81-1

3

USE OF LONGITUDINAL SUBDRAINS IN THE 3R PROGRAM

Progress Report #2 Project HR-509



Ì()

1 1

Highway Division January 1981



IOWA DEPARTMENT OF TRANSPORTATION

0.1

_

To Office	Director	Date	February 25	, 1981
Attention	Raymond Kassel	Ref. No.	HR-509	N
From	Vernon J. Marks N/M		MAD 2	.201
Office	Materials-Research			
Subject	Progress Report #2 HR-509, "Use of Lo the 3R Pro	ongitudir ogram"	nal Subdrains	in WBC
	One copy of the research report noted research involved the installation of miles of I-80 in Poweshiek County. The the pumping and faulting of the joint though there is continual flow from m been no significant reduction in pave faulting.	l above d edge su the objected pcc p any out ement def	is attached. bdrains on l ctive was to pavement. Ev lets, there h terioration c	The Utr 4 reduce en as r
1 . 1	on this project. Improved patching p developed and adapted.	procedure	es should be	inan
	VJM:jf enc.			
	cc: D. E. McLean G. Calvert D. Anderson			
Na Kalina Raji				

0

Porm 000070 2-75 H - 4480

PROGRESS REPORT #2 FOR PROJECT HR-509

USE OF LONGITUDINAL SUBDRAINS IN THE 3R PROGRAM

5

ΒY

VERNON J. MARKS RESEARCH ENGINEER 515/296-1447

IOWA DEPARTMENT OF TRANSPORTATION HIGHWAY DIVISION OFFICE OF MATERIALS AMES, IOWA 50010

TABLE OF CONTENTS

INTRODUCTION AND PROBLEM STATEMENT	1
PROJECT LOCATION	2
OBJECTIVE	3
SUBDRAIN DESIGN	3
CONTRACT	3
CONSTRUCTION	4
SUBGRADE PERCOLATION TESTING	13
SUBDRAIN EVALUATION	14
EVALUATION SUMMARY	18
RECOMMENDATIONS	19
ACKNOWLEDGEMENTS	19
APPENDIX	

.

USE OF LONGITUDINAL SUBDRAINS IN THE 3R PROGRAM

INTRODUCTION AND PROBLEM STATEMENT

Construction of the interstate highway system began in 1956. This U.S. network of highway consists of more than 41,000 miles with 790 miles in Iowa. There have been many benefits of the controlled access roadway, but probably the most significant is the improved safety for the motorist.

In Iowa, we have always endeavored to utilize quality locally available materials in our construction using the most economical or cost effective methods. Obviously when the effort is to build a cost effective system, there will be some portions of the network that will not perform as well as expected. In the design of our interstate, the main consideration for base construction under the pavement was structural capacity. The material was dense graded with the aim of supporting the pavement and distributing the load as it is transferred to the underlying grade. The drainage characteristic of the base was apparently not given adequate consideration. On jointed portland cement concrete (pcc) pavement, the water that is trapped immediately beneath the pavement causes severe problems. The traffic causes rapid movement of the water resulting in the hydraulic

pressures or "<u>pumping</u>" (movement and redeposit of base fine material) resulting in faulting between individual slabs.

Recognizing the need for maintaining this large national highway network, the Federal Highway Administration has initiated a funding program for resurfacing, restoration and rehabilitation (3R). Many miles of the system are more than 20 years old and in need of major maintenance. This new 3R Program necessitated a complete inventory of the Iowa interstate system to establish priorities and to identify those sections in need of immediate remedial treatments.

PROJECT LOCATION

One section of highway that was identified by the 3R inspection team was I-80 in Poweshiek County from Iowa 146 to the Brooklyn Interchange (13.6 miles). This pavement is a 10 inch thick mesh reinforced pcc with doweled transverse joints at a 76.5 foot spacing. The pavement was placed on a relatively dense graded <u>4</u> inch crushed limestone "granular subbase". The inspection team noted that many transverse joints were faulted. Edge pumping was evident along most of this section with damage to the shoulders. The shoulders had settled ¹/₂ to 1 inch below the edge of pavement. The pavement was constructed in 1964 and has a traffic volume of over 14,000 vehicles per day with about 4,000 of these being trucks. Many full depth patches were placed and pressure relief joints cut in the fall of 1977.

OBJECTIVE

The objective of this evaluation is to determine if longitudinal subdrains are effective in preventing or reducing pumping, faulting and related deterioration.

SUBDRAIN DESIGN

The subdrain design utilized 6" diameter commercially available slotted polyethylene corrugated agriculture tubing complying with ASTM F-405. It was placed continuously adjacent to the outside edge of pavement for the entire 14 miles of the project. Subdrain was placed adjacent to the inside edge of pavement 500' either direction from the low point of vertical curves. The detailed design is given in Appendix Al. The gradation of the porous backfill is:

<u>Sieve Size</u>	<u>% Passing</u>
3/4"	100
1/2"	95 - 100
3/8"	50 - 100
#4	15 - 50
#8	0 - 5

A new detailed design (Appendix A2) has recently been developed with modifications to alleviate initial problems.

CONTRACT

The project was let on June 20, 1978, with a starting date of August 14, 1978. The successful low bidder was

Manatt's Incorporated of Brooklyn, Iowa. The total bid (Appendix B) was \$1,213,872. which included 159,347 lineal feet of subdrain at \$5.03 per lineal foot. The work period was set at 100 days.

CONSTRUCTION

For construction, the interstate traffic was restricted to one lane with appropriate signing and traffic control. Installation of the subdrain began on September 11, 1978. The contractor established a very efficient equipment train to accomplish the subdrain installation. The contractor's goal was to place 3000 lineal feet of subdrain per day. This was a new operation for the contractor and as with all new operations, there is a learning period. The first day only 240 feet were placed with about 700 feet the second day. On September 25, the contractor reached his goal of 3000 feet in one day.

