Addendum

Iowa Department of Transportation
Office of Contracts

Date of Letting: December 17, 2013 Date of Addendum: December 9, 2013

B.O.	Proposal ID	Proposal Work Type	County	Project Number	Addendum
104	57-1557-638	PCC PAVEMENT WIDENING	JOHNSON	STP-U-1557(638)70-52	17DEC104.A01

Notice: Only the bid proposal holders receive this addendum and responsibility for notifying any potential subcontractors or suppliers remains with the proposal holder.

Make the following changes to the PROPOSAL SCHEDULE OF PRICES:

Change Proposal Line No. 0150 2402-0425031 GRANULAR BACKFILL:

From: 1,825.000 TON To: 2,535.000 TON

Change Proposal Line No. 0160 2402-2720000 EXCAVATION, CLASS 20:

From: 2,580.000 CY To: 3,035.000 CY

Change Proposal Line No. 0260 2430-0000100 MODULAR BLOCK RETAINING WALL (HEAVY):

From: 11,587.000 SF To: 7,279.000 SF

Change Proposal Line No. 0450 2505-6000111 HIGH TENSION CABLE GUARDRAIL:

From: 1,798.000 LF To: 1,880.000 LF

Change Proposal Line No. 1120 2599-9999009 ('LINEAR FEET' ITEM) ORNAMENTAL RAILING:

From: 300.000 LF To: 380.000 LF

Change Proposal Line No. 1130 2599-9999009 ('LINEAR FEET' ITEM) WATER-MAIN REMOVED:

From: 424.000 LF To: 82.000 LF

Add Proposal Line No. 1491 2501-5775000 PILES, STEEL SHEET; 12,146.000 SF

Add Proposal Line No. 1492 2501-8400172 TEMPORARY SHORING; LUMP

Add Proposal Line No. 1493 2528-8400048 TEMPORARY BARRIER RAIL, CONCRETE; 300.000 LF

If the above changes are not made, they will be made as shown here.

Make the following change to the Estimate Reference Information on plan Sheets C.04 through C07:

Change Estimate Reference Information for Item No. 5 2105-8425015 TOPSOIL, STRIP, SALVAGE, AND SPREAD:

Delete line D for this item.

Add Estimate Reference Information for Item No. 23 2416-0100048 APRONS, CONCRETE, 48 IN. DIA:

B. Bid item for 48" diameter apron includes apron toe support which requires 2 CY PCC each and shall be 7'-10" wide (to match FES end width), 4' deep, and 1'-8" thick, with #4 bars at 18" on center each way.

Change Estimate Reference Information for Item No. 26 2430-0000100 MODULAR BLOCK RETAINING WALL (HEAVY):

Add "excavation and backfill" to line C to be included in the unit price for this item.

Add Estimate Reference Information for Item No. 63 2523-0000100 LIGHTING POLE, TYPE L1:

C. Additional acceptable light pole assembly to include:

Lumca Concept 60 Series, Model CP6112 54N LED Type III Light Distribution. Lumca Pole: PlL85-E

Lumca CF55 Luminaire Arm –Inverted (curved arm truss component below horizontal member)

Provide light pole assembly with: Dimensions similar to that shown in detail, Smooth black powder coat finish with gold finial on top of fixture and gold ball on top of pole.

Add Estimate Reference Information for Item No. 64 2523-0000100 LIGHTING POLE, TYPE L2:

- C. Additional acceptable fixture to include:
- KIM Archetype AR-3-P-70-80-4K-UNIV. Provide with finish as specified in Lighting Unit Schedule
 - D. Additional acceptable light pole to include:
- Millerbernd, with construction/dimensions substantially equivalent to that shown in detail.
- Union Metal, with construction/dimensions substantially equivalent to that shown in detail.

Change Estimate Reference Information for Item No. 78 2537-8900500 AMENDED SOIL:

- A. Furnish and install amended soil for perennial planting beds, refer to Special Provisions for Perennial Plants.
- B. Furnish and install amended soil for bioretention cells and swales, refer to Special Provisions for Amended Soil.
- C. Refer to R sheets for location and construction details regarding perennial planting beds.
- D. Amended soil as backfill for trees and shrubs as shown in the R sheets shall be incidental to the tree and shrub bid items, amended soil in perennial planting beds shall be incidental to the perennial planting bid items.

