test Sheet D. On the Total Dead Load Deflection diagram, the encircled numbers show the:

37.	Refer t	o Test Sheet D. The cover plates are placed on
	A	both sides of each flange at the splice points.
	В	both sides of the web at the splice points.
	С	the outsides of the flanges over the pier bearings.
	D	one side of the web over the pier bearings.
38.	Refer t	o Test Sheet D. Shear Lugs are placed
	A	on the webs of the cross beams.
	В	on the tops of the top flanges of the longitudinal beams.
	С	over the G's of the pier bearings.
	D	on the tops of the top splice plates.
39.		o Test Sheet D. The nominal depth of the longitudinal beams or and exterior) is:
	A	36 inches
	В	Varied
	С	.1 of the web
	D	16.0 inches

40.	Refer to Test Sheet D. Shear Lugs are not to be placed on the:
	A Top cover plates
	B Top splice plates
	C Top flange of interior beams
	D Top flange of exterior beams
41.	Between a pier cap and an I beam there is a:
	A Splice plate
	B Fixed shoe or rocker
	C Connection bolt assembly
	D Reinforced concrete connector
42.	On an I beam bridge, as well as on many others,
	A at each bearing point, the superstructure is securely bolted to the substructure.
	B the superstructure rests on the substructure, but is not attached to it at all.
	C the superstructure is securely welded to substructure at each bearing point.
	D the superstructure is connected to the substructure by rods welded to the rockers or shoes below, and to the bridge floor above.

43.	Refer to Test Sheet E. When the temperature at time of setting is 90° F, the	e D
	distance of the south abutment expansion assembly should be:	

- A 134 inches
- B 2 inches
- C 2½ inches
- D .90 inches

## 44. Refer to Test Sheet E. In the + position, the rockers on piers 1, 3 and 4 should:

- A Tilt away from pier 2
- B Tilt in toward pier 2
- C Not tilt
- D All tilt toward the north

## 45. Refer to Test Sheet E. If all rockers are correctly set with no tilt (straight up) the temperature must be:

- A 0°F
- B 10° F
- C 90° F
- D 50° F

46.	Refer	to Test Sheet E. When the temperature rises, the D distance on both
	abonin	ents: une viamaza norma pre-tonomuelo de une sun de paretela a
	A	Becomes less
	В	Becomes greater
	С	Stays the same
	D	Is unpredictable
47.	Refer G, wil	to Test Sheet F. The crown on the bridge, 12' Lt. and Rt. of Roadway I be:
	A	On a tangent cross slope, with a 1½" rate of slope
	В	Flat
	C	Parabolic, 1½" in 10 feet
	D	On a vertical circular curve
48.	Refer	to Test Sheet F. Masonry plates are to be:
	Δ	Set in paint and canvas

Bolted across the I beam webs at splice points

Bolted to the I beams at the flange

Welded to each bearing point

- 49. Refer to Test Sheet F. The 6 b bars are to be placed:
  - A Transversely in the top and bottom of the curb
  - B Longitudinally in the top and bottom of the curb
  - C Longitudinally in the top and bottom of the slab
  - D Transversely in the middle of the slab
- 50. Refer to Test Sheet G. Each rail section must pass through at least:
  - A 3 posts before being spliced
  - B 5 posts before being spliced
  - C 10 posts
  - D 2 posts