The first operation utilized a Vermeer T-600C (Figure 1) trencher to cut the one foot wide, 2 foot deep trench. Initially, this trencher was equipped with a disc cutter wheel (Figure 2) to aid in maintaining proper alignment. Later, this was of questionable benefit. The trencher cut very neat side walls and alleviated some initial concern that chunks might be torn from the asphalt concrete shoulder surfacing. It was, however, relatively severe to the trencher's cutting teeth.



Figure 1: Vermeer T-600C Trencher

I



Figure 2: Disc Cutter Wheel to Aid in Alignment

A side elevator of the trencher deposited the material directly into trucks (Figure 3).



Figure 3: Loading Excavated Material.

Polyethylene tubing deteriorates if exposed to sunlight and therefore, a note on the plans required protected storage even though the producer claimed that an additive would protect the tubing for up to six months. The tubing was placed in the trench manually (Figure 4).



Figure 4: Hand Placement of the Tubing

The next operation in the train was the proper placement of the porous backfill material using a Blawknox RW-38 road widener (Figure 5) with a special box attachment. This operation caused the most problems and required special attention. With proper modifications, the tubing was threaded through a guide in the special attachment and the 3" bedding beneath the pipe was achieved. A vibrating pan unit (Figure 6) was attached to the special box for compaction of the porous backfill.



Figure 5: Blawknox RW-38 Placing Porous Backfill



Figure 6: Vibrating Pan Compaction of Porous Backfill

The pavement was then broomed prior to placement of the 6" thick 3/4" type B asphalt concrete shoulder. The asphalt was placed with a second Blawknox RW-38 road widener (Figure 7). The asphalt concrete was compacted with a small 30" vibratory roller. The filled trench was very neat even before the $\frac{1}{2}$ " cover aggregate placement (Figure 8).







Figure 8: Finished Trench Prior to Cover Aggregate Placement

Preformed polyethylene T's (Figure 9) were used at outlet locations (at 1000' intervals). The porous backfill at the outlet was manually placed. Earth fill was tamped around the RF-22 subdrain outlets (Figure 10).

During construction, water would flow into the open trench and partially fill the new pipe overnight. Following a rain, outlets of completed sections would flow from a trickle to a depth of one to two inches. This was an early indication of their potential benefit.



Figure 9: Preformed T for Outlet

I

I

I

1

I

I

I

I

I



Figure 10: Tamping Earth Fill Around the RF-22 Outlets

The reinforced concrete pipe median drains caused some problem during construction. Some were not deep enough to allow a two foot deep trench. Other had cavities that would allow the loss of porous backfill resulting in subsequent early settlement. Without special treatment, these situations could also lead to future piping along the median drain. The remedy for the problem on this project was to excavate over the median pipe and tack coat the pipe with asphalt cement. Two layers of filter fabric were then placed on the tack coat followed by capping with asphalt concrete hot mix.

Construction was not completed during 1978. Another problem was recognized in the early spring of 1979. The RF-22 outlets froze shut during the winter period. Early spring flow from the subdrains eroded the earth fill around the RF-22 outlet (Figure 11). This problem was solved by carrying the porous backfill the total length of the RF-22 outlet.



Figure 11: Erosion Around the RF-22 Outlet

SUBGRADE PERCOLATION TESTING

The 4" thick granular subbase material on the Poweshiek project was a crushed limestone with a typical grading as follows:

<u>Sieve Size</u>	<u>% Passing</u>
1 1/2"	100
1"	97
3/4"	93
3/8"	80
#4	74
#10	60
#40	37
#200	23

There was some question as to the percolation characteristic of this material. A somewhat crude test was used as a measure of this characteristic. A $4\frac{1}{4}$ " diameter core hole was drilled through the concrete slab taking care to quit drilling quickly after breaking through the slab to avoid disturbance of the granular subbase. The core hole was immediately filled with water. The subsidence was measured at 5 minutes (A). The core hole was refilled and the subsidence measured at 10 minutes (B). In some cases, the core hole was refilled and the subsidence measured at 15 minutes (C). This test was conducted at three locations with the results as follows:

	Reading
А	В

С

Poweshiek	Sta.	434+70	EB	1-1/2"	1-1/4"	
	Sta.	544+20	EB	5-1/2"	4"	3-9/16"
	Sta.	323+96	ŴВ	7-7/16"	6"	6"
Jasper	Sta.	1793+25	WB	5/8"	1/4"	

The Jasper granular subbase was a blend of sand-gravel and limestone and is included for comparison. A typical gradation of the blended granular subbase material used in Jasper Co. is:

<u>Sieve Size</u>	<pre>% Passing</pre>
יין	100
3/4"	94
3/8"	87
#4	. 83
#8	78
#10	76
#40	39
#60	21
#100	12
#200	8.2

The Poweshiek subbase material has better percolation characteristics than the Jasper subbase. Obviously, better drainage characteristics are desirable in the Poweshiek project.

SUBDRAIN EVALUATION

Periodic monitoring of the flow from the subdrain outlets is continuing. Rainfall during the 1980 calendar year was below normal. There were very few periods with rainfall sufficient for comparison of flow from selected outlets and the amount of rainfall. In 1979, most of the checks were made after periods of rainfall. A summary of the results of the periodic flow checks is provided in Table I.

TABLE I: SUBDRAIN OUTLET FLOW SUMMARY

(Number of outlets exhibiting indicated condition)

Date	5-3-79	8-20-79	8-23-79	11-9-79	4-11-80	9-4-80	11-26-80
Amount of Rainfall	1.1"	4 "	2"	fall			
FLOW: Dry	9	12	24	104	63	14	55
Trace	83	28	65	24	56	52	51
Small Stream	10	72	26	0	11	64	24
(less than 1/8"))						
1/8" Stream	0	7	4	0	0	0	0
1/4" Stream	0	10	1	0	0	0	0

It is evident from the data that the greater outflows (1/8" or 1/4" stream) are dependent on heavy rainfall. Equally impressive is the number of outlets that exhibit a trace or small stream after periods with very limited rainfall.

