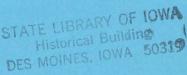
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Annual Report of Highway Research and Development in Iowa





lowa Department of Transportation

Highway Division Office of Materials December 1984

ANNUAL REPORT OF HIGHWAY RESEARCH AND DEVELOPMENT IN IOWA

FOR THE FISCAL YEAR ENDING JUNE 30, 1984

OFFICE OF MATERIALS (515)239-1447

HIGHWAY DIVISION IOWA DEPARTMENT OF TRANSPORTATION AMES, IOWA 50010

DECEMBER 1984



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RESEARCH AND DEVELOPMENT

The Highway Division of the Iowa Department of Transportation engages in research and development for two reasons: first, to find workable solutions to the many problems that require more than ordinary, routine investigation; and second, to identify and implement improved engineering and management practices.

This report entitled, "Highway Research and Development in Iowa", is submitted in compliance with Section 310.36, Code of Iowa, which directs the submission of a report of the Secondary Road Research Fund. It is a report of the status of research and development projects which were in progress on June 30, 1984; it is also a report on projects completed during the fiscal year beginning July 1, 1983, and ending June 30, 1984. Detailed information on each of the research and development projects mentioned in this report is available in the Office of Materials, Highway Division, Iowa Department of Transportation.

IOWA HIGHWAY RESEARCH BOARD

In developing a progressive, continuing, coordinated program of research and development, the Highway Division is assisted by the Iowa Highway Research Board. This advisory group was established in 1949 by the Iowa State Highway Commission to respond to the research denoted in Section 310.36 of the Code of Iowa.

The Research Board consist of 13 regular members; six county engineers, three DOT Highway Division engineers, one representative from Iowa State University, one from the University of Iowa, and two engineers employed by Iowa municipalities. Each regular member may have an alternate who will serve at the request of the regular member. The regular members and their alternates are appointed by the Iowa Department of Transportation Highway Division Director for a three-year term. The membership of the Research Board as of June 30, 1984, is listed in Table 1.

The Research Board held nine regular meetings during the period of July 1, 1983 to June 30, 1984. Suggestions for research and development were reviewed at these meetings and recommendations were made by the Board.

1984

IOWA HIGHWAY RESEARCH BOARD

| TONA | AIGHWAT RESEARCH BUAR | D |
|--|-----------------------|--|
| Member | Term Expires | Alternate |
| Don A. Anderson Deputy Director, Operations Iowa DOT - Highway Division Ames, IA 50010 (515)239-1491 | 12-31-85 | Chuck Huisman Materials Engineer Iowa DOT - Highway Division Ames, IA 50010 (515)239-1452 |
| Dave Boylan, Dean College of Engineering Iowa State University Ames, Iowa 50011 (515)294-5933 | 12-31-85 | Paul Peterson Assoc. Dean of Research Iowa State University 104 Marston Hall Ames, IA 50011 (515)294-2336 |
| George Calvert Deputy Director, Development Iowa DOT - Highway Division Ames, IA 50010 (515)239-1461 | 12-31-85 | Charles Pestotnik Director, Office of Bridge Design Iowa DOT – Highway Division Ames, IA 50010 (515)239-1206 |
| Bob Gumbert Tama County Engineer Toledo, IA 52342 (515)484-3341 SS#-086 | 12-31-84 | Royce Fichtner Marshall County Engineer Marshalltown, IA 50158 (515)754-6343 SS#-064 |
| Bob Hering Dean of Engineering University of Iowa Iowa City, IA 52242 (319)353-6603 | 12-31-84 | Harry Kane, Chairman Civil & Env. Engr. Program University of Iowa Iowa City, IA 52242 (319)353-4968 |
| Raymond L. Holland City Engineer Bettendorf, IA 52722 (319)359-0347 | 12-31-85 | Chuck Schmadeke Director of Public Works Iowa City, IA 52240 (319)356-5141 |
| Orville Ives Monona County Engineer Box 236 Onawa, Iowa 51040 (712)423-2284 SS#067 | 12-31-85 | Rich Michaelis Carroll County Engineer Carrol!, IA 51401 (712)792-3603 SS#-014 |
| Neil Jorgenson Franklin County Engineer Hampton, IA 50441 (515)456-4671 SS#-035 | 12-31-86 | Robert Haylock Butler County Engineer Allison, IA 50602 (319)267-2630 SS#-012 |
| Ron Kirchner City Engineer Ft. Dodge, IA 50501 (515)576-3601 | 12-31-84 | Jay Schreiner City Engineer Ankeny, IA 50021 (515)964-5500 |
| Don Lynam Adair County Engineer Greenfield, IA 50849 (515)743-6111 SS#-001 | 12-31-84 | Steve Akes Guthrie County Engineer Guthrie Center, IA 50115 (515)747-2274 SS#-039 |
| Bob Percival District 5 Engineer Iowa DOT - Highway Division Fairfield, IA 52556 (515)472-4171 SS#-250 | 12-31-84 | Van R. Snyder District 4 Engineer Iowa DOT – Highway Division Atlantic, IA 50022 (712)243-3355 SS#-240 |
| Jerry Petermeier Benton County Engineer Vinton, IA 52349 (319)472-2211 SS#-006 | 12-31-85 | Bob DeWys Scott County Engineer Davenport, IA 52801 (319)326-8640 SS#-082 |
| Bob Simmering Muscatine County Engineer Muscatine, IA 52761 (319)263-6351 SS#-070 | 12-31-86 | Milt Johnson Wapello County Engineer Ottumwa, IA 52501 (515)684-5425 x147 SS#-090 |
| | -2- | |

RESEARCH AND DEVELOPMENT PROJECTS

Proposals for research and development are reviewed by the Iowa Highway Research Board, and its recommendations are transmitted to the Director of the Highway Division and the Director of the Department of Transportation. Expenditure of funds for research and development is then authorized on an individual project basis.

These expenditures may be charged to the Primary Road Fund or the Farmto-Market Road Fund, depending on which road system will benefit from the project. If both primary and secondary roads share in the benefits, then the costs are shared.

Table II is a record of expenditures for research and development made during the fiscal year ending June 30, 1984. Total expenditure was \$1,680,354.14, including support of the National Cooperative Highway Research Program.

IN-HOUSE RESEARCH AND DEVELOPMENT

Research and development projects performed by Highway Division personnel are termed "in-house" projects. These projects may involve other departmental and district personnel, in addition to personnel from the Office of Materials, Research Section. In many instances, personnel from other offices are designated as principal investigators, which means that they have a major role in the planning, performance and analysis of the research.

Contract research funds may be used for material and equipment costs for in-house research, but cannot be used for salary or personal expenses of the participating personnel. Consequently, the contract amounts shown for inhouse projects are relatively small and the Office of Materials, Research Section, wishes to express its appreciation to other offices and districts for their assistance.

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

The National Cooperative Highway Research Program (NCHRP) was organized by the American Association of State Highway Officials (now the American Association of State Highway and Transportation Officials--AASHTO). The program is administered by the Transportation Research Board, a branch of the National Academy of Science.

The purpose of NCHRP is to provide the funds and direction for research in highway matters of national concern.

The program is funded annually by all of the states in an amount equal to 0.0675 percent of the federal aid allocated to the states for highways. Iowa's obligation and actual expenditure for NCHRP varies and may be influenced by billing practices.

SECONDARY ROAD RESEARCH FUND

Section 310.34 of the Iowa Code authorizes the Iowa Department of Transportation to set aside each year an amount not to exceed 1 1/2 percent of the receipts in the Farm-to-Market Fund in a fund to be known as the Secondary Road Research Fund. This authorization was first made in 1949, it was repealed in 1963 and reintstated in 1965. When the fund was reinstated, the use was designated to finance engineering studies and research projects. A summary of research and development expenditures from the Secondary Road Research Fund is itemized in Table II.

The values shown in Table II are actual research expenditures for fiscal year 1984. The Office of Transportation Inventory engineering studies include traffic counts and secondary road inventories. The Iowa Department of Transportation accounting procedure for the Secondary Road Research Fund is based on obligations for expenditures on research projects and not the actual expenditure. The Fiscal Year 1984 financial summary is.