	ВІ	LL	0	F	R	E	I N	F	OR	3 (	1	N	3			7
SKEW ANGLE		Ø= 0	0		Ф	- 15	0			Φ.	- 30	0	1	Φ	- 4	50
Position of bars Mark	Number	Size Spacing	Length	Number	Size	Spacing	Length	Nur	mber 5	ize 5	pacing	Length	Number	Size	Spacing	Length
Walls : Vertical a	2F+5	۶.φ 1;0,	H+2A+3"	21,+5	Şαφ	1,00	H+2A+		-	, ф	1-0"	H+2A+3"	217+5	ριφ	1-0"	H+2A+3
<ul> <li>Horizontal</li> <li>b</li> </ul>	SH	1 1	M-4"	SH	11	li .	M-4"	-	-	,	1	M-4"	2 H		1	M-4'
ends b	4H	0 0.	Table 1	4 H	n	1	Table 1	-	11	'	Ħ	Table 1	4H	-	E	Table 1
Wings Vertical c	Table-2	1 1	1 2	Toble 2	1		1 2	-	10 -	h	п	2 1	Toble 2	1 1	-	4 2 M-4'
Slab: Longitudinal e	5	# shown	M-4"	10	31 1 <sup>1</sup>	shown	M-4"	-		' 5	hown	M-4' Table 3	5 10	-	shown	Table 3
Floor: f	5	5.0 ·	M-48	5	5.ф	1	Table 3	THE RESERVE THE PARTY NAMED IN		ξ"φ	-	M-4"	5	5.0		M-4'
ends fi	10	n =	Table 4	10		1	Table 4		-	a	1	Table 4	10		8	Toble 4
Parapet: Vertical i	8	2" \$ 1-0°	1-91	8	5.0	110"	1 9'	110	-	5 4	1:0.	119	12	7.0	110"	1.9.
· Trunsverse j	2	# shown	5-0	2	8	shown	5 - 2'	7		1 5	hown	5!9"	2		shown	7!1"
Slab: " k			ole 5				le 5				Table					le 5
" top ki		p. 0 1 3"	See Detail	1	5.4	1-3"	See Det	ail				See Detail		۶φ	113	See Deta
Figor - m		Table 5	5! 8"			ole 5	5!8"	-		Toble		518"			le 5	5-8"
Parapet and Curtain p	Annual Contraction of the last	cews only	1 1101	8	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4'	6-5	1 8	- 5	ξ n Φ	4"	7-0° 4!0°	8	2 0	110'	8-4"
Slab : Dowels r	10	ξ"Φ 1±0°	4.0	10	15.0	1-0"	410	1(	-	φ.φ	1'0"	2.08 H + 10"	10	7.0	4"	2.54H+10
Wing: Slope s -Floor: Headwalls mi	shown	ξ"Φ 7"	1.83 H + 10° 5!8°	- 0	β*Φ	71	1.67 H + 10	0.		ь ф ф	78	5! 8"	0	5.0	7"	5-8"
	SHOW OF THE PERSON NAMED IN	datemanahentateanuu	1 3-0	-	adactorium de la constanta	NAME OF TAXABLE PARTY.	directions in response	-	-	-		3-0	-	15	1	1 3-0
	BARS	)		TWO I	EACH		NGTH	REQ	UIRE	D			-			
SKEW	4 x 5	. Linia II.	all all sales	1			x 4	Laster	1	101	T. Zimer	4 x 3	liet et er	-		x 2
	15-9 15-9			1 12-9 12										-	-	13-10 13
¢ = 15°   12-3°   13-7°   13-9°   15-1°   c = 30°   11-9°   14-5°   13' 6°   16-5		-			71 13-9	0 15-1.			17.9	12-31		319' 1511' 316' 1615'	14-11 16-3	-	-	13-4' 4
\$ \cdot 450												3-5 18-5		-	-	-
	extracoura contactors rem	exchange and an example of the control of the contr	and the second second	productivas sensiberanos	Materia creaturo	endorszannia	a house and a second	euronikasowania	dominimode	11 -	1,0,0	and the second	descensor and non-some		-	
	BARS	-	FOUR		-	-	H REC	QUIRE				TAB	LE - 3			BARS
4 × 5		4 x 4			4 x :	3			4 x	2			ALL	HEIC	SHTS	
2.0° \$.15° \$.30° \$.45°	\$ . 0°   \$ .	15° \$ -30°		\$-0° \$-!	5° Ø	· 30°	\$-45° \$	- 0° ¢	5.15°	p=30	Ø-45	° TW	O EACH	LEN	IGTH F	REQUIRED
7-10' 710 710' 710'		-10, 2:10,		510 51					4-10"	4:10	-			-	\$ -30	
7-21 7:21 7:31 7:41		12, 0,3,		5 2 5 2	-				4-2"	413					9! 8"	8-10"
6-6, 6-6, 6, 8, 2-11,	THE PERSON NAMED IN COLUMN	6' 58'		4 6 4 0	-			3-6	3-61	3:8			10,0	-	10-4"	9!11"
