

A d d e n d u m

Iowa Department of Transportation
Office of Contracts

Date of Letting: October 20, 2015
Date of Addendum: September 29, 2015

B.O.	Proposal ID	Proposal Work Type	County	Project Number	Addendum
103	97-0201-133	PCC PAVEMENT - GRADE AND NEW	WOODBURY	NHSX-020-1(130)--3H-97 NHSX-020-1(133)--3H-97 NHSX-020-1(147)--3H-97 NHSX-020-1(149)--3H-97 NHSX-020-1(170)--3H-97	20OCT103.A02

Make the following changes to the PROPOSAL SPECIAL PROVISIONS LIST & TEXT:

Add the attached DS-15032

DEVELOPMENTAL SPECIFICATIONS FOR MASS CONCRETE CONTROL OF HEAT OF HYDRATION
Effective Date: October 20, 2015

Make the following change to the plans: NHSX-020-1(130)--3H-97

Replace SHEET NUMBER 1, SHEET NUMBER 4, SHEET NUMBER 7, SHEET NUMBER 9, SHEET NUMBER 10, SHEET NUMBER 40, SHEET NUMBER 45, SHEET NUMBER 46.

With the attached:

SHEET NUMBER 1, SHEET NUMBER 4, SHEET NUMBER 7, SHEET NUMBER 9, SHEET NUMBER 10, SHEET NUMBER 40, SHEET NUMBER 45, SHEET NUMBER 46

Summary of Changes:

Sheet No. 1

Change the reference of The Iowa Department of Transportation Standard Specifications For Highway and Bridge Construction from Series 2012 to Series 2015.

Sheet No. 4

1. Under the Specifications Notes - Replace the reference of The Iowa Department of Transportation Standard Specifications For Highway and Bridge Construction from Series 2012 to Series 2015.
2. Change the Developmental Specification Number for "Developmental Specifications for Mass Concrete - Control of Heat of Hydration" from DS-12070 to DS-15032.
3. Change the Developmental Specification Number for "Developmental Specifications for High Performance Concrete for Structures" from DS-12071 to DS-15033.

Sheet No. 7

1. Added the 13'-6" dimension between the centerline of the existing bridge to the centerline of Mainline US 20.
2. Added the 16'-10 +/- dimension between the centerline of the existing bridge and the edge of the existing bridge deck.

Sheet No. 9

1. In the Cofferdam Section, removed the dimensions between the edge of the footing and the outside edge of the seal coat.
2. In the Cofferdam Section, removed the 22'-0" width of the seal coat.

Sheet No. 10

Change the Pier Note in reference to beveled keys from 3 x 10 x 1'-0 to 3 x 12 x 1'-0.

Sheet No. 40

1. Under the Specifications Notes - Replace the reference of The Iowa Department of Transportation Standard Specifications For Highway and Bridge Construction from Series 2012 to Series 2015.
2. Change the Developmental Specification Number for "Developmental Specifications for Mass Concrete - Control of Heat of Hydration" from DS-12070 to DS-15032.
3. Change the Developmental Specification Number for "Developmental Specifications for High Performance Concrete for Structures" from DS-12071 to DS-15033.

Sheet No. 45

1. In the Cofferdam Section, removed the dimensions between the edge of the footing and the outside edge of the seal coat.
2. In the Cofferdam Section, removed the 22'-0" width of the seal coat.

Sheet No. 46

Change the Pier Note in reference to beveled keys from 3 x 10 x 1'-0 to 3 x 12 x 1'-0.



DEVELOPMENTAL SPECIFICATIONS
FOR
MASS CONCRETE – CONTROL OF HEAT OF HYDRATION

Effective Date
October 20, 2015

THE STANDARD SPECIFICATIONS, SERIES 2015, ARE AMENDED BY THE FOLLOWING MODIFICATIONS AND ADDITIONS. THESE ARE DEVELOPMENTAL SPECIFICATIONS AND THEY SHALL PREVAIL OVER THOSE PUBLISHED IN THE STANDARD SPECIFICATIONS.

15032.01 DESCRIPTION.

Produce a structure free of shrinkage cracks that would be a result of heat of hydration during the curing of large concrete cross-sections. Accomplish this through appropriate concrete mix design and management of concrete temperature and temperature differential. Structural mass concrete is defined as any concrete footing with a least dimension greater than 5 feet or other concrete placements with a least dimension greater than 4 feet. Additional constraints are required on placements with a least dimension greater than 6.5 feet. This specification does not apply to concrete drilled shafts.

Apply Section 2403 and Division 41 of the Standard Specifications with the following modifications.

15032.02 MATERIALS.

- A. Cement shall be Type I, II, IP, or IS.
- B. Use any combination of Ground Granulated Blast Furnace Slag or Class F fly ash. Class C fly ash may also be used with a maximum substitution of 20%. The maximum total substitution of Portland cement shall not exceed 50%, including the amount in the blended cement.
- C. Cementitious content shall be a minimum of 560 pounds per cubic yard.
- D. Maximum water to cementitious ratio shall be 0.45.
- E. Air entrainment shall be used. To improve workability and aid in air entrainment, water reducing or retarding admixtures may be used. A mid range water reducing admixture may be used and the slump shall be increased to six inches maximum.

15032.03 CONSTRUCTION.

A. Thermal Control Plan.

Develop and submit a written Thermal Control Plan (TCP) to the Engineer describing the procedures that will be used during the period of heat dissipation following concrete placement, so the temperature differential between the interior of the section and the outside surface of the section does not exceed the restrictions in Article DS-15032.03, B. Submit the TCP at least 30 calendar days before the first intended structural mass concrete placement.

Compliance with this specification may result in long cooling times. Consider options to control heat of hydration that are compatible with their desired construction schedule and erection procedures.

Do not place concrete covered by this specification until the TCP has received written approval by the Engineer and equipment and materials necessary to facilitate the plan are on site and ready for use. Provide and install temperature sensing devices according to Article DS-15032.03, B, 3.

The location of construction joints shall be as shown in the plans.

For mass concrete placements with a least dimension of less than or equal to 6.5 feet the TCP procedures may include, but are not limited to, the following:

- Cooling component materials prior to addition to the mix to reduce the temperature of the concrete while in its plastic state.
- Adding crushed or shaved ice to the mix water.
- Sprinkle coarse aggregate with water or wet the stockpile.
- Warming concrete during cold weather placements (ie: using hot water when batching, ground heater loops or boiler loops after placement, etc).
- Controlling rate of concrete placement (low lifts).
- Insulating the forms and the surface of the concrete to prevent temperature differential.
- Placing concrete at times of day when the ambient temperature is lowest (in summer) or highest (in winter).
- Other acceptable methods that may be developed by the Contractor and approved in writing by the Engineer.

For mass concrete placements with a least dimension of greater than 6.5 feet, the TCP shall be developed by a Professional Engineer, licensed in the State of Iowa and competent in the modeling, design, and temperature control of concrete in mass elements (TC Engineer). The TC Engineer shall submit a list containing at least three mass concrete projects, of similar dimension and thermal control requirements to those shown on the plans, completed in the last 3 years. In the list of projects include names and phone numbers of owner's representatives who can verify the TC Engineer's participation on those projects. The TC Engineer shall follow the procedure outlined in Section 207.4R-05 of the ACI Manual of Cooling and Insulating Systems for Mass Concrete to formulate, implement, administer, and monitor a temperature control plan, making adjustments as necessary to ensure compliance with the contract documents.