The Present Serviceability Index (PSI) is a pavement condition rating scale with "0" being bad and "5" being excellent. The PSI is determined by combining a riding quality value such as the Longitudinal Profile Value (LPV) with a deduction for cracking and patching (C&P) deterioration. The PSI was determined when the project was initiated (9-22-78) and will be determined annually thereafter.

PAVEMENT CONDITION

	Subc	lrain Pi	roject	Ad Tł	ljacent ne Proje	To ect
Date	LPV	C&P	PSI	LPV	<u>C&P</u>	PSI
9-22-78	3.71	0.74	2.97	3.80	0.66	3.14
6-25-79	3.68	0.78	2.90	3.76	0.70	3.06
8-01-80	3.52	0.78	2.74	3.65	0.71	2.94

The graphical plot of PSI in figure 12 indicates no significant change in the rate of pavement deterioration when compared to an adjacent section of pavement without longitudinal subdrain installation.

Joint faulting was determined initially (October, 1978) and annually thereafter.

JOINT FAULTING

Date	Subdrain Project (avg. of 62)	Adjacent To The Project (avg. of 6)
October, 1978	0.18"	0.12"
December, 1979	0.21"	0.18"
October, 1980	0.20"	0.18"



FIGURE 12 - PAVEMENT DETERIORATION

Again, a graphical plot (figure 13) does not indicate significant difference between the pavement within the subdrain project and the adjacent pavement without subdrains. The data would indicate a decrease in the rate of joint faulting for both the subdrained and the comparison section. Because the rate change is similar for both, weather or temperature variations may account for the difference.



FIGURE 13 - JOINT FAULTING

Visual evaluation of the roadway has been made periodically. One general conclusion of the review panel is that the shoulders have been stabilized. There has been no evidence of faulting between the pavement slab and the shoulder. In addition, there has been no settlement of the subdrain trench area. The Resident Maintenance Engineer has supported this improved shoulder stability with the fact that required maintenance has decreased. There is less distortion and damage from heavy vehicle use of the shoulders.

The chip seal wearing surface on the shoulder has proven inadequate as it has been abraded away in areas used by heavy vehicles.

Three areas were excavated on July 16, 1980 (2 years after installation) to physically examine both the plastic tubing and porous backfill material. Two of the excavated areas were selected to coincide with patches that were pumping. The patches were placed after the edge drain installation. The first excavation at station 313+25 EB was at an outlet. There was a change in grade in this general area which coupled with the outlet would reduce the velocity of the water. The longitudinal plastic pipe was nearly plugged with a silt sized material for about 15' just downgrade from the outlet. This silty material appeared to have been pumped from beneath the patch.

Inspection of the plastic pipe in the second excavation near a pumping patch revealed clean flowing water with no material deposit. There was, however, a cementing of the porous backfill material by the fine pumped material. The subdrain was functioning properly.

The third excavation was made near a pavement break-up or punch-out. Inspection of the plastic pipe revealed a flow of clear water as the system was functioning as designed.

Through the 14 mile project, there are approximately ten patches that are pumping very badly. Patches that were placed near pressure relief joints generally exhibit failure.

EVALUATION SUMMARY

Based upon the continual flow of water from outlets during extended dry periods and the relatively high flow immediately following periods of rainfall, it appears that the subdrains are

effective. Improved shoulder stability has been noted since subdrain installation. Considering these two aspects, the evaluation panel members unanimously agree that longitudinal subdrains are effective.

There has been no significant change in the rate of pavement condition deterioration nor has there been a significant reduction in the rate of pavement faulting. A much longer evaluation period will be necessary to determine if edge drains will significantly reduce faulting and decrease pavement deterioration. Many patches continue to exhibit pumping.

RECOMMENDATIONS

- 1. Longitudinal subdrains should be deeper than the design used on this project.
- 2. Porous bedding material should be used beneath patches.
- 3. Standards and specifications to improve patching procedures should be developed.

ACKNOWLEDGEMENTS

The project results from the initial promotion and subsequent design by Ralph Britson and Kermit Dirks of the Office of Road Design. Construction was under the direction of John Peters and the Marshalltown Construction personnel. The contractor, Manatt's Incorporated, is to be complimented for implementing techniques that made construction of the project a success. Robert Choate and the Grinnell Maintenance personnel are obtaining periodic flow measurements. The data on riding quality and faulting is being obtained by Charles Potter and the Special Investigations personnel.