5-10" 5-11" @: 1" @: 5" 5-2" 5-3" 5-@" @-0"		13' 16'		3-10 3-1	-		4151				3-5	+ +	10:11		10-11	112-11
410, 417, 411, 210,		3' 46'	5-0" 4-6"	3: 2: 3:3	5, 3		4 <sup>1</sup> 0" 3 <sup>1</sup> 6"	-	-	-	+	+-;	1117		17-6"	1312"
3:10 3:11 4-4 5-0	2.0	3-4			-		ψ <u></u>				+		11-5	-	14-5	13-6
3-2 3-4 3.9 4-7		- 1 3 4	317		-						+		THE PERSONS		A	-
312 411			1						-		1			100	-	-
3-7'																
3-2"																
TABLE - 4	BARS	5		TWO	EACH	H LE	ENGTH	REC	UIRE	D			acceptance and an	2 5 1 1 1		
SKEW 4 x	5			4 × 4			T	-	4 x 3	-	-	T		4 x	2	
0 · 0° 21-0' 21-0' 21-1	0.131.0.	21-01 19	0. 19:0.		1910	1910	1710	17.0	1710	117	0' 1	"C" 15:	0"   15:0"			-0"   15-0
150 100 100 100 100 100	3'   20'11"		111 1917	19!3"	18111	18:7"	17-10"	1716'		10	10"   10	6' 15		-		10" 14-
¢ - 30°   5378, 55710   557			15" 2017"				1912"	18-4"	1719	17	2" 10	4' 16!				411 144
o · 45°   26-9°   25-4   24°	3' 23'2	21-9" 24	55. 55-3.	21-8	20-7"	19:2"	15116"	50-1.	19:01	17	-11" 10	6   18	11' 17-6'	16	5" 15	4 15-1
TABLE 5		DIME	SIONS	S ANI	D (	AUC	NTIT	TIES	FO	R	BA	RREL	SEC	TION	15 .	
The second secon	IN BARS	-				Mark Townstreet Printers	TITIES	PE	Stillage was another species	FOOT	PROPERTY AND ADDRESS OF THE PARTY NAMED IN	THE RESERVE OF THE PERSON NAMED IN	ARREL			
	·	-		4)			1.	4×4	Constitution of the last			4×3			4×	
	Spacing	k l		Concrete		ee	Concr		Steel		Concn		teel	Conc		Steel
01 8" 6" 413" 5" 0	5" c's	5111"	5 ! 8"	.551 C.Y.	58.3		.514		55.65 +				2.98*	.440		49.77*
1' 7° * 4'4' 2"¢	6' c's	2,8,	-	.517 C.Y.	44.2		.480		41.57		.443		0.06 #	.406		35.69
3'-6' 6' " "	7 ° c's	+ : 1	-	.485 C.Y.	41.8		1.440		39.19		.409		5.52	.3/6	U.T	33.31
7-8' 6" * * "	6'c's	1	-	11 18	44.0		8		41.35		,		3.68 *	t)	ĸ	35.47
9'-10' 6" " 5" Ф	5 * c's	5! 8"		и и	47.0	-	u		44.38		ti		71 #	Ε.	0	38.51
11-12 7" + 4-3" 50	8 ° c's	5111	1	.517 C.Y.	47.2		.480	C.Y.	44.56	4	.443		.88#	.406	CY	38.68
13-14 7' " "	7' c's	,	1 .	11 8	49.8		II.		47.14		,		4.46 #	8		41.26
15:16 7'	6" c's	2 511111	5100	1 1	53.8		11		50.59		, , , , ,		7.91*	11	n Chi	44.71
17'-20' 8" 6' 4'-3' 5" 9	6"cs	5111"	5!8"	.551 C.Y.	53.4	48*	1.514	C.Y	50.81	*	.477	C.Y.   41	8.14	.440	C.Y.	44.93
QUANTIT	IES IN	TWO	HEADW	ALLS												
SKEW 4x5	4×4	-	4x3	NAMES OF TAXABLE PARTY AND POST OF TAXABLE PARTY.	4 x 2											
- books and a second			crete Stee			tee!										
ANGLE Concrete Steel C		DIECE   COLV														
	6. 14 CY. 4	110# 4.5	7C.Y. 314			26#									•	
\$ - 0°   7.67CY   514* \$ - 15°   8.15CY   572*	6.14 CY, 4 6.36 CY, 4	110# 4.5 165* 4.7	7CY. 314 3CY. 366	# 3.13 ( # 3.24 (	C.Y. 2	26# 275#					. \$	TANDARD	DESIGN		•	
\$ \cdot 0^\circ 7.67CY  514* \\ \$ \circ 15^\circ 8.15CY  572* \\ \$ \circ -30^\circ 9.09CY  629* \end{array}	6.14 CY. 4 6.36 CY. 4 7.09 CY. 5	110* 4.5 165* 4.7 512* 5.2	7C.Y. 314	# 3.13 ( # 3.24 ( 6# 3.61 (	C.Y. 2 C.Y. 2 C.Y. 2	26#			C	ON		TANDARD			ERT	S