Add Estimate Reference Information for Item No. 148 2501-5775000 PILES, STEEL SHEET:

- A. Refer to V Sheets for details.
- B. Bid item includes steel sheet pile, excavation, backfill, subdrain, concrete façade, reinforcement, shear studs, form liner finish, and all appurtenances to construct the wall as shown in the contract documents.

Add Estimate Reference Information for Item No. 149 2501-8400172 TEMPORARY SHORING:

A. The contractor will be paid a lump sum contract price for temporary shoring. This payment shall be full compensation for all costs associated with designing, furnishing, installing, and removing the temporary shoring.

Add Estimate Reference Information for Item No. 150 2501-8400048 TEMPORARY BARRIER RAIL, CONCRETE:

A. Temporary Barrier Rail required with Stage I and Stage IIA. Refer to J Sheets for details.

Add Estimate Reference Information for Item No. 111 2599-9999009 WATERMAIN REMOVED:

- A. Refer to Tabulation HRG-11 REMOVAL OF WATERMAIN on the C Sheets.
- B. Plugging of watermain adjacent to removed and abandoned sections shall be considered incidental to removal of watermain.
- C. The contractor will be paid the contract unit price per linear foot. This shall be considered full compensation for furnishing all tools, equipment, labor and materials for removing, backfilling and disposing of watermain.

Make the following change to plan Sheet C.13:

Modified "High Tension Cable Guardrail" tabulation for changes shown on Sheet D.05.

Replace plan Sheet C.13 with attached Sheet C.13.

Replace plan Sheet D.05 with attached Sheet D.05.

Make the following change to plan Sheets J.02 and J.03:

Modified the staging plan to include temporary barrier rail with Stage I and Stage IIA.

Replace plan Sheets J.02 and J.03 with attached Sheets J.02 and J.03.

Make the following change to plan Sheets D.03 and D.05:

Modified the plan sheets to show station limits for ornamental railing.

Replace plan Sheets D.03 and D.05 with attached Sheets D.03 and D.05.

Make the following change to plan Sheets G.03, G.04, Q.07, S.02, S.03, V.01 through V.04, V.06, V.07, and W.05 through W.15:

Modified the trail plan and profile near Walls 4 and 5 to reduce the required height of the retaining walls; changed the material of Walls 4 and 5 from modular block to sheet pile with a concrete façade; revised the alignment information for the trail; updated the detail for the ornamental railing adjacent to the trail to be set in concrete footings instead of mounted to the walls; and updated the cross sections to reflect the profile changes associated with the trail plan.

Replace plan Sheets G.03, G.04, Q.07, S.02, S.03, V.01 through V.04, V.06, V.07, and W.05 through W.15 with the attached like sheets.

Make the following change to plan Sheet M.06:

Modified the List of Intakes and Utility Accesses table, line 66A, revised the note to read as follows:

48" DIA. RCP FES, WITH GUARD

Make the following change to the PROPOSAL SPECIAL PROVISIONS LIST & TEXT:

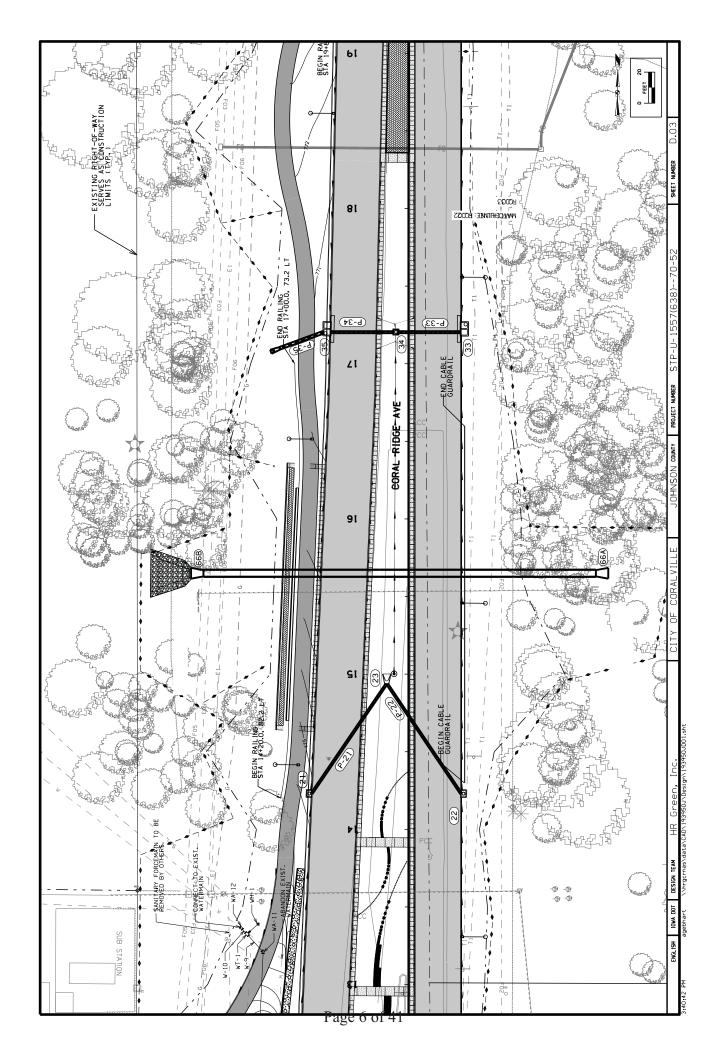
Replace: SP-126014 SPECIAL PROVISIONS FOR ORNAMENTAL RAILING