The TCP shall include, but not be limited to the following:

1. Based on the concrete mix design, determine by lab testing the adiabatic heat generation for the concrete mix to be used.
2. Proposed methods to achieve required concrete temperature and control concrete temperature differential through concrete mix design and construction practices for temperature control to prevent thermal cracking during both warm and cold weather.
3. Design of a cooling system consisting of non-corrosive piping to be embedded in the structural mass concrete for all mass concrete placements that are below water level within the limits of the river.
4. Provide information on the temperature sensing and recording equipment to be used and details of installation locations of the temperature probes for each planned mass concrete placement.
5. Mass concrete placement plan to ensure prevention of concrete cold joints.

6. Monitoring Plan to control temperature gradient for both warm and cold weather placements.

B. Thermal Control.

1. Concrete Temperature Limits.

The concrete temperature at time of placement shall not exceed 70°F and shall not be less than 40°F. The maximum concrete temperature during the period of heat dissipation shall not exceed 160°F.

Maximum concrete temperature at time of placement may be based on the TCP developed by the TC Engineer, in accordance with Article DS-15032.03, A.

2. Temperature Differential Restrictions

The temperature differential between the interior of the section and the outside surface of the section shall not exceed the limits in the following table for placements with least dimensions of 6.5 feet or less):

Hours after placement	Maximum temperature differential °F
0-24	20
24-48	30
48-72	40
>72	50

Thermal control of each placement shall be maintained until the temperature of the interior is within 50°F of the average outside air temperature. The average outside air temperature shall be determined by averaging the daily high and low temperatures over the preceding seven calendar days.

3. Temperature Sensing and Recording

For each placement of structural mass concrete, two temperature sensors shall be installed at each of the following locations (for a total of eight temperature sensors):

- Center of the placement,
- Midpoint of the side which is the shortest distance from the center (2 inch to 4 inch cover),
- Midpoint of the top surface (2 inch to 4 inch cover), and
- Air temperature.

The purpose for two sensors at each location is to provide a primary and secondary backup.

Temperatures shall be electronically recorded automatically by an approved recorder furnished by the Contractor and shall be capable of continuously recording a minimum of one reading per hour for the duration of the mass concrete temperature monitoring period.

Sensors and recorder shall be accurate to within +/- 2°F in the temperature range of 32°F to 185°F. Provide a backup temperature sensing system, which shall include both backup temperature sensors and backup temperature readout device. Back-up system is intended to be used to complete the monitoring of a placement should the primary system fail. Primary system shall be repaired or replaced before the commencement of the next placement.

C. Production Concrete.

1. The TC Engineer or their representative shall inspect and approve the installation of monitoring devices and verify the process for recording temperature data is effective for the first placement of each size and type mass component. Qualifications of all technicians employed to inspect or monitor mass concrete placements shall be submitted to the Engineer for approval. For placements other than the first, an employee, approved by the TC Engineer

as qualified to inspect monitor device installation, shall be designated to: 1) review temperature data, 2) be in contact at all times with the TC Engineer if adjustments must be made as a result of the temperature differential being exceeded, and 3) immediately implement adjustments to temperature control measures as directed by the TC Engineer. Recorded temperature data shall be reviewed at intervals of no greater than 4 hours. Recording of temperature data shall begin when the mass concrete placement is complete and shall continue until the maximum temperature differential (not maximum temperature) is reached and a decreasing temperature differential is confirmed as defined in the TCP. If conditions change, such as a drop in the ambient temperature or a change in insulation which would result in an increase in the temperature differential, the recording of temperature data shall be resumed. A copy of all recorded temperature data shall be furnished to the Engineer as they are determined, and a final report shall be furnished within 3 days of completion of monitoring of each element.

Only use approved mixes for production concrete.

2. If the temperature differential within any structural mass concrete placement exceeds the limits in Article DS-15032.03, B , immediate corrective action as directed by the Contractor or the TC Engineer shall be taken, future placement of structural mass concrete will be suspended, and a revised TCP shall be submitted to the Engineer for approval. Do not resume placement of mass concrete without written approval from the Engineer.

When mass concrete temperature differentials are exceeded, all analyses and test results deemed necessary by the Engineer shall be provided for determining the structural integrity and durability of the mass concrete element, to the satisfaction of the Engineer. The analyses and/or test results shall be provided at no additional cost to the Contracting Authority and without additional time to be granted.

Based on the analyses and test results, a determination of corrective action will be made by the Engineer which may include, but not be limited to, price adjustment, epoxy injection of thermal cracks, a combination of both, or removal of the non-complying concrete.

15032.04 METHOD OF MEASUREMENT.

None.

15032.05 BASIS OF PAYMENT.

Costs for complying with this specification shall be considered incidental to the contract unit price for structural concrete. Article 2403.05, A, 4 shall not apply to mass concrete. Protection of mass concrete shall be included in the contract unit price for Structural Concrete.

GENERAL NOTES:

THIS BOUND TRAFFIC FOR THE REPLACEMENT OF THE EXISTING 424'x28' CONTINUOUS -BEAM BRIDGE, DESIGN NO. 1556, WHICH CARRIES BOTH EAST BOUND AND WEST BOUND TRAFFIC.

THE APPROACH FILLS AS SHOWN ARE NOT A PART OF THIS CONTRACT, BUT ARE TO BE IN PLACE BEFORE ABUTMENT PILES ARE DRIVEN, THE BRIDGE CONTRACTORS TO LEVEL OFF, AND SHAPE THE BEAMS TO THE ELEVATIONS AND DIMENSIONS SHOWN, DRESSING OF SLOPES OUTSIDE THE BRIDGE AREA, NOT DISTURBED BY THE BRIDGE CONTRACTOR.

THE LUMP SUM BID FOR "REMOVAL OF EXISTING STRUCTURES" SHALL INCLUDE 424'x28' CONTINUOUS -BEAM BRIDGE. REMOVAL OF EXISTING STRUCTURES" SHALL BE PAID FOR AS EXTRA WORK.

COPIES OF ORIGINAL DESIGN PLANS WILL BE MADE AVAILABLE TO THE CONTRACTOR. CONTACT THE OFFICE OF CONTRACTS - HIGHWAY DIVISION - IOWA D.O.T. - AMES. DIMENSIONS SHOWN ON THESE PLANS ARE BASED ON DESIGN PLANS (ORIGINAL DESIGN NO. 1556).

FANT LINES ON PLANS INDICATE THE EXISTING STRUCTURE. GUARDRAIL AND APPROACH BARRIERS ARE TO BE PLACED BY PROJECT CONTRACTORS WHOSE FACILITIES ARE SHOWN ON THE PLANS OR KNOWN TO BE WITHIN THE CONSTRUCTION LIMITS. SHALL BE NOTIFIED BY THE CONTRACTOR OF THE CONSTRUCTION STARTING DATE.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS UNLESS STATED OTHERWISE; IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

THIS BRIDGE IS DESIGNED FOR 40' Q3 LOADING, PLUS 20' LBS. PER SQUARE FOOT OF ROADWAY FOR FUTURE WEARING SURFACE. THE EXISTENCE OF AND LEVEL OF TOTAL CHROMIUM AND LEAD, ANALYSIS OF TOTAL LEAD ON THIS SAMPLE WAS 1500 PARTS PER MILLION (PPM). ANALYSIS OF TOTAL CHROMIUM ON THIS SAMPLE WAS 561 PPM. THESE ANALYSES SHOW THE EXISTENCE OF THESE TWO TOXIC CONSTITUENTS. LEVELS INDICATED BY THESE TESTS COULD CREATE CONDITIONS ABOVE REGULATORY LIMITS FOR HEALTH AND SAFETY REQUIREMENTS, NO OTHER CONSTITUENTS WERE ANALYZED. THE BIDDER SHOULD NOT RELY ON THE DEPARTMENT'S TESTING AND ANALYSIS FOR ANY PURPOSE OTHER THAN AS AN INDICATION OF THE EXISTENCE OF THESE TWO TOXIC CONSTITUENTS.