PLAN VIEW OF SUBDRAIN OUTLET

Appendix A-

Ĥ



PROJ NO	JOHN PETER	5	5	21.500 ADDRI 1	- fi	AR SHAL	LTOWN. I	AMA
LETTING DATE	JUNE 20	1978		LIQUIDA	LO DAMAGI	3	+280·	00
SPECIAL PROV	9/75 #P	<u>K-1273. 1</u> 7 #814. 1	/31/78 #8 1/8/77 #A	20, 6/20/	<u>76 #7</u> 78 #A	88 . 31		
		· · · · · · · · · · ·					· · · · · · · · · · · · · · · · · · ·	· · ·
			17	3-70			8-10	-00
DATE STARTED			.D COMP	0	112	CERT CO		2
					75	<i>i</i> o <i>i</i>	(-18-89	
FORM 650018 8-77	H-3676		CON	FRACT	N0 -	15154	1	
TYPE OF WORK PA	VEMENT REP	AIR	· · · · · · · · · · · · · · · · · · ·	PROJECT N	IR-	<u>80 - S (8</u>	10 10 31	2-79
MILES	772					EZHIEK	VBJEC	1 0/0
	ON	I-AD FROM	1 HILE E	AST OF IC	WA 14	L INTE	RCHANGE	EAST
	• 14 HILES	TO BROOK	LIN INTER	DEPARTME	NT OF	TRANS	PORTATIO	N
ROBER	T MAE REGLER	STEPHEN	GARST. 1	ONALD K C	ARDNE	R. ALL	AN THOMS	1
W+ F+	MCGRATH	BARBARA D	UNN . E L.	STANLEY	SCHOE	LERMAN	PARTY OF	THE FIRST PART, AND
1.1.1			<u> </u>					
PARTY OF THE SECON				**1 317	. 473	u9 -		
SSETH THAT THE PAR CONSTITUTING A PAR RDANCE WITH THE PL.	TY OF THE SECOND P REOF THIS CONTRACT ANS AND SPECIFICATION	ART FOR AND IN CO . HEREBY AGREES T DNS THEREFOR, AND	NSIDERATION OF \$_ O CONSTRUCT VARI D IN THE LOCATIONS	OUS ITEMS OF WORK	AND, OR, TO	SUPPLY VI	ARIOUS WATERIALS	RTH IN THE SPECIFICA- S OR SUPPLIES IN
		0				1		
1		1.	QUA	NIITY	UNIT		I PRICE	AMOUNT
PATCHES	FULL DEP	тн		s-000	54.	YDS.	82.5	165.000.
PATCHES	PARTIAL	DEPTH	NCRETE	355	S∉∙	4D 2 •	72.0	0 23.400-
SURFACE	1 ASPHALI		NUREIE	- 1,40	TONS		SO•0	0 7.000.
SUBDRAI	N. AS PER	PL AN		159-34	LIN-	FT.	5.0	3 801.515.
5 SUBDRAI	N OUTLET.	RE-55		3 11 (. (1) 11 1		171.7	25 081
	TRENCH			174		FT	эċ. п	0 20 200
CRS-2 GRS-2 A AGGREGA	TRENCH BITUMEN, F TE, COVER,	ON ROAD	APPLY 1/2 IN-	828 105,244 105,244	GALS TONS	FT.	25.0 .7 18-1	20.700. 22 75.775. 3 95.400.
CRS-2 GALAGGREGA	TRENCH BITUMEN, F TE, COVER,	ON ROAD	¥₽₽L¥ 1/2 IN∙	828 105,244 5,268	GALS TONS	FT. GRAI	25.0 .7 18-1 ND TOTAL	20.700. 22.75.775. 3.95.400. \$1.213.672.
GINDER (CRS-2 BA AGGREGA	TRENCH BITUMEN, F TE, COVER,	URNISH .	APPLY 1/2 IN-	826 105,244 5,268	GALS TONS	FT. GRAP	25.0 .7 18-1 ND TOTAL	20,700. 22 75,775. 3 95,400. \$1,213,672.
S GINDER (CRS-2 BA AGGREGA	TRENCH BITUMEN, F TE, COVER,	ON ROAD	APPLY 1/2 IN-	826 105,240 5,26	GALS TONS	FT.	25.0 .7 18-1 ND TOTAL	20,700, 22,75,775, 33,95,400, 41,213,872,
A BINDER (CRS-2 BA AGGREGA	TRENCH BITUMEN, F TE, COVER,	ON ROAD	APPLY 1/2 IN-	826 105,244 5,268	GALS TONS	FT.	25.0 .7 18.1 ND TOTAL	0 20.700. 2 75.775. 3 95.400. *1.213.672.
A BINDER (CRS-2 BA AGGREGA	TRENCH BITUMEN, F TE, COVER,	ON ROAD	APPLY 1/2 IN-	8 28 10 5 , 24 5 , 26	GALS TONS	FT.	25.0 .7 18.1 ND TOTAL	0 20.700. 2 75.775. 3 95.400. *1.213.672.
SA AGGREGA	TRENCH BITUMEN, F TE, COVER,	URNISH . ON ROAD	АРРЦЧ Ъ/2 IN-	826 105,244 5,25	GALS TONS	FT.	25.0 ?? 18.1 ND TOTAL	0 20.700. 2 75.775. 3 95.400. *1.213.872.
- JINDER I CRS-2 BA AGGREGA	TRENCH BITUMEN, F TE, COVER,	URNISH .	APPLY 3/2 IN-	826 105,244 5,256	GALS TONS	FT.	25.0 ?7 18.1 ND TOTAL	0 20.700. 2 75.775. 3 95.400. *1.213.672.
PARTY OF THE SE	COND DATE CERTIFIC	S BY HIS SIGNATURE	APPLY	4 20 10 5 - 24 5 - 26 7. UNDER PAIN OF P	EMALTIES F	GRAN	25.0 .7 18.1 ND TOTAL	0 20.700. 2 75.775. 3 95.400. • 1.213.672.
PARTY OF THE SE SA AGGREGA	COND PART CLATING	S BY HIS SIGNATURE	APPLY J/2 IN- CON THIS CONTRAC LE GF AND THE BAN	LUS S 244 S 25 244 S 25 25	ENALTIES F	FT. GRAN	25.0 .7 18.1 ND TOTAL	0 20 700.
PARTY OF THE SE PARTY	COND PART CERTIFIC COND PART CERTIFIC COND PART CERTIFIC IONS AND PLANS ARE E PARTY OF THE FIRS	S BY HIS SIGNATURE ON ROAD	APPLY J/2 IN- CON THIS CONTRAC LE OF AND THE BAS E OF. T HE FIRST PART	A 20 10 5 - 244 5 - 26 5 - 26 10 Sor This Agreem JUNE MEREBY AGREES TO	ENALTIES F ENALTIES F ENT. AND A	GRAN GRAN OR FALSE CE TRUE COPY O 178	25.0 .7 18.1 ND TOTAL	0 20 - 700- 2 75 - 775- 3 95 - 400- • 1 - 213 - 872- T HE HAS COMPLIED SPECIFICATIONS IS NOW D