\$ 510,843

Beginning Balance 7-1-83

| Receipts | | |
|---------------------------------|-----------|--------------|
| Interest | \$ 43,693 | |
| Fed. Sec. Rd. | | |
| (1 1/2% of receipts) | 259,594 | |
| State RUTF (1 1/2% of receipts) | 530,887 | |
| External Research Income | 82,545 | |
| Sub-Total | | 916,719 |
| Total Funds Available | | \$1,427,562 |
| Tocal Funds Available | | JI, 727, JUL |
| Obligation for Expenditures | | |
| Obligated for | | |
| | CO1 4CE | |
| Contract Research | 681,465 | |
| Non-Contract | | |
| Engineering Studies | 645,536 | |
| Total Expenditures | | \$1,327,001 |
| | | |
| BALANCE 6-30-84 | | \$ 100,561 |

SECONDARY ROAD TRAFFIC COUNT PROGRAM

During fiscal year 1984 the traffic count program conducted by the Office of Transportation Inventory on the Secondary Road System in 25 counties required a total of 2,219 four-hour manual counts, 214 eight-hour manual counts, 48 sixteen-hour manual counts, and 1,214 recorder counts. The traffic data from these counts was used to develop motor vehicle traffic flow maps for each county showing the average annual daily traffic (ADT) on specific road sections in each county. A secondary road inventory was completed in eight counties. This data provides the county engineer, highway engineer, planner and administrator with essential information needed to determine design standard, systematic classification of highways and the development of programs for improvement and maintenance of secondary roads.

TABLE II FINANCIAL SUMMARY OF RESEARCH AND DEVELOPMENT PROJECT EXPENDITURES July 1, 1983 to June 30, 1984

| Project 140 | Total Funds Committed 65,000.00 | Project Title Collection and Analysis of Stream Flow Data | Primary Road Research Fund Expenditures 16,250.00 | Secondary Road Research Fund Expenditures 27,500.00 | Total Expenditures 43,750.00 |
|----------------|---------------------------------------|---|--|--|------------------------------------|
| 165 | 150,000.00 | Experimental Steel Fiber Reinforced Concrete | | | |
| 173 | 10,060.00 | Overlay A Computer Based Information System | | 1,246.75 | 1,246.75 |
| 198 | 75,000.00 | For County Equipment Cost Records Preliminary Archaeological Investiga- | | | |
| 199 | 100,000.00 | tion Along Proposed Highway Right-of-Way Upgrading Asphalt Surface Friction by | | | |
| 203 | 51,000.00 | Aggregate Sprinkle Treatments Joint Sealing with Various Sealants | | | |
| 205 | 3,150.00 | Effects of Special Aggregate on | | | |
| 208A | 137,725.00 | Bridge Deck Overlay Frictional Properties Alternative Methods of Stabilizing | 3,437.97 | 10,404.59 | 13,842.56 |
| 209 | 100,346.85 | the Degrading Stream Channels in Western Iowa Pavement Surface on Macadam Base - Adair Co. | | | |
| 210 | 30,072.00 | The Effect of Deer Reflectors on | 93.50 | | 93.50 |
| 211 | 143,207.00 | Deer-Vehicle Accidents Performance of Randomly-Oriented Fiber | | 14,320.67 | 14,320.67 |
| 213 | 13,550.00 | Reinforced Roadway Soils Improved Asphalt Pavement | | | |
| 215 | 10,700.00 | Performance Through Crack Maintenance Improvement of Longitudinal Joints | | | |
| 216 | 156,288.60 | in Asphalt Pavements Asphalt Emulsion Bound Macadam | | | |
| 217 | 43,000.00 | Reducing the Adverse Effects of | | | |
| 219 | 11,200.00 | Transverse Cracking Settlement at Culverts and Bridges | | | |
| 220 | 8,000.00 | Protection of Structural Concrete | | | |
| 222 | 17,500.00 | Substructures Retardation of Reflection Cracking | | | |
| 224 | 8,000.00 | Using Stabilizing Additive 5990 Restoration of Frictional Characteristics | 3,440.74 | | 3,440.74 |
| 225 | 89,660.00 | on Older PCC Pavement Characterization of Fly Ash for | 6,186.32 | 5,447.76 | 11,634.08 |
| 226 | 44,000.00 | Use in Concrete Iowa Research with Chem-Crete Bitumen | | | , |
| 229 | 130,000.00 | Alternate Flexible Overlays | | 35,243.54 | 35,243.54 |
| 231 | 45,340.00 | Special Surface Preparation Prior | | | |
| 232 | 4,105.00 | to Bituminous Overlays Reducing the Problem of Transverse Cracking | | | |
| 233 | 40,232.88 | Field Demonstration and Evaluation of | | 20,146.52 | 20,146.52 |
| 234 236 | 5,000.00 | Foamed Asphalt Compilation of Iowa Highway Laws | 1,995.00 | Salar Salar | 1,995.00 |
| 230 | 88,143.00 | Pottawattamie Co. Evaluation of Stabilizing Degrading Stream Channels | | 48,186.14 | 48,186.14 |
| 238 | 87,065.00 | Shelby Co. Stabilization of Degrading Stream Channels | | | |
| 238 | 162,898.00 | Strengthening Existing Single Span Steel Beam Concrete Deck Bridges | 18,882.96 | 22,697.44 | 41,580.40 |
| 241 | 8,500.00 | Development of EDMI Calibration Baseline | | 2,310.33 | 2,310.33 |
| 242 | 132,069.50 | Economics of Alterrnative Solutions to the Secondary Roadway Problem | | 60,741.06 | 60,741.06 |
| 244 | 9,700.00 | Detection of Concrete Delaminations by Infrared Thermography | | | |
| | 118,000.00 | Engineering Study - Reducing Sign Vandalism | | 3,888.48 | 3,888.48 |
| 247 | 88,260.00 | Design Criteria for Low Water Crossings | | 37,471.70 | 37,471.70 |
| 248 | 11,000.00 | Evaluation of a Mobile Rut Depth Device for the Pavement Management Program | 591.57 | | 591.57 |
| 250 251 | 8,000.00 | Determining the Thickness of Sound Concrete on Older Payements | 6,395.00 | 1,000.00 | 7,395.00 |
| 231 | 49,970.00 | Roadway Lighting on Secondary Roads in Iowa | | 24,599.97 | 24,599.97 |

| Project | Total Funds Committed | Project Title | Primary Road Research Fund Expenditures | Secondary koad Research Fund Expenditures | Total Expenditures |
|---------|--------------------------|--|---|---|-----------------------|
| 252 | 52,945.00 | Piling Stresses in Bridges with | 16,623.21 | 16,399.23 | 33,022.44 |
| 253 | 60,000.00 | Integral Abutments - II Experimental Use of Calcium Magnesium Acetate (CMA) | 14,340.07 | | 14,340.07 |
| 254 | 17,500.00 | Highway/Railroad Grade Crossings - Identification and Signing | 880.32 | 7,932.20 | 8,812.52 |
| 255 | 55,506.00 | Submerged Vanes for Controlling Streams | 20,793.06 | 13,223.76 | 34,016.82 |
| 256 | 101,960.00 | Perception and Interpretation of Advance Warning Signs on County Roads | | 26,671.80 | 26,671.80 |
| 257 | 132,740.00 | Field Demonstration of Foamed Asphalt - Muscatine County | | 114,516.00 | 114,516.00 |
| 258 | 115,870.00 | Frost Action in Rocks and Concrete | 11,607.79 | 10,906.95 | 22,514.74 |
| 259 | 89,390.00 | Low Cost Fly Ash-Sand Stabilized Roadway | | | |
| 260 | 98,975.00 | Optimization of Soil Stabilization with Type C. Fly Ash | 8,200.87 | 36,111.66 | 44,312.53 |
| 261 | 3,065.40 | Modifications to Improve the Reliability of the Iowa DOT Frost Detector | 300.00 | | 300.00 |
| 262 | 70,580.00 | Signing on Very Low Volume Rural Roads | | 58,570.97 | 58,570.97 |
| 263 | 365,800.00 | Engineering Study to Redesign the 24-Foot Secondary Bridge Standards | | 143,722.07 | 143,722.07 |
| 264 | 41,660.00 | Development of a Sufficiency Rating System for Secondary Roads | | 22,127.95 | 22,127.95 |
| 265 | 300,000.00 | Engineering Study for the Evaluation of Public Road Administration & Maintenance Alternatives | 14,268.18 | 22,338.72 | 36,606.90 |
| 266 | 30,000.00 | X-Ray Analysis of Carbonate Aggregate to Predict Concrete Durability | 2,444.65 | 1,509.62 | 3,954.27 |
| 267 | 12,100.00 | Engineering Study-Development of Training Aids for Snow Removal on Iowa's Secondary Roads | | 46.50 | 46.50 |
| 268 | 110,500.00 | Evaluation of Magnitude and Frequency of Floods in Iowa | | | |
| 1027 | 35,000.00/yr. | Secondary Road Research Coordinator | | 33,086.63 | 33,086.63 |
| | | Contract Research Sub-Total | \$146,731.21 | \$822,369.01 | \$969,100.22 |

TABLE II FINANCIAL SUMMARY OF RESEARCH AND DEVELOPMENT PROJECT EXPENDITURES (cont.)

| HPR-1 (90) NCHRP HPR-2 (121) NCHRP HPR-2 (123) NCHRP HPR-2 (124) NCHRP HPR-4 (182) NCHRP HPR-4 (183) NCHRP HPR-4 (183) NCHRP HPR-PR-PL-1 (20) | FY 1984 Planning & Research Program | 10,313.63 8,237.62 4,808.66 12,718.07 16,379.15 13,260.56 | 1,610.54 1,232.98 734.33 1,942.17 2,501.26 1,598.99 635,916.00 | 11,924.17 9,470.60 5,542.99 14,660.24 18,880.41 14,859.55 635,916.00 |
|--|---|--|--|--|
| | Noncontract Engineering Studies Sub-Total | \$ 65,717.69 | \$645,536.27 | \$711,253.96 |
| | | | | |

Grand Total of Expenditures

<u>\$212,448.90</u> <u>\$1,467,905.28</u> <u>\$1,680,354.18</u>

Project Title: Collection and Analysis of Stream Flow Data

Agency: Iowa City Office, Water Resources Division, United States Geological Survey, Department of Interior

Principal Investigator: J. J. Klein, U.S.G.S.