IT SHALL BE THE BRIDGE CONTRACTOR'S RESPONSIBILITY TO PROVIDE SITES FOR EXCESS EXCAVATED MATERIAL. NO PAYMENT FOR OVERHAUL WILL BE ALLOWED FOR MATERIAL HAULED TO THESE SITES.

CONCRETE BARRIER RAILS PLACED USING THE SLIPFORM METHOD WILL REQUIRE THE USE OF A CLASS B, CONCRETE IN ACCORDANCE WITH ARTICLE 251.5C.5, A, 2 OF THE STANDARD SPECIFICATIONS, CAST-IN-PLACE BARRIER RAILS SHALL USE HIGH PERFORMANCE CONCRETE, CLASS D CONCRETE, IS NOT PERMITTED FOR CONCRETE BARRIER RAILS (CAST-IN-PLACE OR PRESTRESSED).

THE COST OF PREFORMED EXPANSION JOINT FILLER, FURNISHING AND PLACING SUBDRAIN INCLUDING EXCAVATION, FLOORABLE BACKFILL, POROUS BACKFILL, AND COST OF FURNISHING AND PLACING CONCRETE SEALER IS TO BE INCLUDED IN THE PRICE BID FOR HIGH PERFORMANCE STRUCTURAL CONCRETE*.

THESE BRIDGE PLANS LABEL ALL REINFORCING STEEL RECEIVED IN THE FIELD MAY DISPLAY THE FOLLOWING "BAR DESIGNATION", THE "BAR DESIGNATION" IS THE STAMPED IMPRESSION ON THE REINFORCING BARS, AND IS EQUIVALENT TO THE BAR DIAMETER IN MILLIMETERS.

ALL REINFORCING BARS AND BARS NOTED AS DOWELS SUPPLIED FOR THIS STRUCTURE SHALL BE PRE-ENFORCED UNLESS OTHERWISE NOTED OR SHOWN.

THE CONTRACTOR SHALL CONTACT THE USGS AT LEAST 2 WEEKS BEFORE THE PRECONSTRUCTION MEETING, THIS WILL ALLOW A REPRESENTATIVE FROM THE USGS TO ATTEND THE MEETING AND SCHEDULE THE LOCATION OF THE GAGING STATION ON THE EXISTING BRIDGE, USGS PHONE: 712-323-8024.

THE ROAD WILL BE OPEN TO TRAFFIC IN 2015, THE ROAD WILL BE CLOSED TO TRAFFIC IN 2016, AND THE ROAD WILL BE OPEN TO TRAFFIC ON THE NEW WEST BOUND BRIDGE DURING CONSTRUCTION IN 2017 AS INDICATED IN THE TRAFFIC CONTROL PLAN. REFER TO THE TRAFFIC CONTROL PLAN IN PROJECT NO. NMSX-020-(153)-3H-97.

CAST IN ONE PIECE STEEL PILE POINTS ARE REQUIRED FOR ABUTMENT AND PIERS IN ACCORDANCE WITH ARTICLE 4167.02 OF THE CURRENT STANDARD SPECIFICATIONS AND MATERIALS I.M. 468.

THE CONTRACTOR SHALL NOTE THE STANDARD ABUTMENT DETAILS HAVE BEEN MODIFIED TO OFFSET THE ABUTMENT FOOTING FROM THE WINGWALL AND THE ABUTMENT FOOTING FROM THE BACKWALL TO AID IN Tying THE REINFORCING STEEL BETWEEN THE FOOTING TO WINGWALL AND THE BACKWALL.

GENERAL NOTES (CONT.):

NHSX-020-(153)-3H-97.

THE APPROACH FILLS AS SHOWN ARE NOT A PART OF THIS CONTRACT, BUT ARE TO BE IN PLACE BEFORE ABUTMENT PILES ARE DRIVEN, THE BRIDGE CONTRACTORS TO LEVEL OFF, AND SHAPE THE BEAMS TO THE ELEVATIONS AND DIMENSIONS SHOWN, DRESSING OF SLOPES OUTSIDE THE BRIDGE AREA, NOT DISTURBED BY THE BRIDGE CONTRACTOR.

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IT SHALL BE THE BRIDGE CONTRACTOR'S RESPONSIBILITY TO PROVIDE SITES FOR EXCESS EXCAVATED MATERIAL. NO PAYMENT FOR OVERHAUL WILL BE ALLOWED FOR MATERIAL HAULED TO THESE SITES.

CONCRETE BARRIER RAILS PLACED USING THE SLIPFORM METHOD WILL REQUIRE THE USE OF A CLASS B, CONCRETE IN ACCORDANCE WITH ARTICLE 251.5C.5, A, 2 OF THE STANDARD SPECIFICATIONS, CAST-IN-PLACE BARRIER RAILS SHALL USE HIGH PERFORMANCE CONCRETE, CLASS D CONCRETE, IS NOT PERMITTED FOR CONCRETE BARRIER RAILS (CAST-IN-PLACE OR PRESTRESSED).

THE COST OF PREFORMED EXPANSION JOINT FILLER, FURNISHING AND PLACING SUBDRAIN INCLUDING EXCAVATION, FLOORABLE BACKFILL, POROUS BACKFILL, AND COST OF FURNISHING AND PLACING CONCRETE SEALER IS TO BE INCLUDED IN THE PRICE BID FOR HIGH PERFORMANCE STRUCTURAL CONCRETE*.

THESE BRIDGE PLANS LABEL ALL REINFORCING STEEL RECEIVED IN THE FIELD MAY DISPLAY THE FOLLOWING "BAR DESIGNATION", THE "BAR DESIGNATION" IS THE STAMPED IMPRESSION ON THE REINFORCING BARS, AND IS EQUIVALENT TO THE BAR DIAMETER IN MILLIMETERS.

ALL REINFORCING BARS AND BARS NOTED AS DOWELS SUPPLIED FOR THIS STRUCTURE SHALL BE PRE-ENFORCED UNLESS OTHERWISE NOTED OR SHOWN.

THE CONTRACTOR SHALL CONTACT THE USGS AT LEAST 2 WEEKS BEFORE THE PRECONSTRUCTION MEETING, THIS WILL ALLOW A REPRESENTATIVE FROM THE USGS TO ATTEND THE MEETING AND SCHEDULE THE LOCATION OF THE GAGING STATION ON THE EXISTING BRIDGE, USGS PHONE: 712-323-8024.