Headwalls constant for all fills.

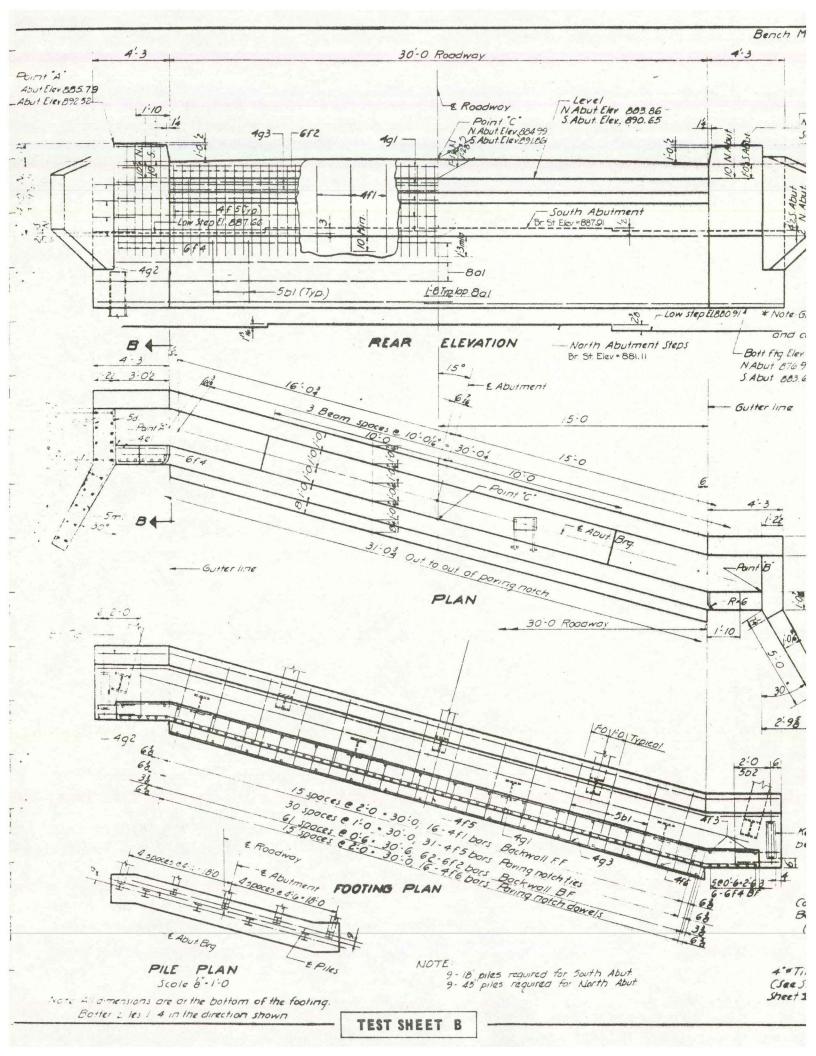
Bars r at end construction joints are included in headwall quantities.