Research Period: Project continued to September 30, 1984

Research Funding: \$65,000 per year (matched by \$65,000 from the Department of the Interior)

Funding Source: 100 percent State funds--50 percent Primary, 50 percent Farm-to-Market

Iowa DOT Project Control: Mark F. Looschen, Bridge Design

<u>Objectives</u>: The objectives of Project HR-140 are to obtain information about the flow of water in Iowa streams with particular emphasis on the magnitude and frequency of floods and to compile and analyze this information for use by highway engineers engaged in the design of bridges, culverts and embankments.

Progress: The Water Resources Division employs a staff of engineers and technicians who monitor and maintain a network of gaging stations on Iowa streams. These measurements, along with data from special studies of selected streams and floods, are compiled and analyzed to form the basis for predictions of future streamflow. The progress during 1983-1984 was in accordance with schedules established by the Water Resources Division.

<u>Reports</u>: A summary report of magnitude and frequency of Iowa floods is prepared annually. Reports of selected floods are also available.

Implementation: The information obtained from Project HR-140 is used daily by DOT personnel in the design of bridges and culverts.

Project Number: HR-165

Project Title: Fibrous PC Concrete Overlay Research in Greene County

Agency: Greene County and the Iowa Department of Transportation, Highway Division

Principal Investigator: R. Betterton

Research Period: April 1, 1984, to March 31, 1989

Research Funding: \$150,000

Funding Source: 67 percent State--Farm-to-Market funds, 33% Federal Funds

<u>Objective</u>: To evaluate the long term performance of fibrous and nonfibrous PC concrete overlays.

<u>Progress</u>: This project on Greene County Road E-53 just east of Jefferson was constructed in 1973. It included 33 fibrous and nine nonfibrous overlay sections over a badly broken old portland cement concrete pavement. A final report on the original project was written in 1978. The overlay sections were evaluated again in 1983 at 10 years. The project is now being reopened to maintain the overlay sections as research through 15 years.

Reports: Ten year report, February 1984.

Implementation: The long term performance data will provide design and planning data for other PC concrete overlays.

Project Title: A Computer Based Information System for County Equipment Cost Records

Agency: Iowa Department of Transportation, Highway Division

Principal Investigators: S. Johnson, J. K. Poyzer, J. D. Poyzer

Research Period: December 7, 1981, to August 22, 1983

Research Funding: \$10,060

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To enhance the current "Computer Based Information System for County Equipment Cost Records" so it provides more accurate and more timely reports to county engineers who use it.

Progress: A contract for services was negotiated with James Poyzer, a programmer/analyst from Des Moines Co-principal investigator is John Poyzer who worked on the original programs in 1975. The programs have been revised to allow for easy access to update and correct improper data entries. Also, the programs have been changed to accept individual county data for processing and to allow for several runs of data during the year. Several other minor changes were initiated to make the program more responsive to the counties' needs.

Reports: None

Implementation: Problems with the original program for county equipment cost records have made the output data unreliable for some counties. Program changes will allow for easy input to county equipment cost information and will result in much quicker return of accurate output data to the counties so the most cost-effective equipment can be identified and specified for future purchases.

Project Number: HR-198

Project Title: Preliminary Archaeological Investigation Along Proposed Highway Right of Way

Agency: State Archaeologist (University of Iowa)

Principal Investigator: D. Anderson, State Archaeologist

Research Period: July 1, 1977, to June 30, 1985

Research Funding: \$75,000 (Revolving Fund)

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To determine well in advance of highway construction if proposed planning corridors contain known or probable sites of archaeological value; to locate such sites and describe their limits as accurately as possible without resorting to excavation or other detailed examination.

Progress: The Iowa Department of Transportation contracts with the State Archaeologist to perform the

needed preliminary investigations and prepare the necessary reports. Secondary road construction sites with archaeological value are being examined in advance of construction. Under a new Iowa DOT policy, a revolving fund has been established within the Secondary Road Research Fund to initially pay for the services of a survey contractor. Billings are then made to the counties and cities for their proportionate share of costs incurred. Additional funds were allocated to the revolving fund due to an unanticipated heavy load of Phase 2 testing activity. High potential sites, located through Phase 1 surface survey techniques, required additional subsurface examination in order to establish significance.

Reports: Annual reports are completed, giving a county-by-county summary of archaeological survey activities.

<u>Implementation</u>: The project will be beneficial because counties will know what type of projects should be reviewed and the reviews can be conducted in a more timely manner.

Project Title: Upgrading Asphalt Surface Friction by Aggregate Sprinkle Treatments

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: R. A. Shelquist

Research Period: June 1, 1978, to January 31, 1984

Research Funding: \$42,500

Funding Source: State--Primary funds and Federal participation in an extra work order.

<u>Objective</u>: To determine the feasibility and cost effectiveness of using standard asphalt mixtures of local aggregates for 1" and 1 1/2" thick surface courses, followed by a surface sprinkle treatment of precoated hard, durable chips to produce a long-lasting, non-skid pavement surface.

<u>Progress</u>: This experimental type of resurfacing was applied on old U.S. 30 between Interstate 35 and the City of Nevada in 1978. Appearance is very good, with the exception of some corrugation which occurred during application. Texture depth tests by the silly putty method and friction tests of the sections are being conducted on a periodic basis.

Reports: Final Report, June 1984

Implementation: This project will be utilized in the evaluation of paving materials and texturing. It will also assist in determining the effectiveness of sprinkle treatment in providing durable friction properties.

Project Number: HR-203

Project Title: Transverse Joint Sealing with Various Sealants

Agency: Dallas County and the Iowa Department of Transportation, Highway Division

Principal Investigator: G. Hardy, V. J. Marks

Research Period: July 25, 1978, to October 31, 1983

Research Funding: \$51,000

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To evaluate the performance of pcc pavement contraction joints utilizing a variety of sealants and joint preparations and to identify an effective joint sealant system.

Progress: These experimental pavement joints were incorporated into a Secondary Road paving project in Dallas County during the 1978 construction season. Joint sealing procedures, materials and specifications were determined prior to construction. Six different sealant materials were used with three methods of joint cleaning. Other variables were introduced and some cost comparisons were made. Core samples for joint sealant analyses were taken in 1979 and 1980. Visual observations are being made annually. Evaluation of the various joint sealing procedures is completed. The silicone rubber joints exhibited the best performance.

Reports: Final Report, September 1983.

<u>Implementation</u>: Deterioration of joint-related distress of pcc pavements has continued to be a major maintenance problem. This project has precipitated improved joint preparation and sealing specifications.

Project Title: Effects of Special Aggregate on Bridge Deck Overlay Frictional Properties

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: V. J. Marks

Research Period: December 14, 1978, to December 31, 1985

Research Funding: \$3,150

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To evaluate the benefit of incorporating a hard, durable aggregate in a dense pc concrete bridge deck overlay to provide frictional property longevity.

Progress: Special coarse aggregate was used in two bridge deck overlay projects on Interstate 35 near Ankeny. Resurfacing of the bridge decks was completed in the summer of 1979. The use of special aggregates resulted in a more consistent mix with improved workability and greater ease of finishing and texturing. Friction testing is being conducted on the bridges on a regular basis. The most recent results indicate improved friction from the hard durable aggregate.

Reports: Friction Testing Summary

Implementation: Hard, durable aggregates will help to provide improved frictional property longevity in bridge deck overlays.

Project Number: HR-208A

Project Title: Evaluation of Control Structures for Stabilizing Degrading Stream Channels in Western Iowa

Agency: Iowa State University

Principal Investigator: R. A. Lohnes, F. W. Klaiber, and T. Austin

Research Period: December 1, 1980, to July 31, 1985

Research Funding: \$137,725

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To design and install several types of grade stabilization control structures in at least two streams in western Iowa, instrument them, and scientifically document their effectiveness.