THE ROAD WILL BE OPEN TO TRAFFIC IN 2015, THE ROAD WILL BE CLOSED TO TRAFFIC IN 2016, AND THE ROAD WILL BE OPEN TO TRAFFIC ON THE NEW WEST BOUND BRIDGE DURING CONSTRUCTION IN 2017 AS INDICATED IN THE TRAFFIC CONTROL PLAN. REFER TO THE TRAFFIC CONTROL PLAN IN PROJECT NO. NMSX-020-(153)-3H-97.

CAST IN ONE PIECE STEEL PILE POINTS ARE REQUIRED FOR ABUTMENT AND PIERS IN ACCORDANCE WITH ARTICLE 4167.02 OF THE CURRENT STANDARD SPECIFICATIONS AND MATERIALS I.M. 468.

THE CONTRACTOR SHALL NOTE THE STANDARD ABUTMENT DETAILS HAVE BEEN MODIFIED TO OFFSET THE ABUTMENT FOOTING FROM THE WINGWALL AND THE ABUTMENT FOOTING FROM THE BACKWALL TO AID IN Tying THE REINFORCING STEEL BETWEEN THE FOOTING TO WINGWALL AND THE BACKWALL.

SPECIFICATIONS:

DESIGN AASHTO LRFD 6th Ed. SERIES OF 2012, EXCEPT AS NOTED IN THE CURRENT IOWA BRIDGE DESIGN MANUAL.

CONSTRUCTION: IOWA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION, SERIES 2010, PLUS APPLICABLE GENERAL, SUPPLEMENTAL, SPECIFICATIONS AND SPECIAL PROVISIONS SHALL APPLY TO CONSTRUCTION WORK ON THIS PROJECT.

THE DEVELOPMENTAL SPECIFICATION DS-16032 "DEVELOPMENTAL SPECIFICATIONS FOR MASS CONCRETE - CONTROL OF HEAT OF HYDRATION" SHALL APPLY TO WORK ON THIS PROJECT.

THE DEVELOPMENTAL SPECIFICATIONS DS-15033, FOR HIGH PERFORMANCE CONCRETE FOR STRUCTURES SHALL APPLY TO WORK ON THIS PROJECT.

DESIGN STRESSES:

DESIGN STRESSES FOR THE FOLLOWING MATERIALS ARE IN ACCORDANCE WITH THE IASHOTO LRFD BRIDGE DESIGN SPECIFICATIONS, LRFD 6th Ed., SERIES OF 2012, EXCEPT AS NOTED IN THE CURRENT IOWA BRIDGE DESIGN MANUAL.

REINFORCING STEEL IN ACCORDANCE WITH LRFD AASHTO SECTION 5, GRADE 60.

CONCRETE IN ACCORDANCE WITH LRFD AASHTO SECTION 5, f'c = 4,000 PSI, EXCEPT PRESTRESSED BEAM CONCRETE AS NOTED.

BRIDGE DECK CONCRETE f'c = 4,000 PSI.

PRESTRESSED CONCRETE BEAMS, SEE DESIGN SHEETS 26- 27.

STRUCTURAL STEEL IN ACCORDANCE WITH LRFD AASHTO SECTION 6. ASTM A709 GRADE 36, (AASHTO M210 GRADE 36).

SHOP DRAWING SUBMITTALS

SHOP DRAWINGS SHALL BE SUBMITTED FOR THE FOLLOWING ITEMS SHOWN IN THE TABLE BELOW. NOTE: ADDITIONAL SHOP DRAWINGS MAY BE REQUIRED IN ACCORDANCE WITH ARTICLE 105.03 OF THE STANDARD SPECIFICATIONS.

SUBMITTAL REQUIREMENTS FOR SHOP DRAWINGS SHOULD BE IN ACCORDANCE WITH ARTICLE 105.03 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION OF THE IOWA DEPARTMENT OF TRANSPORTATION.