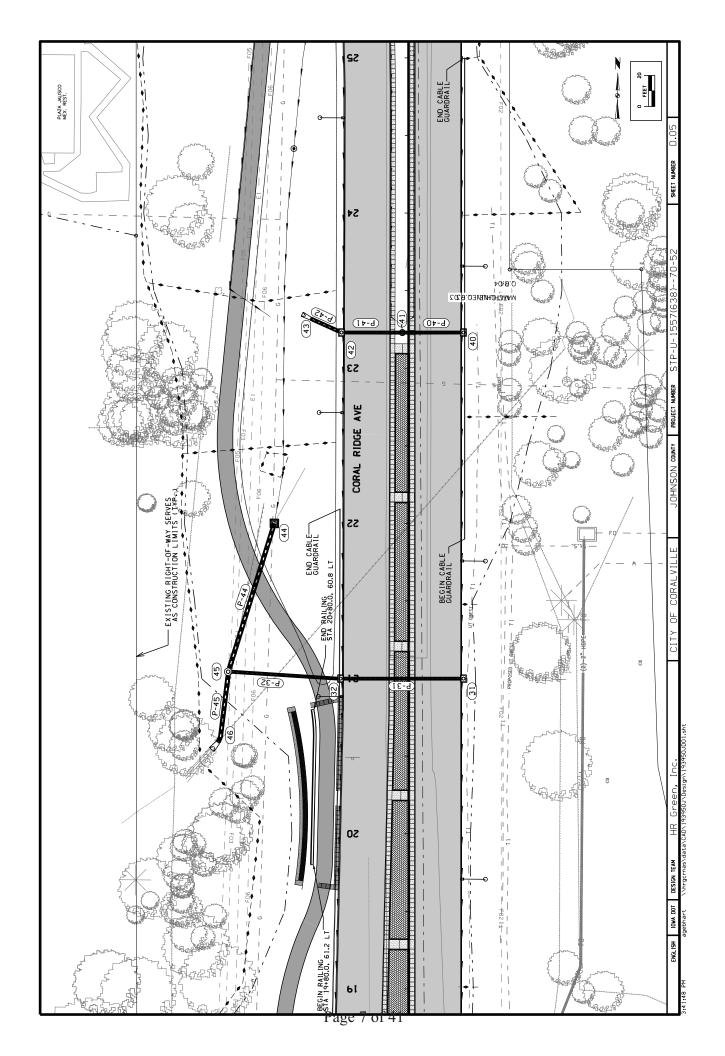
Effective Date: December 17, 2013

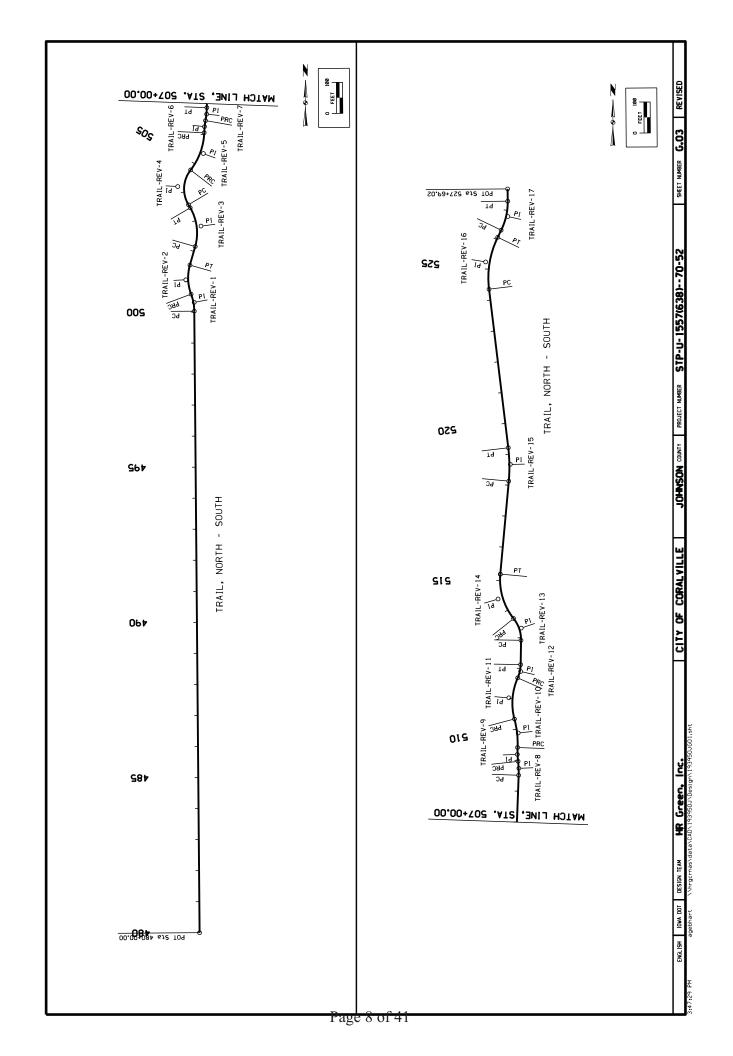
With: SP-126014a SPECIAL PROVISIONS FOR ORNAMENTAL RAILING

Effective Date: December 17, 2013