Progress: Six demonstration sites, three in Shelby County and three in Pottawattamie County, were selected for initial field installation and operational studies. Preliminary designs for the control structures have been completed. The designs include three vertical sheet-pile structures, two soil-cement structures, and one pre-cast concrete structure. Hydraulic and structural analyses of the proposed structures are in progress. One structure in Pottawattamie County originally designed as a sheet-pile structure was changed to a gabion structure and was completed in 1983. No Shelby County structures have been programmed.

Reports: Progress Report, May 1983

Implementation: Bridge structures are expensive to construct and maintain. If more economical methods of grade stabilization can be developed, it will result in shorter bridges and save millions of dollars for counties in western Iowa.

Project Title: Pavement Surface on Macadam Base

Agency: Adair County and the Iowa Department of Transportation, Highway Division

Principal Investigator: D. J. Lynam

Research Period: June 26, 1979, to December 31, 1989

Research Funding: \$100,347

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To determine the feasibility, economics and performance of placing pc concrete on macadam base while developing design criteria by varying the thickness of the pc concrete and to determine if the macadam base is effective in reducing D-cracking deterioration of concrete produced with limestone having poor durability characteristics.

<u>Progress</u>: Construction was completed on approximately two miles of Adair County Road G-61 in 1979. Seven different roadway typical sections were utilized. A variation in shoulder construction with improved drainage was incorporated into one section. One mile adjacent to the experimental construction was included in the evaluation of the research. Minor construction problems were initially encountered in placing the thin section of pcc on the stone base. Road Rater evaluations of the pavement have been made. Some small areas of distress are visible, but the overall appearance of the pavement is good. No D-cracking has been observed on either the test sections or the control section. Evaluation for an additional five years has been recommended.

Reports: Final Report October, 1984

Implementation: This study will result in the ability to construct a pavement with improved performance in regard to D-cracking and subgrade failure at a lower cost.

Project Number: HR-210

Project Title: The Effect of Deer Reflectors on Deer-Vehicle Accidents

Agency: Iowa Conservation Commission, Iowa Department of Transportation, Highway Division

Principal Investigator: L. Gladfelter, H. Dolling

Research Period: June 15, 1979, to January 31, 1985

Research Funding: \$30,072

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To evaluate the "Swareflex" and Bosch reflector system in reducing deer-vehicle accidents, to determine a cost benefit ratio for the system and to identify deer crossing areas throughout the state for possible implementation of the system.

Progress: Traffic counting equipment was installed at five designated sites. Deer-vehicle accident records were maintained for one year prior to the installation of the reflectors. The study areas selected are distributed around the state to include different driving conditions, traffic volumes and deer densities. Red Swareflex reflectors were mounted at four sites. Silver reflectors purchased from the Robert Bosch Corporation were installed at one site for comparison purposes. A number of Swareflex reflectors had to be replaced due to a design problem. Results from the first and second years of data indicated a possible decrease in deer-vehicle accidents. The reflectors were removed in July, 1983 and accident data was collected through June 30, 1984.

Reports: Progress report, June 1983

Implementation: An effective deer reflector will reduce deer-vehicle accidents and thereby result in savings to the motorist.

Project Title: Performance of Randomly-Oriented Fiber-Reinforced Roadway Soils (A Laboratory and Field Investigation)

Agency: Iowa State University

Principal Investigator: J. M. Hoover

Research Period: July 1, 1979 to February 28, 1983

Research Funding: \$143,207

Funding Source: 100 percent State--Farm-to-Market funds

Objective: To conduct a laboratory and field investigation into the potential for improving soil-aggregate surface and roadway subgrade materials, and local base course materials by strengthening these materials through fibrous reinforcement.

Progress: Field demonstration sections using a variety of fibers were constructed in Linn and Story counties during the summer of 1980. On the Linn County project, three different types and three different percentages of fibers were used. The Story County project was constructed on an existing gravel road. Some difficulty was experienced in mixing the fibers into the roadbed due to equipment failure.

Reports: Final Report, December 1982

Implementation: Due to economic restraints, new and cost-effective methods are needed for the improvement of subgrade base course construction. This project will aid in the development of new and improved design procedures.

Project Number: HR-213

Project Title: Improved Asphalt Surfaces and Asphalt Resurfacing Performance Through Crack Maintenance

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: R. R. Samuelson

Research Period: November 12, 1979, to March 1, 1985

Research Funding: \$13,500

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To provide better asphalt roadways through evaluation of various combinations of cleaning and crack preparation, and to identify the most effective maintenance procedure and the most effective preparation in providing improved resurfacing performance.

Progress: A Vanguard 2000 PSI waterblaster was purchased from a Des Moines distributor. This high-pressure washer was used extensively for joint and crack maintenance on various primary and interstate highways. An experimental section was established on Iowa 7 west of Fort Dodge.

Reports: Progress Report, January 1983

Implementation: Better methods of joint and crack maintenance will result in improved riding qualities and may permit the use of thinner overlays on asphalt roadways.

Project Title: Improvement of Longitudinal Joints in Asphalt Pavement

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: R. A. Shelquist

Research Period: March 5, 1980, to January 31, 1987

Research Funding: \$10,700

Funding Source: 100 percent State--Primary funds

Objective: To identify construction procedures that will provide an improved longitudinal centerline joint.

Progress: Asphalt widening and resurfacing were completed on Iowa 44 in Guthrie and Dallas counties in August 1980. Core samples to determine densities were taken that fall. Visual observations are made annually.

Reports: Construction Report, February 1981

Implementation: Improved methods for construction of longitudinal joints will result in increased life of asphalt resurfacing by reducing joint deterioration.

Project Number: HR-216

Project Title: Emulsion Treated Macadam Base*

Agency: Dubuque County, Iowa Department of Transportation, Highway Division

Principal Investigator: C. L. Baule

Research Period: April 28, 1980, to January 15, 1985

Research Funding: \$156,289

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To identify and construct a cost-effective asphalt emulsion bound macadam section and to evaluate the performance of an asphalt bound macadam as compared to unbound macadam.

Progress: Construction of the macadam sections was completed in September 1980. The most serious problem encountered in the project was the inability to obtain complete coating of the emulsion treated materials. More favorable weather conditions and modified construction procedures helped alleviate this problem. Riding quality and overall appearance of this experimental pavement is satisfactory. Evaluation will continue for a five-year period.

Reports: Construction Report, January 1981

Implementation: Macadam base projects in the past have provided excellent drainage characteristics. The use of asphalt emulsion binder and engineering fabrics will result in energy savings and improved stability, while still providing a relatively low-cost roadway base.

*This project was part of U.S. DOT project No. 55, "Asphalt Emulsions for Highway Construction," and was funded in part with \$35,000 of FHWA Region 15 funds.

Project Title: Reducing the Adverse Effect of Transverse Cracking

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: V. J. Marks

Research Period: March 7, 1980, to May 31, 1984

Research Funding: \$43,000

Funding Source: 100 percent State-Primary funds

<u>Objective</u>: To identify a method of reducing the adverse effect of transverse cracking and improving the performance of asphalt pavement.

Progress: The research was incorporated into a primary project on Iowa 64 in Jones County, which was completed in September 1980. Some of the variations from standard construction practices used in this project included the following: 1. Use of an asphalt that is partially blown and less susceptible to temperature variations; 2. Variation in mix designs; 3. The sawing and sealing of transverse joints. No particular problems were experienced in this research. Density and gradation requirements were satisfactorily met. There is very little cracking in the pavement produced from the asphalt cement exhibiting low temperature susceptibility. The pavement produced from the highly temperature susceptible asphalt cement exhibits severe cracking. The sealant has failed in the sawed joints.

Reports: Final Report, May 1984

Implementation: With the prevention of transverse cracking and subsequent crack deterioration, asphalt surfaced roads will last longer and require less maintenance and less frequent resurfacing.

Project Number: HR-219

Project Title: Settlement at Culverts and Bridges

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: W. E. Buss

Research Period: May 1980, to May 31, 1984

Research Funding: \$11,200

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To identify cost-effective construction methods that will prevent settlement at culverts and bridges.

<u>Progress</u>: This research was incorporated into a grade, culvert, pavement widening and resurfacing project on Iowa 44 in Dallas County. Various methods of backfilling and bedding for bridges and culverts were completed by the contractor by extra work order. Flowable mortar, sand and Class A material with moisture control were used on the bridge approaches. Flowable mortar and Class A, B and C road stone were used in various combinations in the culvert replacement and backfill. Better inspection may result in reduced settlement over culvert replacements. Class "C" stone backfill yielded the least settlement. Flowable mortar is a very cost effective viable method of backfilling.