1. STRUCTURAL STEEL.

2. BEARINGS

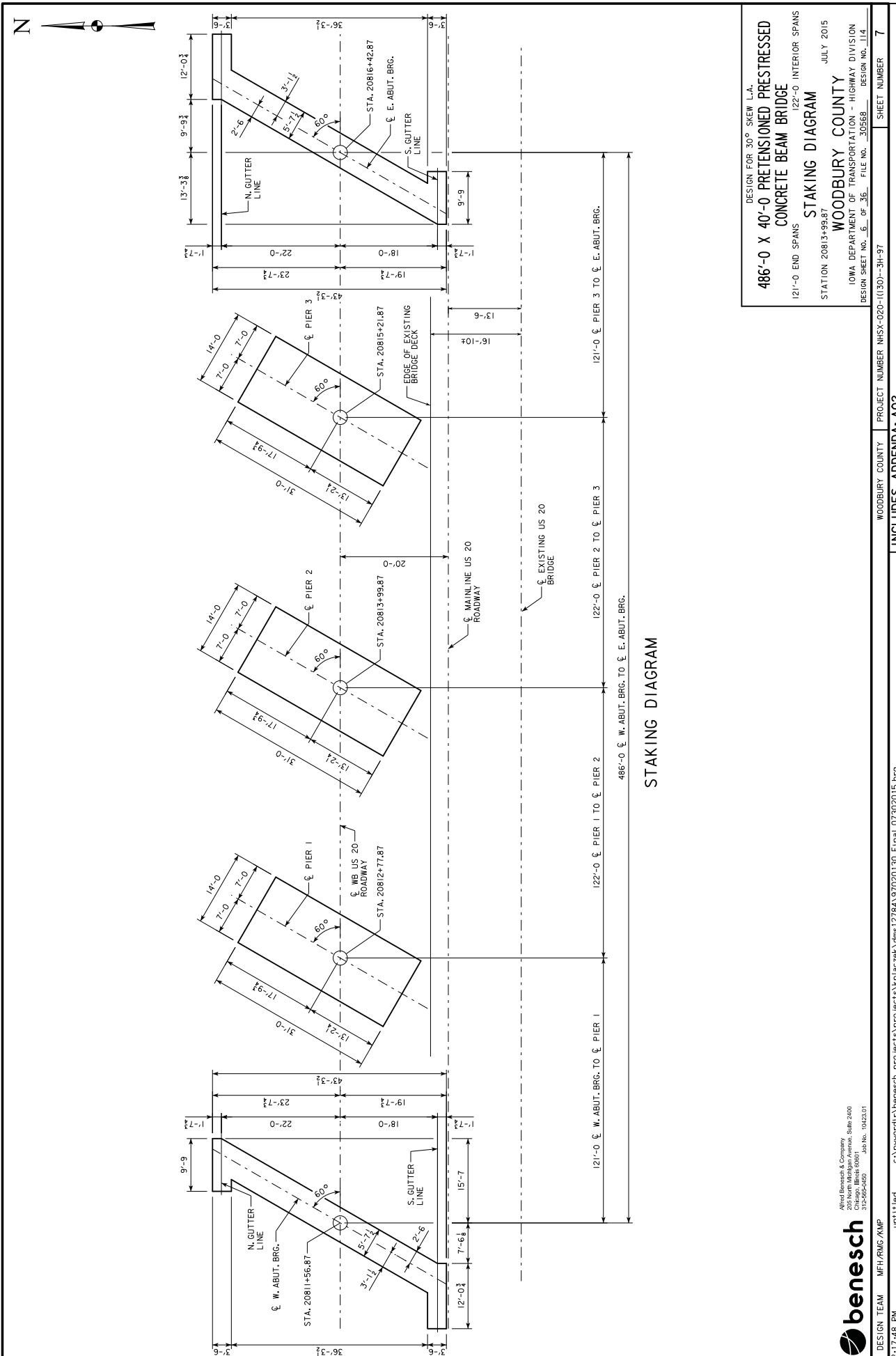
3. STEEL EXTRUSION JOINT WITH NEOPRENE

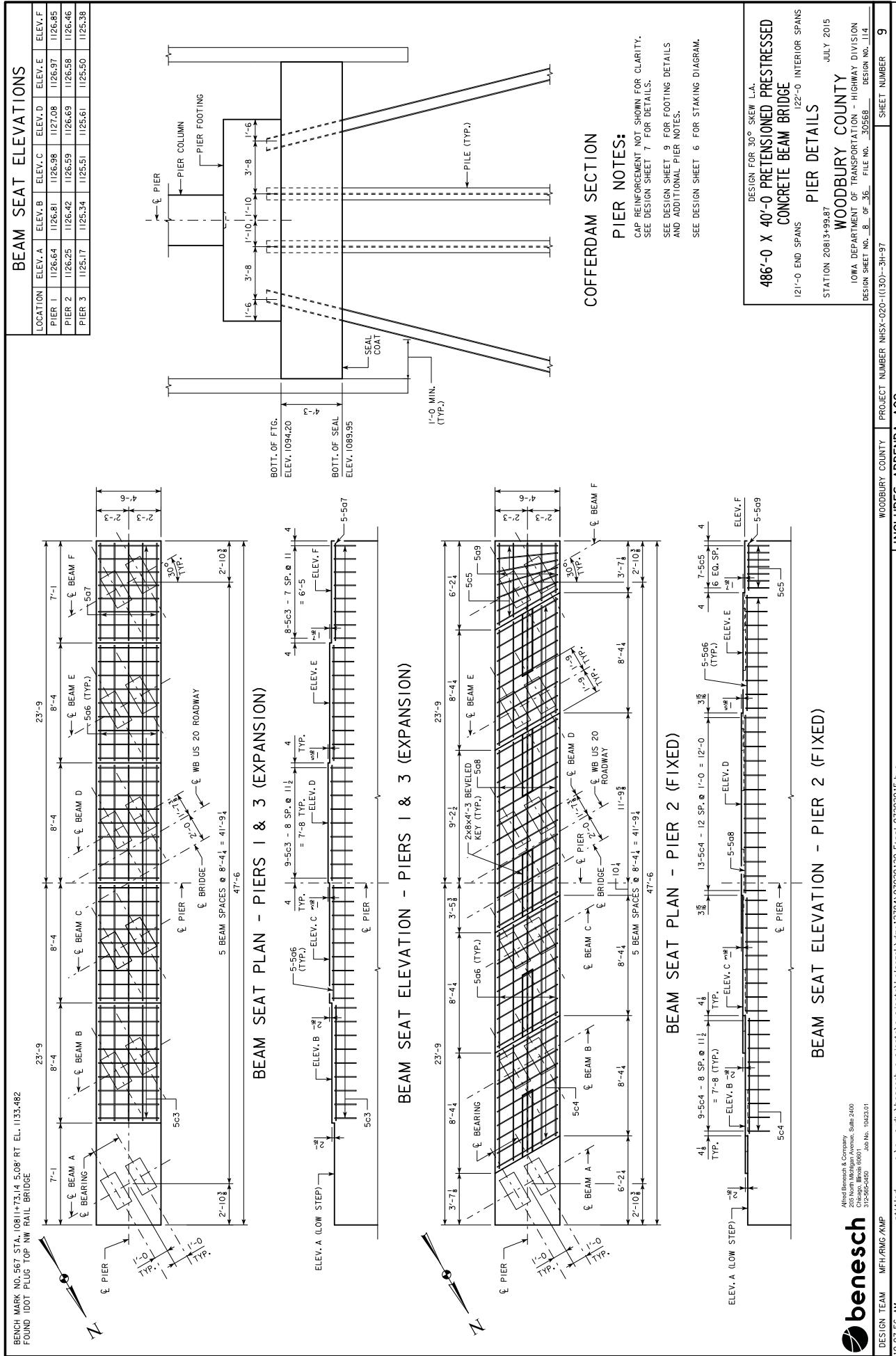
DESIGN FOR 30° SKEW L.A.
486'-0 X 40'-0 PRE-TENSIONED PRESTRESSED
CONCRETE BEAM BRIDGE
122'-0 END SPANS
GENERAL NOTES

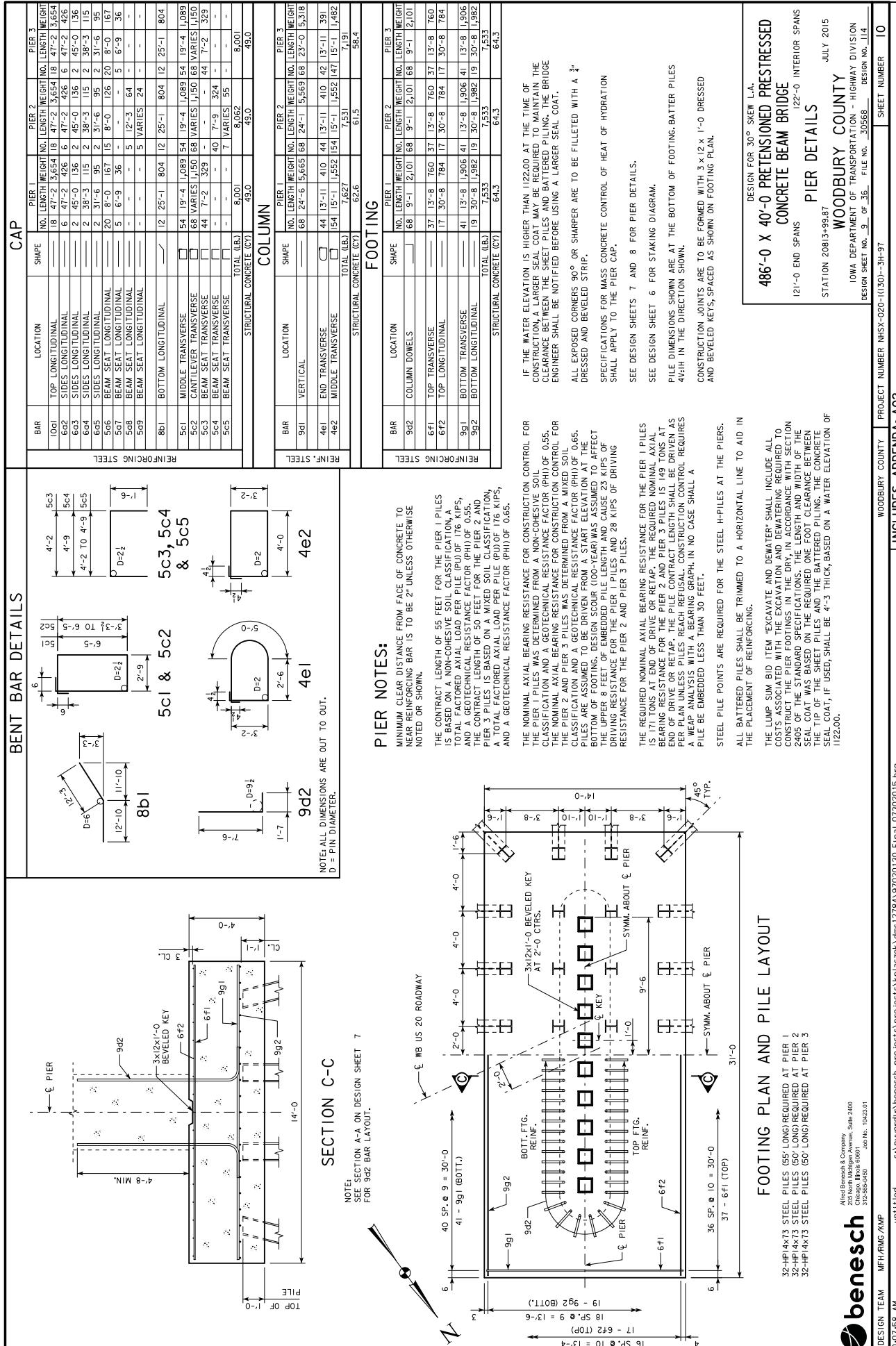
JULY 2015
STATION 20813195-87
WOODBURY COUNTY
IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION
DESIGN SHEET NO. 3, OF 36 FILE NO. 30368 DESIGN NO. 114