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA PARTY OF THE SE SAID SPECHICAT NTHE DFICE OF THE THAT IN CONSIDER THAT IN CONSIDER THAT IN CONSIDER E PROVING WIGHTON	COND PART CERTIFIC BITUMEN, F TE, COVER, COND PART CERTIFIC INS, AND PLANS ARE E PARTY OF THE FIRS INTOH OF THE FIRS	S BY HIS SIGNATURE ON ROAD	APPLY J/2 IN- CON THIS CONTRAC LE F ON THIS CONTRAC LE F THE FIRST PART F THE	T. UNDER PAIN OF P S. 26 i S. 26 i S. 26 i S. 26 i S. 26 i S. 27 i S. 26 i S. 27 i S. 20 i S.	ENALTIES F ENALTIES F ENTLANDA LS. 19 PAY THE P SATY THE HEREIN TH	GR AN GR AN OR FALSE CE TRUE COPY OF 78 ATTY OF THE I'M THE SPE C GATERALS	25.0 .7 18.1 ND TOTAL	0 20 -700- 2 75 -775- 3 95 -400- • 1 - 2 1 3 - 872- T HE HAS COMPLIED SPECIFICATIONS IS NOW D PROMPTLY AND ACCORDING THE KOMA DEPARTMENT O
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA	COND FART CLATINE BITUMEN, F TE, COVER, COND FART CLATINE COND FAR	URNISH . ON ROAD	APPLY J/2 IN- CONTRISCONTRACT INFO FAND THE BAR F THE FIRST PART TOATH AUGULT TO F THE FIRST PART TOATH AUGULT TO AL PROVISIONS AT AL PROVISIONS AT	T. UNDER PAIN OF P S - 2 bi S	EMALTIES F EMALTIES F ENT. AND A LS. 19 PAY THE PS STEF FORT HEREIN TH WITH THE GI	GRAN GRAN OR FALSE CE TRUE COPY (78 ATTY OF THE E GENERALS NERAL AND O AFF MAD CA	25.0 .7 18.1 ND TOTAL	20.700. 2 75.775. 3 95.400. • 1.213.872.
PARTY OF THE SE CRS-2 BA AGGREGA BA BA B	COND PART CLASSING TE . COVER. TE . COVER. COND PART CLASSING TE . COVER. CONTRACT CLASSING CONTRACT C	S BY HIS JUNATURE ON ROAD ON ROAD I APPLICAT HEREBY MADE APA T PART UNDER DAT DONG IT APPLICAT HEREBY MADE APA T FART UNDER DAT THE AMOUNTS SET CE AND INSTRUCTION SET THE PARTIES HI REED BY THE PARTIES HI	APPLY J/2 IN- IN- IN- IN- IN- IN- IN- IN-	LUDER PAIN OF P S - 26 S - 26 IS OF THIS AGREEM JUNE HEREW AGREST IN CONSTITUTE E PROPOSAL FILED ACHED FARTUS PERFO OF PARTUS PERFO ACT THAT THE ABO	EMALTIES F EMALTIES F ENT. AND A SET FORT HEREIN TH WITH THE GI RWANCE BO FREIN SHI	FT. GRAN ORFALSECE TRUE COPY (78 ANTY OF THM IN THE SEC E GENERAL SO SINERAL AND YO ARE MAD	25.0 .7 18.1 ND TOTAL ND TOTAL SECOND PART. A CIFICATION. THA SECOND PART. A CIFICATIONS OF DETAILED PLANS. A PECIFICATIONS OF DETAILED PLANS.	20.700. 275.775. 35.400. • 1.213.672.
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA	COND PART CLAPTICE BITUMEN, F TE, COVER, COND PART CLAPTICE COND PART CLAPTICE COND OF THE JUN INS AND PLANS ARE E PARTY OF THE JUN INS AND PLANS ARE INS	S BY MIS JUNATUR ON ROAD	A PPLY J/2 IN- IN- IN- IN- IN- IN- IN- IN-	LUNDER PAIN OF P S - 26 JU S - 244 S - 26 S - 26 HIS OF THIS AGREEM JUNE HIS REW AGREST JUNE HIS REW AGREST I HE CONDITION A E PROPOSAL FILEO ACHE J THAT THE ABO IF THE ASTATING GA	EMALTIES F EMALTIES F ENT. AND A SET FORT HEREIN TH HITH THE GI MANANCE BO KE WORK SH.	FT. GRAN OR FALSE CE TRUE COPY (78 ANTY OF THM IN THE SE E GENERAL SNO SNERAL AND ND ARE MAD SPECIFI	25.0 .7 18.1 ND TOTAL ND TOTAL SECOND PART. I CIFICATION. THA SECOND PART. I CIFICATIONS OF DETAILED PLANS. PECIFICATIONS OF DETAILED PLANS. PECIFICATIONS OF DETAILED PLANS.	20.700. 275.775. 95.400. • 1.233.672.
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA	COND PART CLAPTICE BITUMEN, F TE, COVER, COND PART CLAPTICE TE, COVER, COND PART CLAPTICE COND PART CLAPTICE CONTRACT SATE INST AND PLANS ARE EARTY OF THE JUST INST AND PLANS ARE EARTY OF THE JUST INST AND PLANS ARE EARTY OF THE FURST GREE THAT THE NOT L977 TOT B3-12-79	ON ROAD	A PPLY J/2 IN- IN- IN- IN- IN- IN- IN- IN-	LUNDER PAIN OF P S - 26 S - 26	EMALTIES F EMALTIES F ENT. AND A SET FORT HEREIN TH HEREIN TH HITH THE GI MAANCE BO KE WORK SHI	FT. GRAN OR FALSE CE TRUE COPY (78 ANTY OF THM IN THE SEC E GENERAL SAO SINERAL AND VID ARE MAD ALL BE COMMING SPECIFIC OR NUME	25.0 .7 18.1 ND TOTAL ND TOTAL SECOND PART. I CIFICATION. THA SF SAID PLANS AND DETAILED PLANS. FECIFICATIONS OF DETAILED PLANS. FECIFICATIONS OF DETAILED PLANS. FECIFICATIONS OF ENDER NORVING DATA	CO -700- 2 75-775- 3 95-400- • 1-213-672- • 1-213-672-