Reports: Final Report, May 1984

Implementation: The reduction in settlement will result in less maintenance and will provide the best method of backfill at a reasonable cost.

Project Title: Protection of Structural Concrete Substructures

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: J. Risch, J. Whiting

Research Period: May 1980, to July 15, 1985

Research Funding: \$8,000

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To field test the long-term effectiveness of several available products or procedures for their ability to protect concrete surfaces against the intrusion of chloride ions.

<u>Progress</u>: A substantial number of cores were drilled from bridge pier columns on I-235 in Des Moines and I-380 in Cedar Rapids to determine the chloride contamination. A number of commercially available waterproofing products were used, with varying application rates and surface preparation methods, to determine their potential for preventing chloride intrusion. Cores are being taken periodically to monitor the chloride content of the pier column concrete.

Reports: Construction Report, February 1981

Implementation: A protective system will prevent the intrusion of chlorides into structural concrete and , will help to prevent the need for repairs which are both difficult and expensive.

Project Number: HR-222

Project Title: Retardation of Reflection Cracking Using Stabilizing Additive 5990

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: R. A. Shelquist

Research Period: July 1, 1980, to June 30, 1986

Research Funding: \$17,500

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To evaluate the use of Stabilizing Additive 5990 (a mixed polymer in granular form) as a method of reducing cracking in asphaltic concrete overlays.

<u>Progress</u>: A crack survey was made of the existing portland cement concrete prior to construction. The asphaltic concrete resurfacing has been laid. Periodic crack surveys have been made. A substantial amount of the joints and cracks have reflected through the surface.

Reports: None

Implementation: Any product or method that will prevent reflection cracking will save maintenance funds spent for crack sealing.

Project Title: Restoration of Frictional Characteristics on Older PCC Pavement

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: V. J. Marks

Research Period: July 1, 1980 to December 31, 1985

Research Funding: \$8,000

Funding Source: 100 percent State--Primary funds

Objective: To identify a cost-effective method of restoring the friction characteristics on older pcc pavement.

<u>Progress</u>: Three experimental applications of systems to improve the texture of pcc have been applied to older pavement. Transverse grooving was cut into a northbound lane of I-29 at the north edge of Council Bluffs adjacent to a longitudinal grooving safety enhancement project in July 1980. A very thin lift (about 1/2 inch) of hot sand asphalt was placed on I-80/I-35 at the north edge of Des Moines in September 1980. A small patch (4' x 4') of latex modified concrete surface dressing was placed on northbound I-35 just south of Ames to determine its durability. Friction testing of the grooving and hot sand asphalt is being conducted annually.

Reports: Construction Report, April 1981

Implementation: A cost-effective method of restoration of pcc friction properties will yield substantial savings.

Project Number: HR-225

Project Title: Characterization of Fly Ash for Use in Concrete

Agency: Iowa State University

Principal Investigator: Turgut Demirel

Research Period: August 1, 1980, to October 31, 1983

Research Funding: \$89,660

Funding Source: 100 percent State funds--50% Primary, 50% Farm-to-Market

<u>Objective</u>: To determine the components or combinations of components in fly ash responsible for good or poor performance of concrete and to quantify fly ash variability.

<u>Progress</u>: Thirty-five fly ash samples were collected from seven power plants. Elemental analyses of all fly ash samples have been performed using x-ray fluorescence. Concrete mixes have been prepared and subjected to freeze-thaw testing and x-ray diffraction analysis.

Reports: Final Report, September 1983

Implementation: The research will establish criteria for predicting the suitability of a given fly ash for use in highways in Iowa.

Project Title: Iowa Research with Chem-Crete Bitumen

Agency: Story County and Iowa Department of Transportation, Highway Division

Principal Investigator: D. Jespersen, K. Jones

Research Period: August 1980, to October 31, 1984

Research Funding: \$44,000

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To determine if Chem-Crete bitumen will provide significantly improved performance of the mix designs used, and to determine if a satisfactory asphalt concrete base can be made using a poorly graded sand.

Progress: Test sections of Chem-Crete resurfacing and standard asphalt resurfacing were constructed in September 1980 on Story County Roads E-57 and North Dakota Street Extension (Ames). Soon after construction, cracks in the Chem-Crete test sections appeared. The Chem-Crete Corporation has been working with Story County to maintain the roadways.

Reports: Final Report, April 1984

Implementation: Products which result in improved characteristics of low quality aggregate will allow the use of locally available aggregate, thereby conserving resources and reducing cost.

Project Number: HR-229

Project Title: Alternate Flexible Overlays

Agency: Osceola County and Iowa Department of Transportation, Highway Division

Principal Investigator: R. Glasgow, C. Leonard

Research Period: March 1981, to October 1987

Research Funding: \$130,000

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To construct and evaluate several bituminous concrete base overlays which have the potential to reduce future maintenance and construction costs.

Progress: Eight different test sections of cold-laid bituminous overlays were constructed in September 1981 on Osceola County Roads A-34 and A-46. Aggregate for four of the test sections consisted of salvaged asphalt pavement and new aggregate combined. The other four test sections contained only new aggregate. Four types of asphalt binder were mixed with each aggregate to develop the eight test sections. A seal coat has been placed on all test sections to provide a wearing surface. Evaluation will continue for six years.

Reports: Construction Report, February 1983

Implementation: Identification of a surface which is less prone to transverse cracking will result in a substantial savings due to increased life and reduced maintenance of asphalt concrete pavements.

Project Title: Special Surface Preparation Prior to Bituminous Overlay

Agency: Cerro Gordo County and Iowa Department of Transportation, Highway Division

Principal Investigator: W. Davison

Research Period: May 1981, to April 1986

Research Funding: \$45,340

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To identify an effective crack sealing procedure which will extend the service life of a roadway and lower maintenance costs.

Progress: Four crack sealing methods were done in May 1982, on Cerro Gordo County Road S-25. The crack filling materials were standard emulsion sealer, rubberized asphalt sealer, pressure-injected fly ash-cement slurry and pressure-injected limestone-emulsion slurry. Three test sections were formed by repeating the four crack sealing procedures along the length of the project. Overlays for the three sections were 2" of Type "B" asphalt cement concrete, 1 1/2 of Type "B" asphalt cement concrete, and a limestone-emulsion slurry seal. Crack sealing with the limestone-emulsion slurry injection was discontinued after several unsuccessful attempts at mixing the material. Evaluation will continue for a five-year period.

Reports: Construction Report, January 1983

Implementation: A procedure of properly sealing thermal cracks prior to a bituminous overlay should extend the life of the overlay, reduce maintenance costs, and improve the ride quality of the roadway.

Project Number: HR-232

Project Title: Reducing the Problem of Transverse Cracking

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: R. Merritt and V. Marks

Research Period: May 1, 1981, to May 31 1985

Research Funding: \$4,105

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To identify a method of reducing the adverse effect of transverse cracking and improving the performance of asphalt pavement.

Progress: Engineering fabric was used in full depth asphalt construction on a Jones County project. For two experimental sections, the fabric was placed on grade beneath the asphalt treated base. The fabric was placed between lifts of the asphalt treated base for two other sections. A few cracks have occurred. The fabric was torn in two at the crack.

Reports: Letter Report, November 1983

Implementation: The prevention of transverse cracking and subsequent deterioration will increase the life of asphalt surfaced roads and require less maintenance and less frequent resurfacing.

Project Title: Field Demonstration and Evaluation of Foamed Asphalt

Agency: Iowa State University.

Principal Investigator: D. Y. Lee

Research Period: May 1, 1981, to March 1, 1986

Research Funding: \$35,229

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To evaluate the performance of foamed asphalt as a stabilizing agent using existing soils and granular surfacing material; to correlate field strength characteristics and performances of foamed mixes with laboratory strength characteristics and performances; and to develop specifications and evaluate construction procedures and inspection tests.

<u>Progress</u>: Iowa State University has been conducting laboratory evaluation of foamed asphalt with various aggregate and soil-aggregate mixtures. Preliminary evaluation was conducted for a Shelby County project. It was determined that additional aggregate was necessary in a Shelby County soil-aggregate roadbed material to achieve a satisfactory foamed mix. Funds for the additional aggregate were not available and the Shelby County project was dropped. A Muscatine County foamed asphalt project (HR-257) utilizing 3/8" minus limestone tailings and pitrun sand is being evaluated. Nine different test sections were constructed on 4.2 miles of county road A-91 in 1983.

Reports: None

Implementation: Foamed asphalt offers potential for energy conservation and the utilization of marginal locally available aggregates.