INCLUDES ADDENDA: A02
WOODBURY COUNTY PROJECT NUMBER NMSX-020-(153)-3H-97
DESIGN TEAM MFR/RNG/RMP
MODEL#710145033
10-01-29 AM
untitle

benesch
Alfred Benesch & Company
205 North Michigan Avenue, Suite 2400
Chicago, IL 60601-3321
312-565-6550 Fax No. 10423.01







GENERAL NOTES (CONT.):

THIS DESIGN IS CARRY EAST, BOUND TRAFFIC FOR THE REPLACEMENT OF THE EXISTING 42'x28' CONTINUOUS-BEAM BRIDGE, DESIGN NO. 1556, WHICH CARRIES BOTH EAST, BOUND AND WEST, BOUND TRAFFIC.

FANT LINES ON PLANS INDICATE THE EXISTING STRUCTURE.

UTILITY COMPANIES WHOSE FACILITIES ARE SHOWN ON THE PLANS OR KNOWN TO BE WITHIN THE CONSTRUCTION LIMITS SHALL BE NOTIFIED BY THE CONTRACTOR OF THE CONSTRUCTION STARTING DATE.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS, UNLESS STATED OTHERWISE. IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

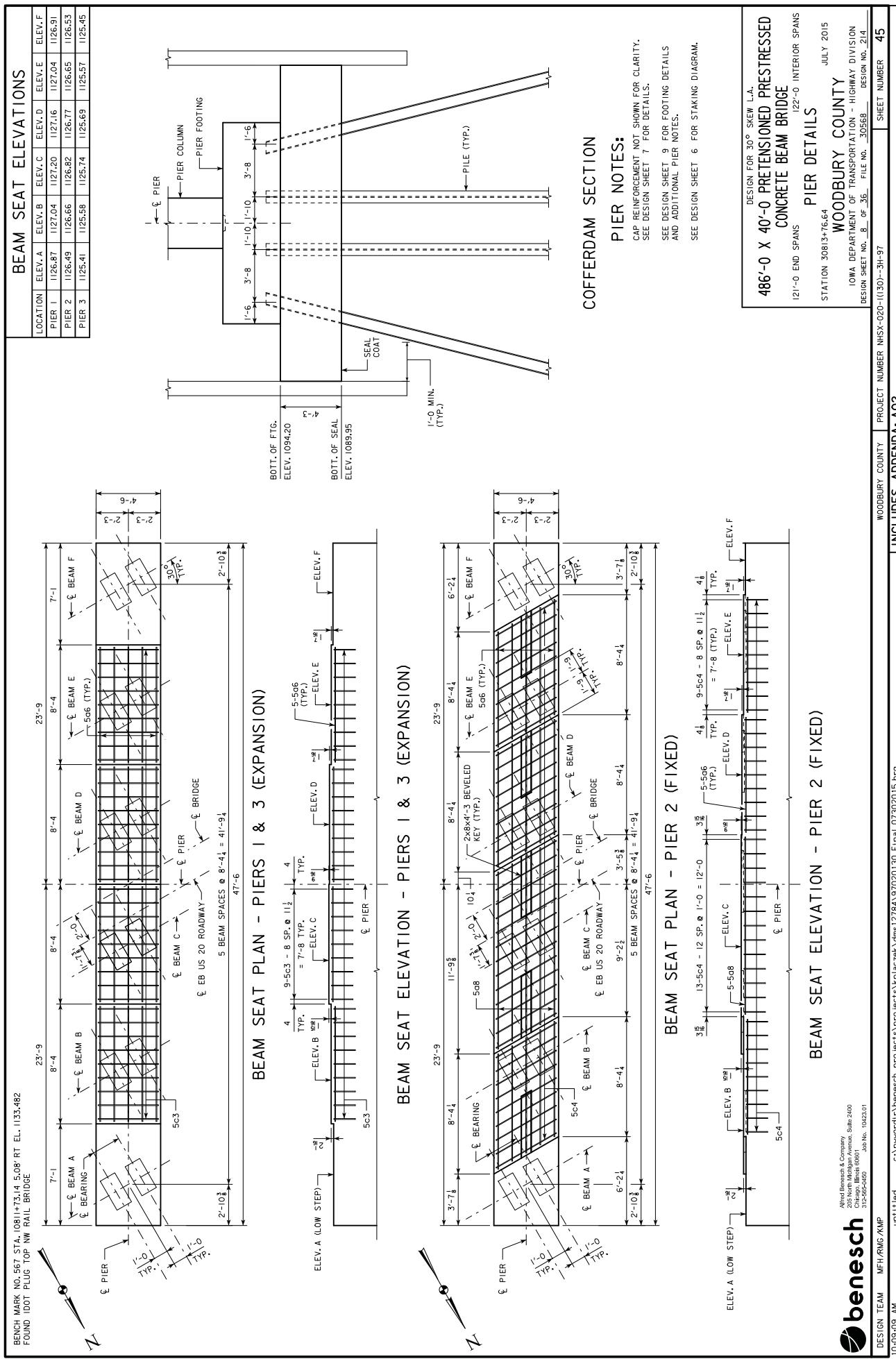
THIS BRIDGE IS DESIGNED FOR H-33 LOADING, PLUS 20 LBS. PER SQUARE FOOT OF ROADWAY FLOOR, WARING SURFACE.

IT SHALL BE THE BRIDGE CONTRACTOR'S RESPONSIBILITY TO PROVIDE SITES FOR EXCESS HAULAGE OF MATERIAL. NO PAYMENT FOR OVERHAUL WILL BE ALLOWED FOR MATERIAL HAULED TO THESE SITES.

CONCRETE BARRIER RAILS PLACED USING THE SLIPFORM METHOD WILL REQUIRE THE USE OF A CLASS B CONCRETE IN ACCORDANCE WITH ARTICLE 251.03, A-2 OF THE STANDARD SPECIFICATIONS. CAST-IN-PLACE BARRIER RAILS SHALL USE HIGH PERFORMANCE STRUCTURAL CONCRETE, CLASS D CONCRETE IS NOT PERMITTED FOR CONCRETE BARRIER RAILS (CAST-IN-PLACE OR SLIPFORMED METHOD).