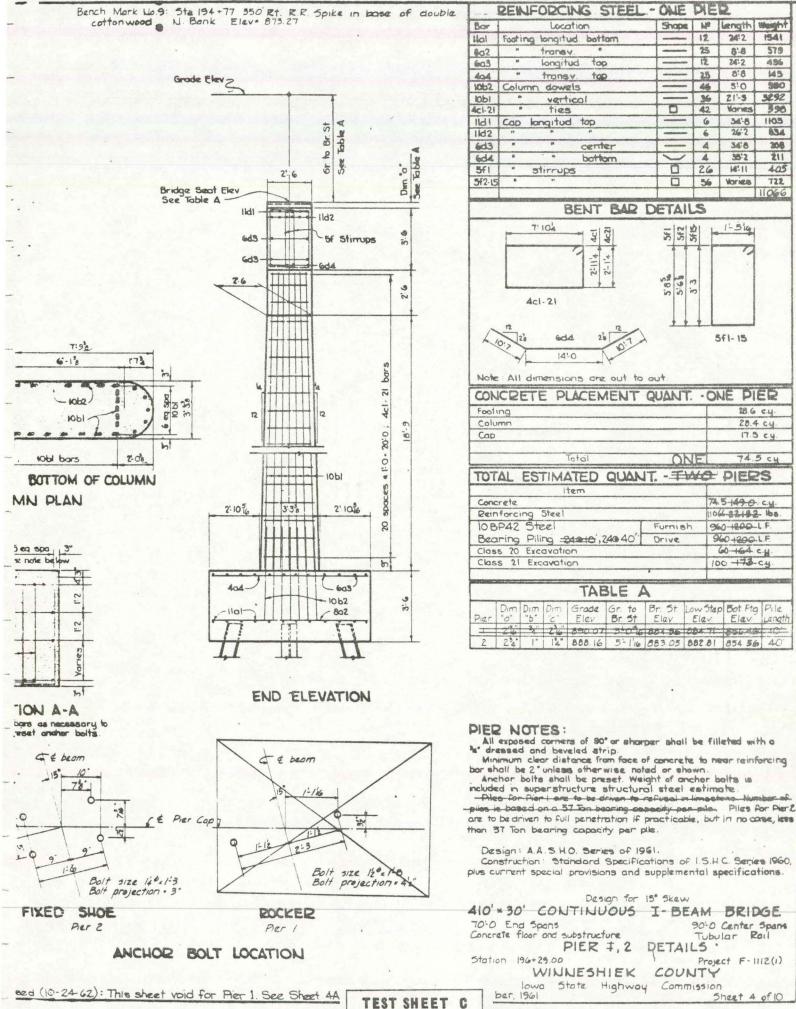
To obtain total quantities add quantities of barrel section to those given for two headwalls.