Project Number: HR-234

Project Title: Compilation of Iowa Highway Laws

Agency: Iowa Department of Transportation, Office of General Counsel

Principal Investigator: L. Paff

Research Period: May 15, 1981 to January 31, 1984

Research Funding: \$5,000

Funding Source: 100 percent State funds -- 40 percent Primary, 60 percent Farm-to-Market

Objective: To provide a current annotated Iowa Highway, Road and Street Law publication.

Progress: Two law clerks were retained on a temporary basis to search out the laws and pertinent court cases and draft the publication for the Director of the Iowa DOT General Counsel Division.

Reports: Final Report, January 1984

Implementation: With this handy reference to ascertain applicable laws and decisions, highway engineers will avoid oversight that may result in costly legal claims.

Project Title: Pottawattamie County Evaluation of Control Structures for Stabilizing Degrading Stream Channels

Agency: Pottawattamie County, Iowa State University and Iowa Department of Transportation, Highway Division

Principal Investigator: C. E. Hales, R. A. Lohnes, F. W. Klaiber, T. Austin

Research Period: July 10, 1981, to June 1, 1986

Research Funding: \$88,143

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To design and construct three types of grade stabilization control structures for Keg Creek, instrument them, and scientifically document their effectiveness.

<u>Progress</u>: Preliminary designs for the control structures have been completed. The designs include a vertical sheet-pile structure, a soil-cement structure, and a pre-cast concrete structure. Hydraulic and structural analyses of the proposed structures are in progress. One structure originally designed as a sheet-pile structure was changed to a gabion structure and completed in 1983.

Reports: None

<u>Implementation</u>: Bridge structures are expensive to construct and maintain. If more economical methods of grade stabilization can be developed, it will result in shorter bridges and savings of millions of dollars for counties in western Iowa.

Project Number: HR-237

Project Title: Shelby County Evaluation of Control Structures for Stabilizing Degrading Stream Channels

Agency: Shelby County, Iowa State University and the Iowa Department of Transportation, Highway Division

Principal Investigator: E. Schornhorst, R. A. Lohnes, F. W. Klaiber, T. Austin

Research Period: July 10, 1981, to June 1, 1986

Research Funding: \$87,065

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To design and construct three types of grade stabilization control structures for two creeks in Shelby County, instrument them, and scientifically document their effectiveness.

<u>Progress</u>: Preliminary designs for the control structures have been completed. The designs include two vertical sheet-pile structures and a soil-cement structure. Hydraulic and structural analyses of the proposed structures were completed. No structures have been programmed.

Reports: None

<u>Implementation</u>: Bridge structures are expensive to construct and maintain. If more economical methods of grade stabilization can be developed, it will result in shorter bridges and savings of millions of dollars for counties in western Iowa.

Project Title: Strengthening Existing Single Span Steel Beam Concrete Deck Bridges

Agency: Iowa State University

Principal Investigator: F. W. Klaiber

Research Period: July 1, 1981, to September 30, 1984

Research Funding: \$162,898

Funding Source: 100 percent State funds -- 50 percent Primary, 50 percent Farm-to-Market

- <u>Objective</u>: To design and install post-tensioning strengthening on two single span steel beam concrete deck bridges, instrument them, and document their performance over a period of two years following post-tensioning.
- <u>Progress</u>: A bridge on a Farm-to-Market road in Dickinson County and a bridge on Iowa 144 in Greene County have been post-tensioned. Strain measurements were determined under a heavily loaded truck after post-tensioning.

Reports: Final Report - Part I, February 1983

Implementation: Bridges that do not meet current standards for live load carrying capacity could have the capacity restored, causing posted limits to be raised or removed. In some cases, bridges which have been restricted to one-lane traffic could have the restriction removed.

Project Number: HR-241

Project Title: Development of Electronic Distance Measuring Instrument (EDMI) Calibration Baseline

Agency: Iowa State University

Principal Investigator: K. Jeyapalan

Research Period: March 8, 1982, to March 31, 1984

Research Funding: \$8,500

Funding Source: 100 percent State--47 percent Primary, 53 percent Farm-to-Market funds

- <u>Objective</u>: To develop a mathematical model to determine the scale and constant of the EDMI; to develop a computer program for calculation of the EDMI scale and constant; and to evaluate the stability of the baseline.
- <u>Progress</u>: The baseline was established on an Iowa State University farm southwest of Ames. Measurements indicated no movement of the monuments. Some EDMI's were calibrated using a program developed for the project.

Reports: Final Report, March 1984

Implementation: Use of the baseline and EDMI calibration procedure will assure survey accuracy and prevent loss due to legal action.

Project Title: Economics of Alternative Solutions to the Secondary Road Problem*

Agency: Iowa State University and Linn County

Principal Investigator: C. P. Baumel

Research Period: July 1, 1982 to January 31, 1985

Research Funding: \$132,069.50

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To estimate the benefits and costs of alternative investment strategies in solving the rural road and bridge problem.

<u>Progress</u>: An advisory board has been established and three counties have been selected to evaluate the costbenefit investment strategies. Surveys are being conducted in Shelby, Hamilton and Linn Counties which were selected for the evaluation. Data is being analyzed and costs for various vehicles have been established.

Reports: Progress Report, January 1984.

<u>Implementation</u>: A procedure will be developed that will allow county governments to best utilize limited funding in maintaining necessary roadways in a cost-effective program.

*This project is part of a larger project funded by the Program of University Research, U.S. Department of Transportation.

Project Number: HR-244

Project Title: Detection of Concrete Delaminations by Infrared Thermography

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: B. Brown

Research Period: May 1, 1982 to December 31, 1983

Research Funding: \$9,700

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To assess the accuracy, dependability, and potential of the infrared thermographic technique of detecting bridge deck delaminations.

Progress: Fifteen bridges and five miles of thin bonded portland cement concrete have been surveyed by Donohue and Associates of Sheboygan, Wisconsin.

Reports: None

Implementation: Surveys of a great number of structures could be made in a given amount of time, thereby assisting in the timely programming of deck replacement or repair projects.

Project Title: Engineering Study - Reducing Sign Vandalism

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: K. Jones

Research Period: June 14, 1982, to February 1988

Research Funding: \$118,000

Funding Source: 100 percent State--Farm-to-Market funds

Objective: To reduce the incidents and cost of sign vandalism.

<u>Progress</u>: A survey was sent to the counties asking about accidents at locations where a sign had been vandalized. Educational material and sign identification material is being developed to be distributed to school children, the general public, and to the Iowa counties. Several counties have been selected to participate in the study by recording specific sign replacement information.

Reports: None

Implementation: The Federal Highway Administration estimates that at least 10 percent of all highway signs are vandalized each year. This costs Iowa counties over \$1 million per year. One state conducted a public awareness campaign and achieved over a 50 percent reduction in signs being vandalized.

Project Number: HR-247

Project Title: Design Criteria for Low Water Crossings

Agency: Iowa State University

Principal Investigator: R. L. Rossmiller

Research Period: June 1, 1982, to May 31, 1984

Research Funding: \$88,260

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To develop a design procedure for low water stream crossings for use by the Iowa county engineers and to demonstrate the design procedure through field demonstration projects and training seminars.

<u>Progress</u>: The design procedure manual developed includes design criteria for the evaluation of the hydraulic, hydrologic, erosion control, structural, and location considerations for low water stream crossings in Iowa. Iowa counties currently experimenting with the crossings will be contacted and asked for their input for the second phase of the research.

Reports: Design Manual, October 1983.

Implementation: Iowa has nearly 8,000 deficient bridges on roads carrying less than 50 vehicles per day. Public demand is strong in favor of keeping these roads open. It is not economically feasible to replace the deficient bridges with new bridge structures. Low water stream crossings are a possible solution on many of very low volume roadways.

Project Title: Evaluation of a Mobile Rut Depth Measuring Device for the Pavement Management Program

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: Vernon J. Marks

Research Period: July 10,1982, to September 30, 1984

Research Funding: \$11,000

Funding Source: 100 percent State -- 73 percent Primary, 27 percent Farm-to-Market funds

<u>Objective</u>: To evaluate a mobile, non-contact method for determining rut depths and to compare this system to manually obtained data.

<u>Progress</u>: A commercial mobile rut depth measuring device was ordered from SIE Geosource of Fort Worth Texas. The equipment was delivered, but there were continual problems with the electronics. The project was terminated and the rut depth device was returned to the manufacturer as it did not function satisfactorily.

Reports: Final Report, September 1984

Implementation: A mobile rut depth measuring device would improve data collection for the pavement management program with reduced hazard and traffic conflict at a substantial savings.

Project Number: HR-250

Project Title: A Non-destructive Method for Determining the Thickness of Sound Concrete on Older Pavements

Agency: Iowa Department of Transportation, Highway Division and Donohue and Associates, Inc.