THE COST OF PREFORMED EXPANSION JOINT FILLER, FURNISHING AND PLACING SUBDRAIN (INCLUDING EXCAVATION, FLOODEABLE BACKFILL), PURCHASE BACKFILL, AND COST OF FURNISHING AND PLACING CONCRETE SEALERS, TO BE INCLUDED IN THE PRICE BID FOR "HIGH PERFORMANCE STRUCTURAL CONCRETE".

THESE BRIDGE PLANS LABEL ALL REINFORCING STEEL WITH ENGLISH NOTATION (E.G. 1/8", 5/16", 1/4", 3/8", 5/8", 1/2", 9/16", 5/4", 11/16", 3/4", 7/8", 13/16", 15/16", 17/16", 19/16", 21/16", 23/16", 25/16", 27/16", 29/16", 31/16", 33/16", 35/16", 37/16", 39/16", 41/16", 43/16", 45/16", 47/16", 49/16", 51/16", 53/16", 55/16", 57/16", 59/16", 61/16", 63/16", 65/16", 67/16", 69/16", 71/16", 73/16", 75/16", 77/16", 79/16", 81/16", 83/16", 85/16", 87/16", 89/16", 91/16", 93/16", 95/16", 97/16", 99/16", 101/16", 103/16", 105/16", 107/16", 109/16", 111/16", 113/16", 115/16", 117/16", 119/16", 121/16", 123/16", 125/16", 127/16", 129/16", 131/16", 133/16", 135/16", 137/16", 139/16", 141/16", 143/16", 145/16", 147/16", 149/16", 151/16", 153/16", 155/16", 157/16", 159/16", 161/16", 163/16", 165/16", 167/16", 169/16", 171/16", 173/16", 175/16", 177/16", 179/16", 181/16", 183/16", 185/16", 187/16", 189/16", 191/16", 193/16", 195/16", 197/16", 199/16", 201/16", 203/16", 205/16", 207/16", 209/16", 211/16", 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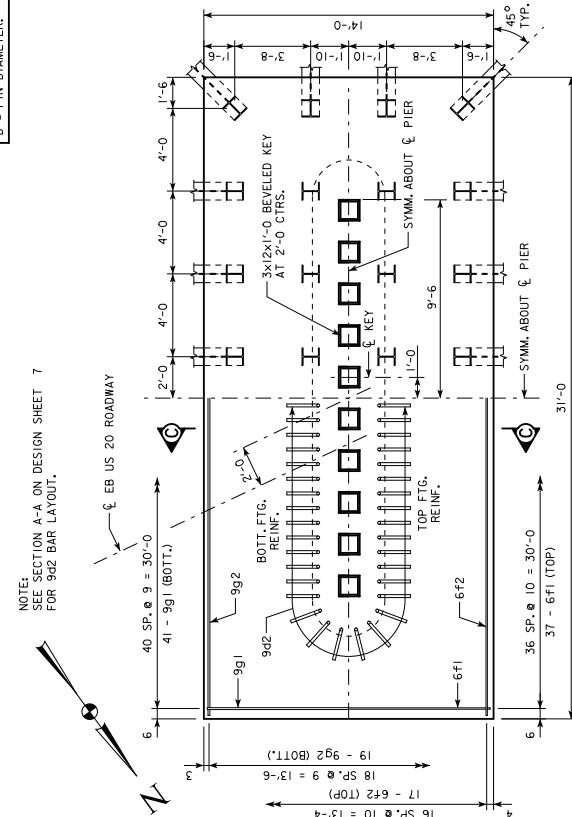
BENT BAR DETAILS									
BAR	LOCATION	SHAPE	PIER 1			PIER 2			PIER 3
			NO.	LENGTH	WEIGHT	NO.	LENGTH	WEIGHT	
10ai	TOP LONGITUDINAL	—	18	47'-2"	3,654	18	47'-2"	3,654	18
6a3	SIDES LONGITUDINAL	—	6	47'-2"	426	6	47'-2"	426	6
6d4	SIDES LONGITUDINAL	—	2	45'-0"	136	2	45'-0"	136	2
6d5	SIDES LONGITUDINAL	—	2	31'-6"	95	2	31'-6"	95	2
5a6	BEAM SEAT LONGITUDINAL	—	20	8'-0"	167	15	8'-0"	126	20
5a6	BEAM SEAT LONGITUDINAL	—	—	—	—	5	12'-3"	64	—
8b1	BOTTOM LONGITUDINAL	—	12	25'-1"	804	12	25'-1"	804	12
5c1	MIDDLE TRANSVERSE	□	54	19'-4"	1,039	54	19'-4"	1,039	54
5c2	CANTILEVER TRANSVERSE	□	68	VARIES	1,500	68	VARIES	1,500	68
5c3	BEAM SEAT TRANSVERSE	□	36	7'-2"	270	—	—	—	36
5c4	BEAM SEAT TRANSVERSE	□	—	—	—	40	7'-9"	324	—
STRUCTURAL CONCRETE (CY)			TOTAL (LB)			7,906			7,906
STRUCTURAL CONCRETE (CY)			48.3			48.3			48.3
BAR	LOCATION	SHAPE	PIER 1			PIER 2			PIER 3
			NO.	LENGTH	WEIGHT	NO.	LENGTH	WEIGHT	
9d1	VERTICAL	—	68	24'-9"	5,723	68	24'-4"	5,626	68
REF: 9, STEEL									23'-3" 5,376
REF: 11, STEEL									
4e1	END TRANSVERSE	□	44	13'-11"	410	42	13'-11"	410	41
4e2	MIDDLE TRANSVERSE	□	154	15'-1"	1,552	154	15'-1"	1,552	147
STRUCTURAL CONCRETE (CY)			TOTAL (LB)			7,588			7,249
STRUCTURAL CONCRETE (CY)			63.3			62.2			59.1
COLUMN									
BAR	LOCATION	SHAPE	PIER 1			PIER 2			PIER 3
			NO.	LENGTH	WEIGHT	NO.	LENGTH	WEIGHT	
9d2	COLUMN DOWELS	—	68	9'-1"	2,101	68	9'-1"	2,101	68
6f1	TOP TRANSVERSE	—	37	13'-8"	760	37	13'-8"	760	37
6f2	TOP LONGITUDINAL	—	17	30'-8"	784	17	30'-8"	784	17
9g1	BOTTOM TRANSVERSE	—	41	13'-8"	1,906	41	13'-8"	1,906	41
9g2	BOTTOM LONGITUDINAL	—	19	30'-8"	1,982	19	30'-8"	1,982	19
STRUCTURAL CONCRETE (CY)			TOTAL (LB)			7,533			7,533
STRUCTURAL CONCRETE (CY)			STRUCTURE			STRUCTURE			STRUCTURE
FOOTING									
BAR	LOCATION	SHAPE	PIER 1			PIER 2			PIER 3
			NO.	LENGTH	WEIGHT	NO.	LENGTH	WEIGHT	
8b1	—	—	68	9'-1"	2,101	68	9'-1"	2,101	68
9d2	—	—	68	9'-1"	2,101	68	9'-1"	2,101	68
4e1	—	—	37	13'-8"	760	37	13'-8"	760	37
4e2	—	—	17	30'-8"	784	17	30'-8"	784	17
9g1	—	—	41	13'-8"	1,906	41	13'-8"	1,906	41
9g2	—	—	19	30'-8"	1,982	19	30'-8"	1,982	19
STRUCTURAL CONCRETE (CY)			TOTAL (LB)			7,533			7,533
STRUCTURAL CONCRETE (CY)			STRUCTURE			STRUCTURE			STRUCTURE