PARALLEL WING WALLS IOWA STATE HIGHWAY COMMISSION APRIL 1932

APPROVED BY FR Mit

REVISED JUNE 1944



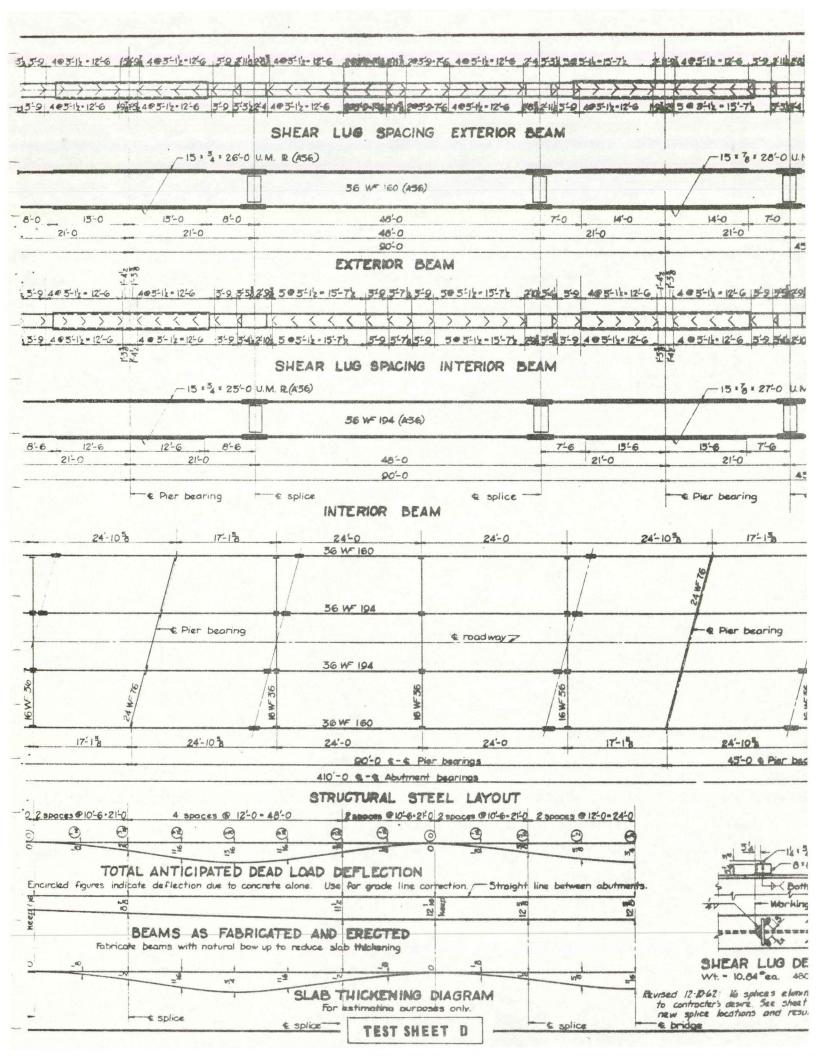


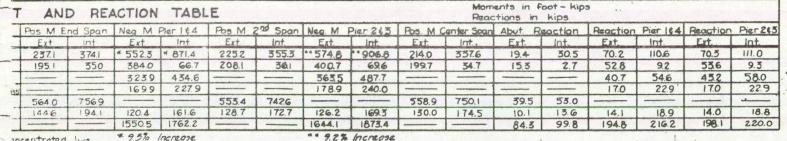
Winneshiek Co File No 21058

gn No. 1161

208

211



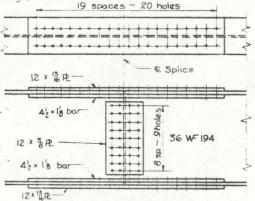


incentrated live moment and the Brg € Brg. **€** North - Pier 3 cr.2 Abut. brg. Beam rior Beam € Roadway 7 (6 & Interior (5) Beam 316 Beam

& Brg Pier 4 -

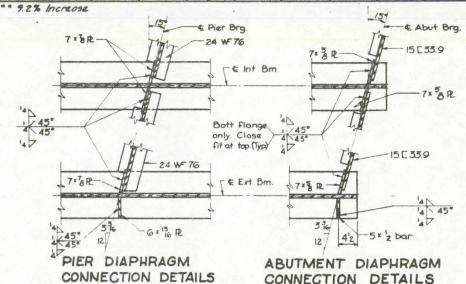
## LATE THICKNESSES

\* t blocking plates. @ Piers \* t blocking plates @ Abutments



INTERIOR BEAM SPLICE DETAILS

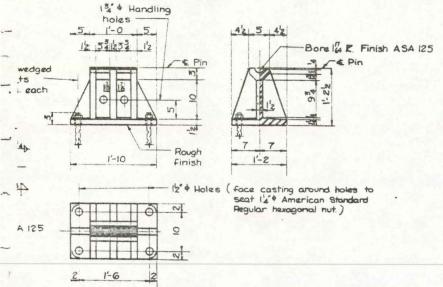
- tes are to be A 36 steel



ROCK	ER AN	D EXP	MOISNA	PLATE	SET	TING
	S. Abut.	Pier 1	Pier 2	Pier 3	Pier 4	N. Abut
Temperature at time of setting	*0	1		4	4	10
10° F	3	-4	_	-4	-96	34
50° F	22	0	-	0	0	2'2
90° F	2	+ 4		+ 4	+ 96	134

\* Normal to Expansion Plate.

Note Settings for other temperatures are proportional to those shown for a 40° temperature change.



FIXED SHOE S3

Wt. - 549 lbs.

#### Design for 15° Skew 410'-0 x 30' CONTINUOUS I-BEAM BRIDGE

70'-0 End Spans Concrete Floor & Substructure 90'-0 Interior Spans Tubular · Pail

SUPERSTRUCTURE DETAILS

Station 196 + 29.00

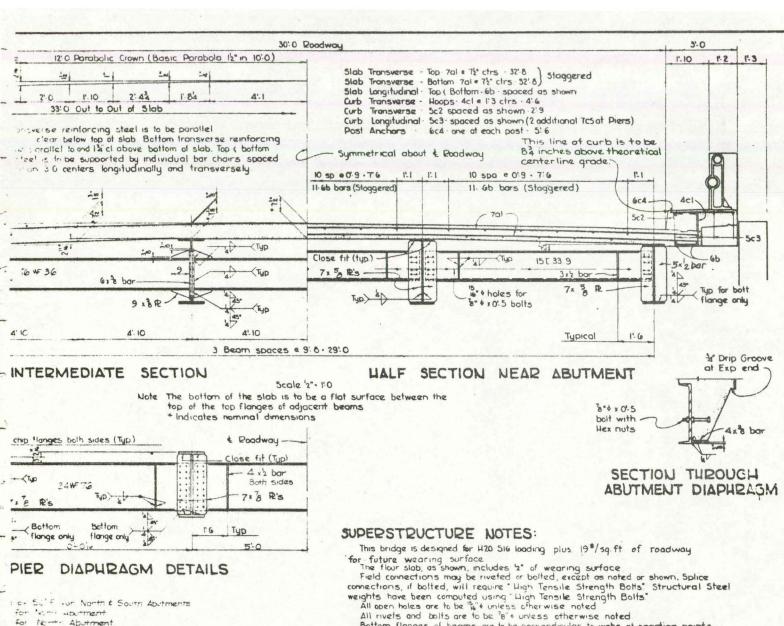
Project No. F-1112(1)