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA	TRENCH BITUMEN, F TE, COVER, TE, COVER, COND FOR CONTRACT COND FOR CONTRACT TE, COVER, TE, COVER, TE, COVER, COND FOR CONTRACT FOR CONTRACT FOR THE CONTRACT BETWEE UNDEPSTOOD AND AC	ON ROAD	APPLY J/2 IN- CONTRISCONTRACT TO THIS CONTRACT AT OF AND THE BAR TO THE FIRST PART TO ATH AUGICST TO TO ATH AUGICST TO AL PROVISIONS ATT OCETHER WITH SECO OR NUMBER APPROX OR SPEC OR NUMBER	T. UNDER PAIN OF P S. 26 S. 26	EMALTIES F EMALTIES F EMALTIES F EMALTIES F BAST THE P SET THE P S	GRAN GRAN OR FALSE CE TRUE COPY (78 ANTY OF THM I TH THE SPEC E GENERAL AND YO ARE MAD ALL BE COM SPECIFIC OR NUME L DO 1	25.0 .7 18.1 ND TOTAL ND TOTAL INCOMPLANS INCOMPLANS PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATIONS OF PECIFICATION DATA PECIFICATION DATA PECIFICATION DATA PECIFICATION DATA PECIFICATION DATA PECIFICATION THAN PECIFICATION THAN PEC	CO 20.700. 2 75.775. 3 95.400. • 1.213.672. • 1.213.67
PARTY OF THE SERVED	TRENCH BITUMEN, F TE, COVER, TE, COVER, CONDACTORENT TE, COVER, CONTACT STRENT CONTACT STRENT CO	ON ROAD	A PPLY J/2 IN- CONTINIS CONTRACT INFO FAND THE BAR TO THE FIRST PART TO ATH AUGULT TO THE FIRST PART TO ATH AUGULT TO TO ATH AUGULT TO TO ATH AUGULT TO COR NUMBER APPROX OR SPEC OR NUMBER APPROX OF FRACT CONTAINS A	T. UNDER PAIN OF P S. 26 JUSS, 244 S. 26 S. 26 S. 26 JUNE MEREWAGREST JUNE MEREWAGREST JUNE MEREWAGREST JUNE MEREWAGREST JUNE MEREWAGREST JUNE MORING DATS ACT THAT THE ABO	EMALTIES F EMALTIES F EMALTIES F EMALTIES F BAY THE P SET ONT MANCE BO REAL WORK SHI FE T7 B NO CONDITIN	GRAN GRAN OR FALSE CE TRUE COPY (78 ANTY OF THM I THE SPECIFIC OR NUMB SPECIFIC OR NUMB SPECIFIC OR NUMB SPECIFIC OR NUMB	25.0 .7 18.1 ND TOTAL ND TOTAL State of the second second second part. Second part.	CO -700- 2 75.775. 3 95.400- • 1.213.672- • 1.213.672-
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SA AGGREGA SA AGGREGA SA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SA AGGREGA BA AGGREGA SA SA S	COND PART CLEATING BITUMEN, F TE, COVER, COND PART CLEATING TE, COVER, CONTRACT INS, AND PLANS ARE PARTICS THE FIRST CARE THAT THE PARTICS MERETT UNDERSTOOD AND AC OF THIS CONTRACT A THE PARTICS MERETT DAY OF	URNISH	A PPLY J/2 IN- CON THIS CONTRAC LEF OF AND THE BAR F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART OUTPICE AND THE BAR OF THE FIRST CONTRAC APPROX ON SPEC OR NUMBER APPROX ON SPEC APPROX ON SPEC OR THE FIRST APPROX ON SPEC OR THE FIRST APPROX ON SPEC OR THE FIRST APPROX ON SPEC TRACT CONTAINS AN ANADOS FOR THE FIRST	T. UNDER PAIN OF P S. 25 2 44 S. 25 2 5 2 5 2 5 2 5 2 5 2 5 2 5 2 5 2 5	EMALTIES F EMALTIES F TONS TONS TONS SET FOR SET FOR THE P SET FOR THE WORK SHI FE TT AND A SET FOR THE WORK SHI FE TT A	GRAN GRAN OR FALSE CE THUE COPY OF THE COPY OF THE TO FINE THE TO FINE THE COPY OF THE CALL OR NUMB DECOMMENT SPECIFIC SPECIFIC SPECIFIC DNS AGREED US AND THRE	25.0 .7 18.1 ND TOTAL ND TOTAL ND TOTAL ND TOTAL SECOND PART. SECOND P	CONTRACTOR AND ACCORDANCE WITH AND TOGETHER WITH THIS TELE IN A CCORDANCE WITH AND ACCORDANCE WITH AND TOGETHER WITH THIS THE IN THE INTEREST OF A CONTRACT OF A