STRUCTURAL CONCRETE (G77)		6'-2		6'-3					
AND A GEOTECHNICAL RESISTANCE FACTOR (ϕ_f) OF 0.65.									
THE NOMINAL AXIAL BEARING RESISTANCE FOR CONSTRUCTION CONTROL FOR THE PIER PILES WAS DETERMINED FROM A NON-COHESIVE SOIL OF 0.55, CLASSIFICATION AND A GEOTECHNICAL RESISTANCE FACTOR (ϕ_f) OF 0.55.	ALL EXPOSED CORNERS 90° OR SHARPER ARE TO BE FILLETED WITH A $\frac{3}{4}$ " DRESSED AND BEVELED STRIP.								
THE NOMINAL AXIAL BEARING RESISTANCE FOR CONSTRUCTION CONTROL FOR THE PIER 2 AND PIER 3 PILES WAS DETERMINED FROM A MIXED SOIL CLASSIFICATION AND A GEOTECHNICAL RESISTANCE FACTOR (ϕ_f) OF 0.65.	SPECIFICATIONS FOR MASS CONCRETE CONTROL OF HEAT OF HYDRATION SHALL APPLY TO THE PIER CAP.								
PILES ARE ASSUMED TO BE DRIVEN FROM A START ELEVATION AT THE BOTTOM OF FOOTING. DESIGN SCOUR (00-YEAR) WAS ASSUMED TO AFFECT THE UPPER 8 FEET OF EMBEDDED PILE LENGTH AND CAUSE 23 KIPS OF DRIVING RESISTANCE FOR THE PIER 1 PILES AND 28 KIPS OF DRIVING RESISTANCE FOR THE PIER 2 AND PIER 3 PILES.	SEE DESIGN SHEETS 7 AND 8 FOR PIER DETAILS.								
THE REQUIRED NOMINAL AXIAL BEARING RESISTANCE FOR THE PIER 1 PILES IS 171 TONS AT END OF DRIVE OR RETAP. THE REQUIRED NOMINAL AXIAL BEARING RESISTANCE FOR THE PIER 2 AND PIER 3 PILES IS 149 TONS AT END OF DRIVE OR RETAP. THE PILE CONTRACT LENGTH SHALL BE DRIVEN AS PER PLAN UNLESS PILES REACH REFUSAL. CONSTRUCTION CONTROL REQUIRES A PILE ANALYSIS WITH A BEARING GRAPH. IN NO CASE SHALL A PILE BE EMBEDDED LESS THAN 30 FEET.	SEE DESIGN SHEET 6 FOR STAKING DIAGRAM.								
STEEL PILE POINTS ARE REQUIRED FOR THE STEEL H-PILES AT THE PIERS.	PILE DIMENSIONS SHOWN ARE AT THE BOTTOM OF FOOTING. BATTER PILES CONSTRUCTION JOINTS ARE TO BE FORMED WITH $3 \times 12 \times 1'-0$ DRESSED AND BEVELED KEYS, SPACED AS SHOWN ON FOOTING PLAN.								
ALL BATTERED PILES SHALL BE TRIMMED TO A HORIZONTAL LINE TO AID IN THE PLACEMENT OF REINFORCING.	AVAIL IN THE DIRECTION SHOWN.								
THE LUMP SUM BID ITEM "EXCAVATE AND DEWATER" SHALL INCLUDE ALL COSTS ASSOCIATED WITH THE EXCAVATION AND DEWATERING REQUIRED TO CONSTRUCT THE PIER FOOTINGS IN THE DRY, IN ACCORDANCE WITH SECTION 2405 OF THE STANDARD SPECIFICATIONS. THE LENGTH AND WIDTH OF THE SEAL COAT WAS BASED ON THE REQUIRED ONE FOOT CLEARANCE BETWEEN THE TIP OF THE SHEET PILES AND THE BATTERED PILING. THE CONCRETE SEAL COAT, IF USED, SHALL BE 4"-3 THICK, BASED ON A WATER ELEVATION OF 1122.00. IF THE WATER ELEVATION IS HIGHER THAN 1122.00 AT THE TIME OF CONSTRUCTION, A LARGER SEAL COAT MAY BE REQUIRED TO MAINTAIN THE CLEARANCE BETWEEN THE SHEET PILES AND BATTERED SEAL COAT. ENGINEER SHALL BE NOTIFIED BEFORE USING A LARGER SEAL COAT.	CONSTRUCTION JOINTS ARE TO BE FORMED WITH $3 \times 12 \times 1'-0$ DRESSED AND BEVELED KEYS, SPACED AS SHOWN ON FOOTING PLAN.								
		<p style="text-align: center;">14'-0</p> <p style="text-align: center;">10'-0</p> <p style="text-align: center;">9'-1</p> <p style="text-align: center;">C PIER</p>		<p style="text-align: center;">14'-0</p> <p style="text-align: center;">10'-0</p> <p style="text-align: center;">9'-1</p> <p style="text-align: center;">C PIER</p>					
<p>INCLUDES ADDENDA A02 WOODBURY COUNTY PROJECT NUMBER WNCX-020-141307-3H-97</p>									
<p>JULY 2015 WOODBURY COUNTY IOWA DEPARTMENT OF TRANSPORTATION HIGHWAY DIVISION DESIGN SHEET NO. 9 OF 36 FILE NO. 30588 DESIGN NO. 214 SHEET NUMBER 46</p>									

The diagram illustrates a structural cross-section of a bridge pier. The pier consists of a central vertical column supported by four corner piers. A horizontal beam connects the top of the central column to the top of the corner piers. Reinforcement bars are shown as dashed lines, with labels indicating their diameters and locations. Key dimensions include:

- Width:** 4'-0" (Total width of the pier)
- Height:** 14'-0" (Total height of the pier)
- Thickness:** 3'-0" (Thickness of the central column)
- Reinforcement:**
 - Vertical columns: 9g2
 - Horizontal beam: 3W12x11-0 BEVELLED KEY, 6f2
 - Bottom slab: 9g2
 - Side walls: 9g2
 - Top slab: 39g2
- Supports:** The pier is supported by four corner piers, each with a thickness of 4'-8 MIN.
- Foundation:** The pier sits on a pile foundation, indicated by the label "PILE TOP OF -1-0".

SECTION C-C



OOTING PI AN AND PII E | AYQIT

2-#2-HP14x73 STEEL PILES (55' LONG) REQUIRED AT PIER 1
2-#2-HP14x73 STEEL PILES (50' LONG) REQUIRED AT PIER 2
2-#2-HP14x73 STEEL PILES (50' LONG) REQUIRED AT PIER 3

THE TIP OF THE SHEET PILES AND THE BATTERED PILING. THE CONCRETE SEAL COAT, IF USED, SHALL BE 4 $\frac{1}{2}$ -INCH THICK, BASED ON A WATER ELEVATION OF 1122.00. IF THE WATER ELEVATION IS REQUIRED TO MAINTAIN THE CONSTRUCTION, A LARGER SEAL COAT MAY BE USED. TO MAINTAIN THE CLEARANCE BETWEEN THE SHEET PILES AND BATTERED PILING, THE BRIDGE

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