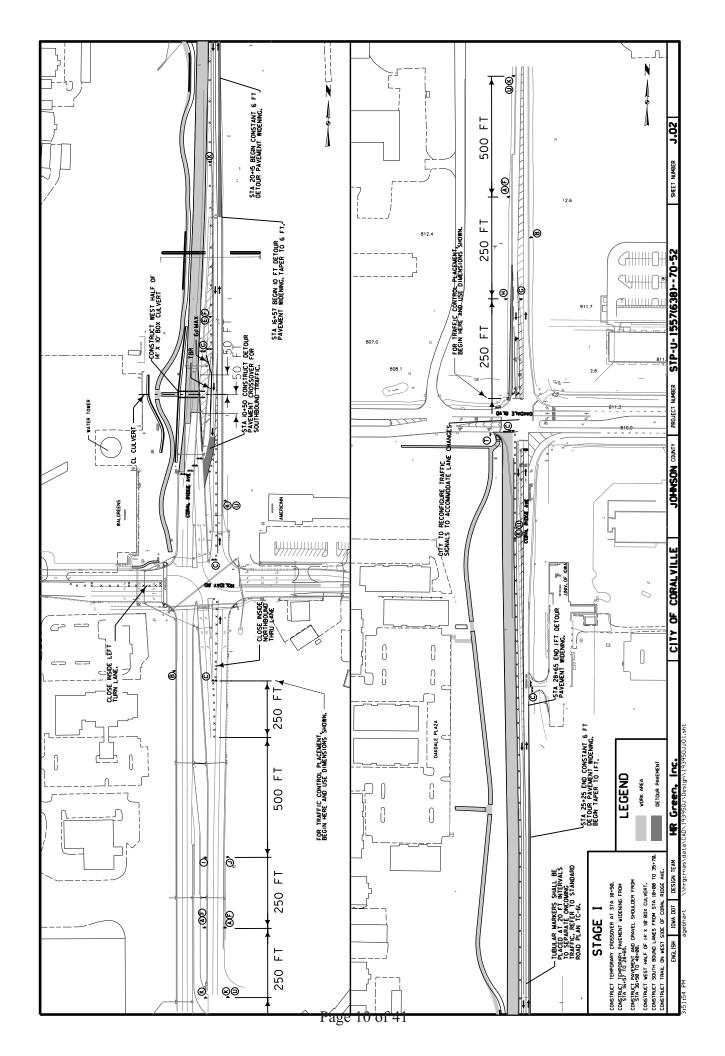
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REMOVALS HR6-3 MODIFIED	Description Description	14-68, 15 10 15-68, 15 11 15-68, 15 1	ENGLISH 1004 DDT DESIGN TEAM HR Green, Inc. CITY OF CORALVILLE