WINNESHIEK COUNTY

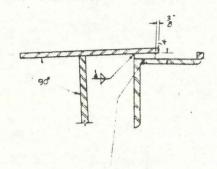
Sheet 8 of 10 Design No. 1161 Winneshiek County File No. 21058

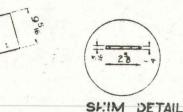
Iowa State Highway Commission

TEST SHEET



: er 50 F for North & South Abutments for Non- Abutment for Non- Abutment ad for other temperatures





-0'A

South Abutment Cnly

Some to be fobricated in sections to

Bottom flanges of beams are to be perpendicular to webs at reaction points. Beam splices are to be subpunctied and reamed Before reaming, all beams are to be assembled to proper camber as shown on Sheet 6, "Beams as Fabricated and Erected," for inspection. After inspection, holes are to be reamed and all parts match marked

Masonry plates are to be set in paint 4 canvas

Bearing surfaces of unfinished mosonry plotes are to be flot and true. Shop coat of paint is to be omitted on tops of top flanges of beams and on other steel surfaces in contact with concrete

Parts inaccessible after erection are to be given three coats of point in the shop. forms for the slab and curb are to be supported by the beams

Cost of all preformed joint filler to be included in price bid for concrete. Main beams, cover plates and spince plates shall conform to the A.S.T.M. Specifications

Per A36 Carbon Steel All other Structural Steel shall conform to the A.S.T.M. Specifications for A-7 Steel, except as noted on sheet \$8.

#### SPECIFICATIONS:

Design AASHO 1961 Construction lowa State Highway Commission Standard Specifications Series of 1960, plus current special provisions, and supplemental specifications.

Design for 15° 5kew

### 410-0 x 30' CONTINUOUS I-BEAM BRIDGE

70-0 End Spans Concrete Floor ( Substructure 90-0 Interior Spans Tubular Pail

## SUPERSTRUCTURE DETAILS

Station 196 + 29 00

Project W F-1112(1)

WINNESHIEK

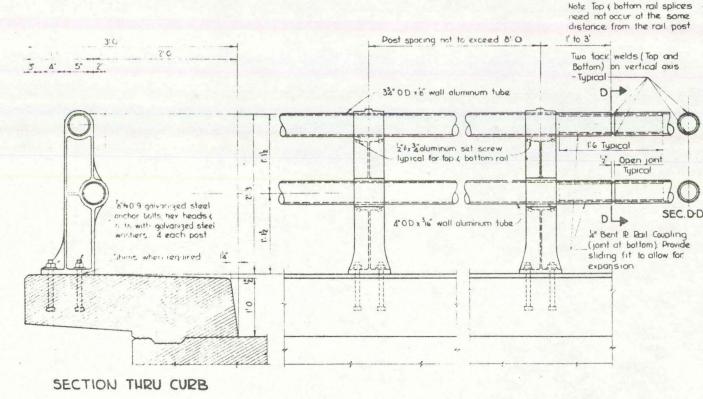
COUNTY

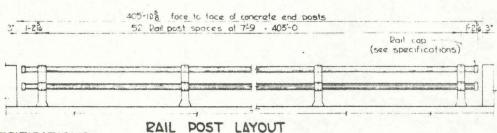
lowa State Highway Commission

Sheet 9 of 10

TEST SHEET

File Nº 21058 Winneshiek Co.





# 14"

Note Provide 4-1/16" thick shims at each post

ALUMINUM SHIM DETAIL

## SPECIFICATIONS

I DESCRIPTION OF BID ITEM

DESCRIPTION OF BIO ITEM

A Aluminum handrail is to be bid on a linear toot basis measured from center to center of end posts. The price bid for "Aluminum Handrail" shall consist of furnishing, fabricating, erecting, and cleaning all metal handrail and shall include the furnishing and installation of anchor bolts and-all other incidental items in accordance with these plans and specifications.

2 COMPONENT PARTS AND MATERIALS
A Aluminum Bridge Real Tubing
I. Aluminum tubing stall comply with the A.S.T.M. Specification. B235. \* alloy
6511A condition TG (commercial designation. 6061-TG). The roll tubing is to

GSTIA condition TG (commercial designation 6061-TG) The rail tubing is to be fobricated from random length tubing and joired as indicated Each rail section must pass thru at least three postsefore being spiced.