Principal Investigator: Vernon J. Marks

Research Period: August 15, 1982 to December 31, 1983

Research Funding: \$8,000

Funding Source: 100 percent State--85 percent Primary, 15 percent Farm-to-Market

<u>Objective</u>: To evaluate the potential of determining the thickness of sound concrete by ground penetrating or down-looking radar.

<u>Progress</u>: Donohue and Associates personnel visited Iowa to conduct ground penetrating radar surveys on two occasions. They were not completely satisfied with the signal conditioning amplification and recording system. Another radar survey was conducted in 1983. The radar unit exhibited potential for locating voids and steel and also for determining the thickness of sound concrete. More development is needed.

Reports: Final Report, December 1983

Implementation: Early detection of joint deterioration would facilitate proper maintenance and rehabilitation.

Project Title: Roadway Lighting on Secondary Roads in Iowa

Agency: Iowa State University

Principal Investigator: R. L. Carstens

Research Period: September 1, 1982, to November 30, 1983

Research Funding: \$49,970

Funding Source: 100 percent State--Farm-to-Market funds

- <u>Objective</u>: To improve safety on secondary roads by defining locations where destination lighting may be expected to reduce the frequency of highway accidents.
- <u>Progress</u>: An inventory of secondary road lighting installations was conducted. Information indicates that there are approximately 820 locations of lighting installations on secondary roads in Iowa. Accident data was obtained through the ALAS records and analyzed to identify differences for accident rates at lighted locations and unlighted locations.

Reports: Final Report, January 1984

<u>Implementation</u>: A reduction of accidents will occur if destination lighting is installed where it is warranted but does not exist. A cost savings will arise if destination lighting is not installed at locations were no accident reduction would be realized by installation.

Project Number: HR-252

Project Title: Piling Stresses in Bridges with Integral Abutments II

Agency: Iowa State University

Principal Investigator: A. M. Wolde-Tinsae, L. F. Griemann

Research Period: October 1, 1982, to August 31, 1984

Research Funding: \$52,945

Funding Source: 100 percent State--50 percent Primary, 50 percent Farm-to-Market funds

Objective: To determine the maximum length to which bridges with integral abutments can be safely designed.

Progress: A laboratory model was developed to evaluate piling stresses in integral abutment bridges. Formulas were developed to calculate maximum length with integral abutments. Current Iowa standards are very conservative.

Reports: None

Implementation: The economic advantage of integral abutments can be realized for longer bridges.

Project Title: Experimental Use of Calcium Magnesium Acetate (CMA)

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: Wallace Rippie

Research Period: October 15, 1982 to April 1, 1986

Research Finding: \$72,000

Funding Source: 100 percent State--Primary funds

<u>Objective</u>: To develop and evaluate continuous CMA mixing technology to reduce cost of production and further evaluate its deicing capabilities.

Progress: Bids were taken for the production of 100 tons of CMA. The low bidder, W. G. Block Co. produced 61 tons of a 1 part sand, 1 part CMA mix. This was delivered to Ames and used on four miles of U.S. 30 and 3.5 miles of U.S. 69. The CMA was effective as a deicing product, but not as effective as sodium chloride. The project has been extended to develop lower cost methods of production.

Reports: Final Report, June 1983

Implementation: Identification, development and subsequent use of a non-corrosive deicing material would reduce the deterioration of highway structures and reduce environmental damage.

Project Number: HR-254

Project Title: Highway/Railroad Grade Crossings - Identification and Signing

Agency: Iowa Department of Transportation, Railroad Division

Principal Investigator: N. Volmer, P. Baer

Research Period: February 4, 1983, to January 10, 1986

Research Funding: \$17,500

Funding Source: State--10% Primary, 90% Farm-to-Market funds. These funds were used for Phase I to obtain \$157,000 FHWA funds which are 90% of the total Phase I cost.

<u>Objective</u>: To improve safety at highway/railroad crossings throughout the state by ensuring accurate accident records and upgrading passive signs.

<u>Progress</u>: New metal identification tags were obtained and were installed at all active crossings. Accident data is being collected.

Reports: Progress Report, January 1984.

Implementation: Accurate accident records will prioritize crossings for allocation of crossing safety improvement funds and thereby improve highway safety.

Project Title: Submerged Vanes for Flow Control and Bank Protection in Streams at Roads and Highways

Agency: University of Iowa

Principal Investigator: A. J. Odgaard, J. F. Kennedy

Research Period: February 1, 1983, to February 29, 1984

Research Funding: \$55,506

Funding Source: 100 percent State--65 percent Primary, 35 percent Farm-to-Market funds

<u>Objective</u>: To develop an optimum vane-structure design and layout and to quantify the degree to which this bank protection measure reduces bank erosion.

<u>Progress</u>: A model demonstrating the effectiveness of the submerged vanes has been constructed in a circular flume of the University of Iowa Hydraulics lab. The fine sand in the flume can be deposited as desired by a change in vane orientation. Some data has been obtained from the Nishnabotna River near U.S. 34 in Montgomery Count where a field application is being considered. The draft of the final report has been written.

Reports: None

<u>Implementation</u>: The cost to control stream bank erosion, especially near highways, could be reduced by a substantial amount and also be environmentally acceptable.

Project Number: HR-256

Project Title: Perception and Interpretation of Advance Warning Signs on County Roads

Agency: Iowa State University

Principal Investigator: K. A. Brewer

Research Period: February 1, 1983, to December 31, 1984

Research Funding: \$101,960

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To analyze the detection, recognition and decision process characteristics of drivers for the symbol stop-ahead advance warning sign in contrast to a small set of other signs.

<u>Progress</u>: The main thrust of the research was to design and conduct two laboratory experiments. The first experiment tested speed of detection and speed of recognition of the signs from an array of signs. The second experiment determined whether there are differences among signs in communicating to a driver that a stop sign is ahead. Data gathered from the experiments was analyzed to determine the effectiveness of the symbol stop-ahead advance warning sign in Iowa.

Reports: Final Report, March 1984

Implementation: By identifying the most effective advance warning sign, intersection safety will be improved.

Project Title: Field Demonstration of Foamed Asphalt - Muscatine County

Agency: Muscatine County and Iowa Department of Transportation, Highway Division

Principal Investigators: R. Simmering and H. Konrady

Research Period: April 18, 1983, to July 1, 1988

Research Funding: \$132,740

Funding Source: 100 percent State--Farm-to-Market funds

Objective: To evaluate the performance of foamed asphalt as a stabilizing agent using locally available 3/8" minus limestone tailings and pitrun sand to construct a bituminous base course; to correlate field strength characteristics and performances of foamed asphalt mixes with laboratory strength characteristics and performances; and to develop specifications and evaluate construction procedures and inspection tests.

Progress: The project is a 4.2-mile section of Muscatine County Road A-91. Nine test

sections comprised of a base 4 inches thick, using locally available sand and 3/8" minus limestone material mixed with AC-5 foamed asphalt cement were constructed in September of 1983. The nine test sections include two levels of moisture content, two levels of asphalt content and three levels of surface treatments.

Reports: None.

Implementation: Foamed asphalt offers potential for energy conservation and the utilization of marginal locally available aggregates.

Project Number: HR-258

Project Title: Frost Action in Rocks and Concrete

Agency: Iowa State University

Principal Investigator: Turgut Demirel

Research Period: April 1, 1983, to April 30, 1986

Research Funding: \$115,870

Funding Source: 100 percent State funds--50 percent Primary, 50 percent Farm-to-Market

Objective: To develop a new methodology for estimating the frost susceptibility of porous rocks and concrete material.

Progress: Research is being conducted utilizing experimental methods for determining expansive pressures, rate of expansion and pore structure of rocks and concrete. Vycor samples have been used with conductometric testing to verify the ice porosimeter system. Preliminary results were promising and construction of the ice porosimeter has been initiated.

Reports: Progress Report, April 1984.

Implementation: The development of a better method of determining the frost susceptibility of aggregates will prevent the use of nondurable aggregate and yield greater pcc pavement life.

Project Title: Low Cost Fly Ash-Sand Stabilized Roadway

Agency: Des Moines County and Iowa Department of Transportation, Highway Division

Principal Investigators: S. Klassen and H. Konrady

Research Period: April, 1983, to July 1, 1988

Research Funding: \$89,390

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To develop a low cost fly ash stabilized roadway using locally available unprocessed sands and to correlate field strength characteristics and performance of the base with laboratory strength characteristics and pavement design assumptions.

Progress: The planned project is a 1.2-mile section of Des Moines County Road H-40. Various thicknesses of fly ash-cement-sand base will be constructed using a locally available dredge sand from the Mississippi River. A three-inch thick acc overlay will be placed over the base.