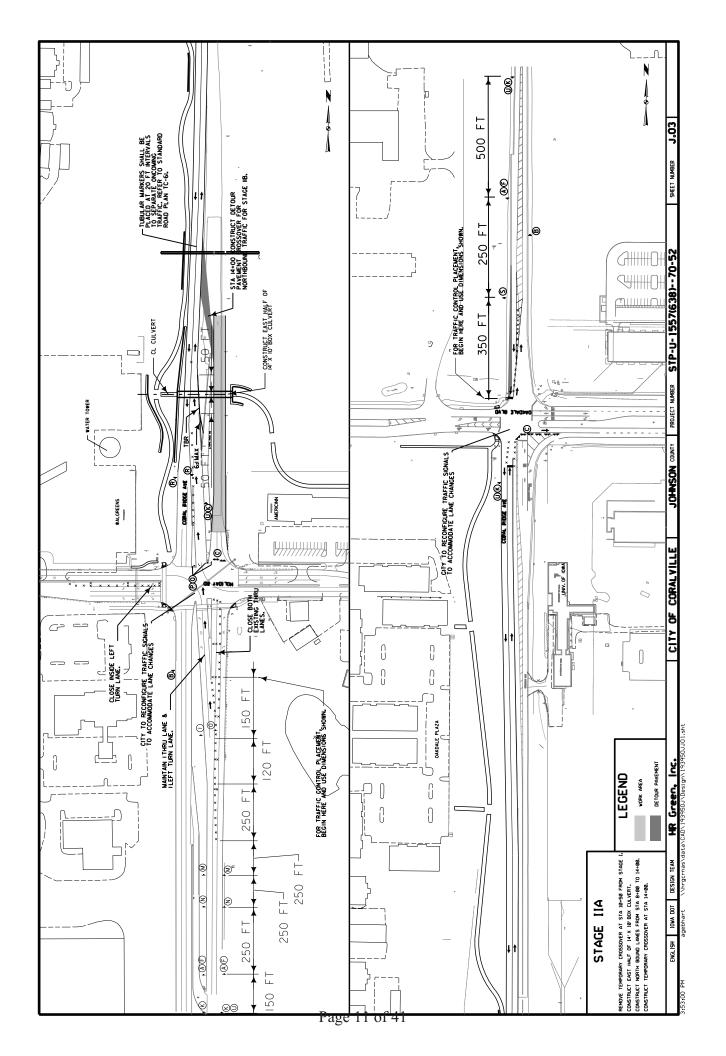


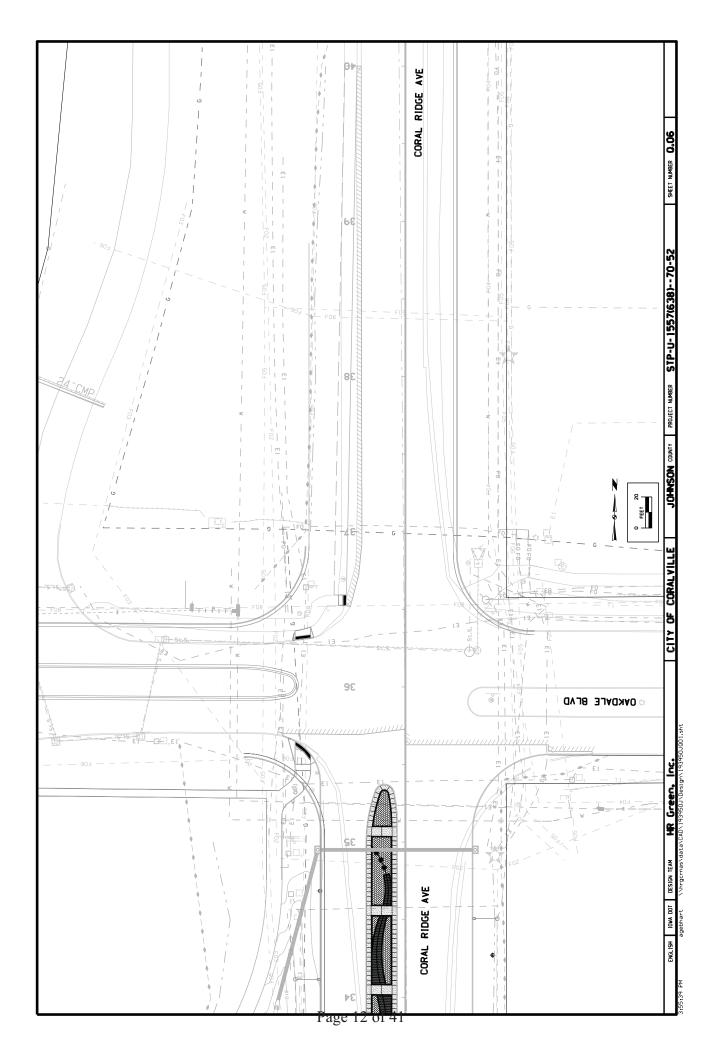


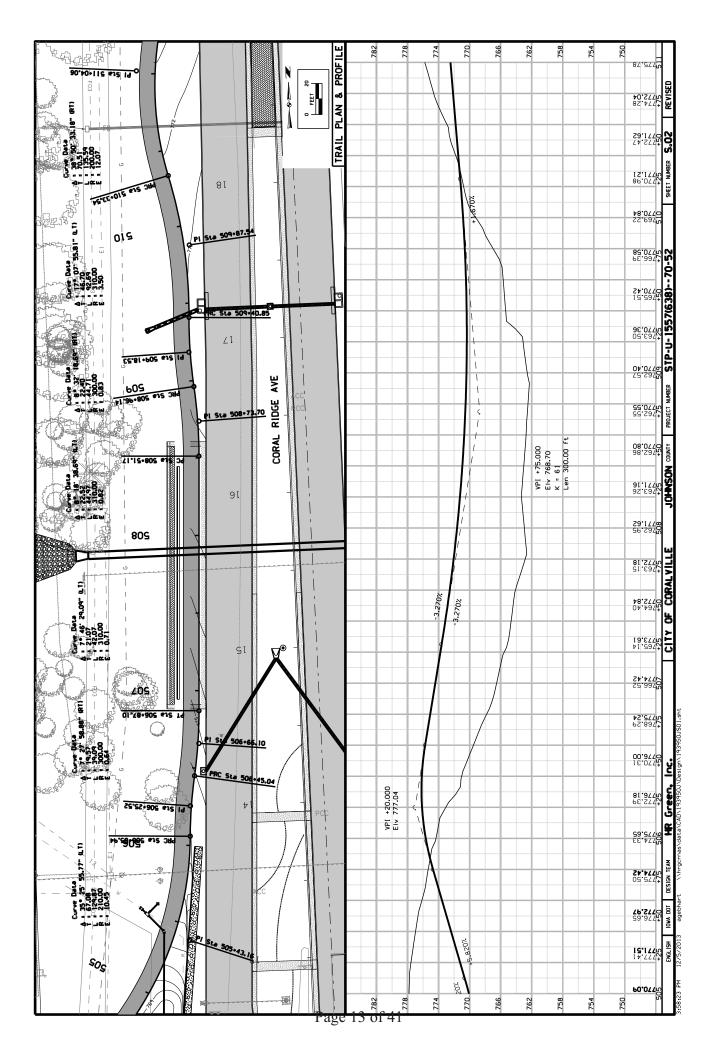


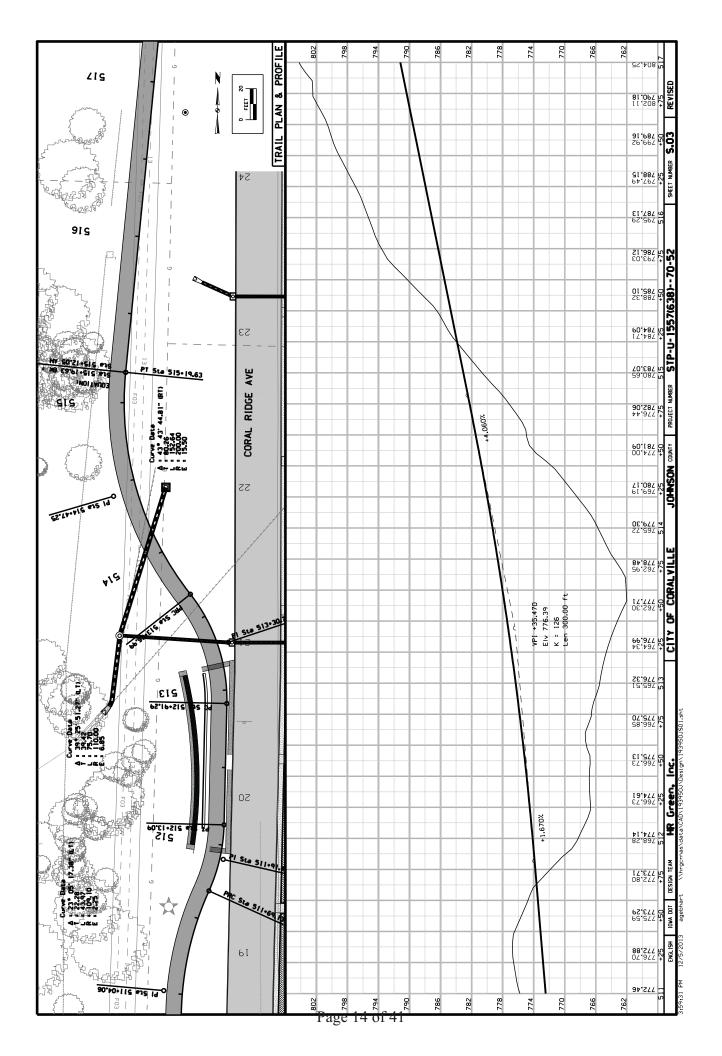
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NOTES: GENERAL

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THE CONTRACTOR SHALL SUBMIT A TEMPORARY SHORING PLAN TO THE ENGINEER FOR APPROVAL. THE TEMPORARY SHORING PLAN SHALL BE DESIGNED AND CERTIFIED BY A PROFESSIONAL ENGINEER LICENSED IN THE STATE OF TOWN.

THE CONTRACTOR SHALL SUBMIT 6 CORFES OF PLANS FOR TEMPORARY SHORING. THE ENGINEER WILL BE ALLONED 30 CALENDAR DAYS TO REVIEW THE TEMPORARY SHORING WITHOUT NOTICE TO PROCEED FROM THE ENGINEER.