2. The aluminum rail tubing shall be closed at the ends next to the concrete end posts as detailed, by means of cost caps or plugs or by means of welded end plates. The cost caps or plugs shall compily with the material specifications as outlined for post castings or with ASTM Spec B 26 allay SSA condition F.

3. Aluminum Pail Post Castings.

4. Aluminum post castings shall comply with:

(a) The ASTM Specification B108 \* allay SS7 0B condition T6 for aluminum allay permanent mold castings (commercial designation - A356-TG)

- 2. The post castings shall have smooth and even surfaces, free from shrinkage cracks axide inclusions, and other defects.
  3. The post castings shall follow the outlines and dimensions as detailed. Minor changes, such as draft angles and radii for fillets and corners, shall be permitted. Draft on front and back face of post may be amitted providing minimum wall thicknesses as detailed are maintained. Shop drawings for post castings must be submitted and approved by the Engineer before castings are made.

post castings must be submitted and approved by the Engineer before castings are made.

4. The 18" porting strip is to be finished with a 120 grit finish or an approved equal. Attestive murtipose are to have a uniformly polished in burnished states. Before setting posts, the entire base of the post casting sholl be coated with an aluminum impregnated coulking compound 3" thick. The caulking compound shall camply with Federal Specifications TT-C-598 for kinke grade to which shall be added aluminum posts complying with Paragraph 4181.02. In proportion to one pound of aluminum to 5 pound of caulking

C Aluminum Set Screws for Posts

Numnum Set Screws for Mosts.

Albumnum set screws shall comply with the A.S.T.M. Specification 9.21. a.

alicy C6.42.A (commercial designation 2024-T4 with N° 205 alumilited sh).

The finished set screws shall be supplied in the T-4 temper and abbett
be given an anodic coating at least 0.0002" in thickness and chromate
sealed. The set screws shall have a hexagon socket head and avail point. D Aluminum Shims

1 Aluminum shims shall comply with the ASTM Specification 8-209 A alloy 990A condition ( (commercial designation - 1100-0)

· Current tentative ASTM Standard Specifications

3. CONSTRUCTION

NSTRUCTION

The specifications for construction shall be the Standard Specifications of the lows State Lighway Commission, Series of 1960, plus current Special Provisions with the added provisions.

The archor bolts for the aluminum posts shall be set at the line and elevations shown on the plans. They shall be firmly held in place by suitable templotes that will assure their carrect position during the placement of concrete. Aluminum shims, as detailed, shall be used if necessary to insure the correct elevation of the rails.

The cast aluminum posts and the aluminum tube rails shall be carefully hondled during their unloading, handling, and exection. Members that are usefulness or appearance shall be rejected and replaced at the contractors expense.

The aluminum handrail shall be stored above ground upon suitable platforms and kept free from dirt, grease, and contract with

5 The aluminum handrail shall be stored above ground upon suitable platforms and kept free from dirt, grease, and contact with dissimilar metals. The stored aluminum handrail shall be protected from moisture as far as practical.

After anchor bolls have been tightened, the excess caulking compound shall be removed and all apenings around the base of the post pointed full and flush with caulking compound.

5 After erection, rails and posts and the concrete around the post bases shall be thoroughly cleaned of all dirt, grease, caulking compound and other foreign material by an approved means as directed by the Engineer.

6 Set screws are to be tightened to prevent rails from rattling, but they are not to be tightened so as to prevent movement due to rail expansion.

QUANTITIES HANDRAIL ALUMINUM Aluminum Handrail ( & & End Posts)

Design for 15° Skew 410'-0 x 30' CONTINUOUS I-BEAM BRIDGE

> 70'-0 End Spans Concrete Floor & Substructure

90'-0 Interior Spans Tubular Rail

ALUMINUM HANDRAIL DETAILS

Station 196 + 29.00

tober 1961

Proj Nº F-1112(1)

WINN ESHIEK COUNTY

lowa · State Highway Commission Roil Standard Sheet 1000

Sheef 10-08 10

sign No. 1161 Winneshick County File No. 21058

rea posts. I tails changed ecs: Par 2A Item 2) ons: Par 28-Item 4) or changes

13 N.C

of bottom

m set

TEST SHEET G