Reports: None

Implementation: There are plentiful supplies of blow sand, fine pitrun sand and the by-products from the production of concrete sand available in many areas of Iowa. Fly ash is also available to many areas of Iowa and is considered a waste product. The combination of these two materials has the potential for use as a low-cost base material for secondary road construction.

Project Number: HR-260

Project Title: Optimization of Soil Stabilization with Type C Fly Ash

Agency: Iowa State University

Principal Investigator: J. M. Pitt

Research Period: May 1, 1983, to April 30, 1985

Research Funding: \$98,975

Funding Source: 100 percent State funds--80% Farm-to-Market, 20% Primary

<u>Objective</u>: To identify cost effective methods by which the newer varieties of fly ash can be used more efficiently for stabilized bases and subbases.

Progress: Laboratory testing has identified some chemicals that may provide beneficial reactions when used with fly ash. Various chemicals will be used with various sources of fly ash.

Reports: Progress Report, October 1983and Progress Report, May 1984.

Implementation: Improvement in the cementitious characteristics of fly ash will increase utilization of fly ash, a waste product, and reduce roadway construction costs by decreasing the demand for more expensive portland cement.

Project Title: Modification to Improve the Reliability of the Iowa DOT Frost Detector

Agency: Norbert K. Fox

Principal Investigator: N. K. Fox

Research Period: April 15, 1983, to May 31, 1984

Research Funding: \$3,065.40

Funding Source: 100 percent State--Primary funds

Objective: To eliminate the falsing of the Iowa DOT frost detector and verify its proper performance.

<u>Progress</u>: A potential electronic system was identified that may eliminate the false signals on the sensors caused by tire strikes. This electronic system was tested in the laboratory. The electronic system did not solve the problem and the project was terminated.

Reports: Final Report, January 1984

<u>Implementation</u>: A reliable frost detector system could quickly alert maintenance personnel of bridge deck icing conditions. More timely application of deicing salt will reduce accidents, tort liabilities and maintenance costs.

Project Number: HR-262

Project Title: Signing on Very Low Volume Rural Roads

Agency: Iowa State University

Principal Investigator: R. L. Carstens

Research Period: May 1, 1983, to July 31, 1984

Research Funding: \$70,580

Funding Source: 100 percent Sate--Farm-to-Market funds

<u>Objective</u>: To improve safety on secondary roads by formulation of traffic control device recommendations for low traffic volume roads.

<u>Progress</u>: A literature review was conducted to identify practices with potential application. A survey of current practices in Iowa was conducted and recommendations were made.

Reports: Final Report, July 1984

Implementation: A more uniform signing program across the state will provide improved safety and reduces tort liability on low traffice volume secondary roadways.

Project Title: An Engineering Study to Redesign the 24-Foot Secondary Bridge Standards

Agency: The Highway Division of the Iowa DOT and Stanley Consultants, Inc.

Principal Investigator: J. Harkin

Research Period: June 1, 1983, to June 30, 1985

Research Funding: \$365,800

Funding Source: 100 percent State--Farm-to-Market funds

Objective: To redesign the 24-foot width secondary bridge standard plans to H2O loading and make other appropriate changes to meet current design standards.

Progress: Stanley Consultants, Inc. of Muscatine, Iowa, has been contracted to redesign the 24' wide prestressed concrete and the concrete slab secondary bridge standards. Each new standard design will be released for county use upon completion.

Reports: None

Implementation: The Iowa counties make extensive use of the secondary bridge standard designs. The standard designs eliminate the need for extensive design work by individual counties for most bridge projects.

Project Number: HR-264

Project Title: Development of a Sufficiency Rating System for Secondary Roads

Agency: Iowa State University

Principal Investigator: C. R. Mercier

Research Period: June 1, 1983, to November 30, 1984

Research Funding: \$41,660

Funding Source: 100 percent State--Farm-to-Market funds

<u>Objective</u>: To develop a system for rating secondary roadways to determine project priorities and budgetary needs.

Progress: An inventory of data sources has been conducted. Current practices in Iowa and other states are being reviewed. A mathematical calculation procedure will be developed.

Reports: Progress Report, June 1984

Implementation: A sufficiency rating system will improve the cost effectiveness of secondary roadway planning and budgeting.

Project Title: Engineering Study for the Evaluation of Public Road Administation and Maintenance Alternatives

Agency: Iowa Department of Transportation, Highway Division and DeLeuw-Cather Engineering Management Services

Principal Investigator: V. Marks

Research Period: October 11, 1983, to June 20, 1985

Research Funding: \$300,000

Funding Source: 100 percent State -- 50 percent Primary, 50 percent Farm-to-Market Funds

<u>Objective</u>: To evaluate the economic and other impacts associated with uniform design standards, consolidation of maintenance and transfer of roads with regard to state, county and city jurisdictions.

<u>Progress</u>: A 12-member advisory panel including four state, four county and four municipal representatives has been appointed. Proposals were received from consultants. The advisory panel selected DeLeuw-Cather Engineering Management services to conduct the project. The contractor has met periodically with the advisory panel. Data has been collected by a questionnaire and personal interviews. The contractor visited four other states with different administrative and maintenance practices.

Reports: Status Report, June 1984

Implementation: Public road administration and maintenance options will be identified which will yield economic benefits.

Project Number: HR-266

Project Title: X-Ray Analysis of Carbonate Aggregates to Predict Concrete Durability

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: W. Dubberke

Research Period: November 1, 1983, to October 31, 1986

Research Funding: \$30,000

Funding Source: 100 percent State--50 percent Primary, 50 percent Farm-to-Market Funds

<u>Objective</u>: To determine if a thorough analysis of the pore and chemical properties of an aggregate is sufficient to predict the service life of concrete produced with same.

<u>Progress</u>: Testing of various carbonate aggregates before and after treatment with sodium chloride and before and after freeze and thaw testing is being conducted with the x-ray equipment at Iowa State University. Tests have shown poorer durability after salt treatment. Some additives

reduce the effect of salt treatment on lower quality coarse aggregate.

Reports: Interim Report, January, 1984

Implementation: More rapid and reliable methods of predicting service life of PCC pavement would result in reduced maintenance and lower life cycle costs for paved roadways.

Project Title: Development of Training Aids for Snow Removal on Iowa's Secondary Roads

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: K. Jones

Research Period: January 16, 1984, to March 31, 1985

Research Funding: \$12,100

Funding Source: 100 percent State--Farm-to-Market Funds

<u>Objective</u>: To develop a training slide/tape presentation which will aid the county engineers and maintenance foremen in preparing maintenance personnel for the snow removal season.

Progress: The content of the presentation has been developed and some photographs have been taken.

Reports: None

Implementation: The public is not very tolerant of problems of snow removal. With proper preparation and training, maintenance forces can handle most storm situations effectively without problems.

Project Number: HR-268

Project Title: Evaluation of Magnitude and Frequency of Floods in Iowa.

Agency: Iowa City Office, Water Resources Division, United States Geological Survey, Department of the Interior.

Principal Investigator: J. J. Klein, U.S.G.S.

Research Period: June 1, 1984, to November 30, 1986

Research Funding: \$115,500 (matched by \$115,500 from the Department of the Interior)

Funding Source: 100 percent State funds -- 50 percent Primary, 50 percent Farm-to-Market

Iowa DOT Project Control: Mark F. Looschen

<u>Objective</u>: To evaluate all available surface water data from Iowa streams and publish a comprehensive methodology for statistically estimating the magnitude and frequency of floods in Iowa.

Progress: The literature search and data analysis will be initiated soon.

Reports: None

Implementation: Updated information and improved methods of estimating floods will result in more accurate determination of the size of drainage structure needed and thereby yield a monetary savings.

Project Title: Secondary Road Research Coordinator

Agency: Iowa Department of Transportation, Highway Division

Principal Investigator: K. Jones

Research Period: March 5, 1980, to present

Research Funding: \$30,000

Funding Source: 100 percent State--Farm-to-Market

Objective: To maintain research liaision with all county engineers and solicit new, innovative and progressive ideas; to actively promote secondary research for solutions to problems and ideas that will improve quality and reduce costs.

<u>Progress</u>: Kevin Jones, an Engineer with the Iowa DOT, currently holds the position of "Secondary Road Research Coordinator" in the Office of Materials. Many of the county engineers have been visited to discuss problems being encountered by the secondary road departments and to discuss present research projects during the year. At present, there are 10 active research projects that involve experimental construction by counties. The coordinator assists these counties with special testing, evaluation, and writing of construction and final reports necessary to the research.

Reports: None

<u>Implementation</u>: There are many problems that are unique to the secondary road system in Iowa. These problems are usually common to several counties. Coordination between counties is necessary for understanding the problem and formulating solutions. Proper documentation and dissemination of reports will allow for timely technology transfer between the counties.