PARTY OF THE SE CRS-2 BA AGGREGA AGGREGA BA AGGREGA BA AGGREGA	COND PART CLEATING BITUMEN, F TE, COVER, COND PART CLEATING TE, COVER, CONTRACT PLANSARE PARTY OF THE FIRST CARE THAT THE PARTIES MERETT UNDERSTOOD AND AC OF THIS CONTRACT BETWEEN OF THIS CONTRACT DETWEEN THE PARTIES MERETT CONTRACT SHERE TT CONTRACT SHERE TT CONTRACT OF ARTMENT OF	URNISH . ON ROAD	APPLY J/2 IN- CON THIS CONTRACE LEF OF AND THE BAR F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART OUTPORT F THE FIRST PART F	T. UNDER PAIN OF P S. 244 S. 254 S. 254 MISS OF THIS AGREEM JUNE MEREBY AGREES TO THE CONDITIONS A HERBY AGREES TO THE CONDITIONS A HIGH STATUS OF A OF MORKING DAYS AUG. 14.1 LL OF THE TERMS A POST MEREIN EXPR 	EMALTIES F EMALTIES F TONS TONS TONS ENT. AND A SET FORT PAY THE P SET FORT NUTH THE GI PAY THE P SET FORT NUTH THE GI PAY THE P SET FORT NUTH THE GI PAY THE P SET FORT SET FORT SET FORT TO SET TO SET TO SET	GRAN GRAN OR FALSE CE THUE COPY OF THE COPY OF THE TO FINE THE TO FINE THE COPY OF THE CALL OR NUMB DECOMPANY SPECIFIC S	25.0 .7 18.1 ND TOTAL ND TOTAL ND TOTAL ND TOTAL SECOND PART. SECOND P	CO 20.700. 2 75.775. 3 95.400. • 1.213.672. The has complied o specifications is now of PROMPTLY AND ACCORDING THE IDRA DEPARTMENT O IF ANY FOR SAID PROJECT AND TOGETHER WITH THIS ETED IN ACCORDANCE WITH AND TOGETHER WITH THIS THES HERE TO AL INSTRUMENTS AS OF
PARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SA BA BA BA BA BA BA BA BA BA BA BA BA BA BA BA BA B	COND PART CERTIFIE BITUMEN, F TE, COVER, TE, COVER, COND PART CERTIFIE TE, COVER, TE, CO	S BY MIS HIGHN TURK ON ROAD S BY MIS HIGHN TURK HEREBY MADE A PA THAT UNDER DAT COUNT THE PARTY C THAT UNDER DAT HEREBY MADE A PARTY COUNT THE PARTY C THAT UNDER DAT HEREBY THE PARTY INTER WITH SHIELD INTER SAID CONT HEREBY THE PARTY INTER SAID CONT TRANSPORT	APPLY J/2 IN- CON THIS CONTRAC LLE OF AND THE BAN FOR THE FIRST PART FORTH AUBJECT TO FTHE FIRST PART FORTH AUBJECT FORTH AUBJECT COR HUMBER APPROX ON SPEC OR HUMBER APPROX OF THE PUR FRACT CONTAINS AN FRACT	LUSS, 244 S.264 S.	EMALTIES F EMALTIES F ENT. AND A SET CONT PAY THE P SET CONT MANCE DO RE WORK SHI FE 1778	GR AN GR AN OR FALSE CE TRUE COPY OF THE TAUE COPY OF THE THE SPE COMERALS INTRAL AND YD ARE MAD ALL BE COMM DATE MAD DOD 1 DODS AGREED UIS AND THRE	25.0 .7 18.1 ND TOTAL	ID 20.700. 2 75.775. 3 95.400. • 1.213.672.
DARTY OF THE SE CRS-2 BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SAD SPECIFICAT THAT IN CONSIDER E PROVING INTO THAT THAT IN CONSIDER E PARTIS AND FOR -31-51 (69) D JUENT CONSTITUTE Y THAT IT IS FURTHER OLLOWING SCHEDULE TWE IS THE ESSENCE THE ST HE ESSENCE THE ST HE ESSENCE IN UNA DEP BY	COND PART CERTIFIE BITUMEN, F TE, COVER, COND PART CERTIFIE TE, COVER, COND PART CERTIFIE TE, COVER, CONTRACT CERTIFIE DATION OF THE FIRST CONTRACT DETER DATION OF THE FIRST CONTRACT DETER UNDERSTOOD AND AC OF THIS CONTRACT A THE PARTIES HERE T THE CONTRACT BETRE UNDERSTOOD AND AC OF THIS CONTRACT THE THE SECONTRACT OF ARTHENT OF	S BY MIS SIGNATURE ON ROAD S BY MIS SIGNATURE HEREBY MODE APA T PART UNDER DATE ONIC THE PARTIES HI REED BY THE PARTIES HI REED BY THE PARTIES HI REED BY THE PARTIES THAN SAID CONT D MAYE SET THEMP TRANSPOR	APPLY J/2 IN- CON THIS CONTRAC LE OF AND THE BAN F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART OUTPORT F THE FIRST PART F TH	LUSS, 244 S.264 S.	EMALTIES F EMALTIES F ENT. AND A SET FORT PAY THE P SET FORT HEREIN THE REMARKED F TA AND A SET FORT HEREIN THE F TA AND A SET FORT HEREIN THE SET FORT HEREIN THE F TA AND A SET FORT HEREIN THE SET FORT HEREIN THE HEREIN THE SET FORT HEREIN THE HEREIN THE HEREIN HEREIN THE HEREIN	GR AN GR FALSE CE TRUE COPY OF THE TAUE COPY OF THE TAUE COPY OF THE TAUE COPY OF THE COMENCE SHERAL AND THE SPECTOR SHERAL AND THE SPECTOR SHERAL AND THE SPECTOR SHERAL AND THE	25.0 .7 18.1 ND TOTAL ND TOTAL IND TOTAL IND TOTAL IND TOTAL IND TOTAL IND TOTAL IND TOTAL IND PART. IND TOTAL IND PART. IND TOTAL IND PART. IND TOTAL IND TOTAL	ID 20 + 700- '2 75 + 775- '3 '5 + 400- * 1 + 213 + 672- '1 HE HAS COMPLIED > SPECIFICATIONS IS HOW D PROMPTLY AND ACCORDING 'THE HAS COMPLIED > AND TOCETHER WITH THIS THE GRA DEPARTMENTS AS OF
DARTY OF THE SE CRS-2 BA AGGREGA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SAD SPECTRON SAD SPECTRON THAT IN CONSIDER E MEDUIN WINTS OF -23-5 (CA) D MEAN CONSTITUTE THAT IN SPURTHER OLLOWING SCHEDULE TIME IS THE ESSENCE THE IO WA DEP BY	COND PART CERTIFIE BITUMEN, F TE, COVER, TE, COVER, COND PART CERTIFIE TE, COVER, CONSTANT CERTIFIE TE, COVER, DESTANT CERTIFIE DESTANT SECTOR BARTYOF THE FIRS OF THIS CONTRACT A THE PARTIES HERET THE CONTRACT BETHE UNDERSTOOD AND AC OF THIS CONTRACT THE FIRS THE CONTRACT BETHE DAY OF ARTMENT OF HEFIRS	S BY HIS SIGNATURE ON ROAD S BY HIS SIGNATURE S BY HIS SIGNATURE HEREBY MODE APA TPART UNDER DAT SOUND THE PARTIES HI REED BY THE PARTIES HI REED BY THE PARTIES HI REED BY THE PARTIES TRANSPOR TRANSPOR	APPLY J/2 IN- CON THIS CONTRACE ALL FOR AND THE BAN FOR THE FIRST PART FORTH AUBJECT THE FORTH AUBJECT ST ALL PROVISIONS ATT CORTING ANTH SECONO COR HUMBER APPROX ON SPEC OR HUMBER APPROX ON SPEC CONTAINS AN FRACT CONTAINS AN	LUSS, 244 S.264 S.	EMALTIES F EMALTIES F ENT. AND A SET CONT PAY THE P SET CONT HEAREIN THE FAY THE P SET CONT F MANCE BO CE WORK SHI FE T78 NO CONDITH SSSED TO T -	GRAN GRAN OR FALSE CE TRUE COPY OF THE TRUE SPE TO THE SPE TO THE SPE THE THE SPE THE THE SPE THE SPE	25.0 .7 18.1 ND TOTAL	ID 20 + 700- '2 75 + 775- '3 '5 + 400- * 1 + 213 + 672- '1 HE HAS COMPLIED > SPECIFICATIONS IS HOW D 'THE HAS COMPLIED > SPECIFICATIONS IS HOW D 'THE HAS COMPLIED > AND TOCETHER WITH THIS 'THE INA CORRANCE WITH 'THE INFINIONENTS AS OF
DARTY OF THE SE CRS-2 BA AGGREGA AGGREGA BA AGGREGA BA	COND PART CERTIFIE BITUMEN, F TE, COVER, TE, COVER, COND PART CERTIFIE TE, COVER, TE, COVER, TE, COVER, CONTRACT, CERTIFIE TE, COVER, TE, COVER	S BY HIS SIGNATURE ON ROAD S BY HIS SIGNATURE S BY HIS SIGNATURE HEREBY MORE APA TPART UNDER DAT SIGNATURE ADAT SIGNATURE HEREBY MORE APA TPART LEAR FPART ROOKLYN.	APPLY J/2 IN- CON THIS CONTRACE AF OF AND THE BAN F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART OF THE FIRST PART F THE FIRST	LUNDER PAIN OF P S. 244 S. 254 S. 2	EMALTIES F EMALTIES F ENT. AND A SET FORT PAY THE P SET FORT WITH THE GI MANCE BO (E WORK SHI (FE 1778)	GRAN GRAN OR FALSE CE TRUE COPY OF THE TRUE COPY OF THE TRUE COPY OF THE TRUE COPY OF THE COMERNE SHERAL AND THE SOME AND THE SPECTRUE DOT THE	25.0 .7 18.1 ND TOTAL	ID 20.700. '2 75.775. '3 '5.400. * 1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.400.4000.0000000000000000000000000000
DARTY OF THE SE CRS-2 BA AGGREGA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA BA AGGREGA SHOW THE SA SAD SPECIFICAT THAT IN CONSIDER E PROTISE AND FOR -31-51 (69) D JUENT CONSTITUTE T THAT IT IS FURTHER OLLOWING SCHEDULE TIME IS THE ESSENCE THE IO WA DEP BY MANATTS T	COND PART CERTIFIE BITUMEN, F TE, COVER, TE, COVER, CODE OF IONA AS AM CODE OF IONA AS AM CODE OF IONA AS AM DISS AND PLANS ANE E PARTY OF THE FIRS THE CONTRACT BETRE UNDERSTOOD AND AC OF THIS CONTRACT A THE PARTIES HERET DAY OF ARTMENT OF EARTY OF THE FIRS INC. OF B	S BY HIS SIGNATURE ON ROAD NEED V AMILIAN WEED V AMILIAN WEED WATCHER TO AND THE PARTY C COME THE PARTY C SETHER WITH SPECT SETHER WITH SPECT SETHER WITH SPECT TEN THE PARTY SPECT TO THAT SAID CONT NOT THAT SAID CONT O HAVE SET THE PARTY TRANSPORT	APPLY J/2 IN- CON THIS CONTRACE AF OF AND THE BAN F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART F THE FIRST PART OUTPORT F THE FIRST PART F T	LUNDER PAIN OF P S. 244 S. 254 S. 2	EMALTIES F EMALTIES F ENT. AND A SET FORT PAY THE P SET FORT WITH THE GI MANCE BO (E WORK SHI (FE 1778)	GRAN GRAN GRAN ATTOR THUE COPY C 78 ATTY OF THE THU THE SPE C CENTRAL S NO AND THE SPECIFIC ON NUME 1 DO 11 DNS ACREED DIS AND THRE	25.0 .7 18.1 ND TOTAL	ID 20.700. '2 75.775. '3 '5.400. * 1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.213.672. '1 '1.400.400.400.0000000000000000000000000

i