THE TEMPORARY SHORING WITHOUT NOTICE TO PROCEED FROM THE ENGINEER.

THE TEMPORARY SHORING WITHOUT NOTICE TO PROCEED FROM THE ENGINEER.

THE TEMPORARY SHORING WITHOUT SHALL INCLIDE:

SCHORING MATERIAL PROPERTIES

SHORING PLAN LAYOUT (SHORING LOCATION OF TRAFFIC)

SHORING DETAILS.

TEMPORARY SHORING SHALL BE PAID FOR AS A LUMP SUM INCLUDING ALL COST FOR DESIGNING, FURBLISHING, MISTERIAL USED FOR SHORING, SHALL REMAIN THE PROPERTY OF THE CONTRACTOR. SHORING IS 1'O BE PROPERTY OF THE CONTRACTOR. SHORING IS 1'O BE PROMOSED ONLY AFFER BACKFILLING HAS BEEN COMPLETED. IN ADDITION 10 THE REQUIREMENTS NOTED ABOVE, BATICLE 1107.07 OF THE STANDARD

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PROPOSED CHANGES TO THE STAKING PLAN.

	ESTI	ESTIMATED BOX CULVERT QUANTITIES			
ITEM NO.	ITEM CODE	ITEM	TINO	TOTAL	AS BUILT QUANTITY
=	2310-5151040	PCC OVERLAY, FURNISH ONLY	CY	52	
12	2310-5151051	PCC OVERLAY, PLACE ONLY (BONDED)	λS	221	
15	2402-0425031	GRANULAR BACKFILL	TON	2,275	
91	2402-2720000	EXCAVATION, CLASS 20	CY	3,035	
1.7	2415-2100000	PRECAST CONCRETE BOX CULVERT, 14' X 10'	LF	142	
149	2501-8400172	TEMPORARY SHORING	ΓS	_	

OF 2'-0" BEDDING AND GRANULAR BACKFILL.

COST

INCLUDES

15

I hereby certify that this engineering document was prepared it or unider my direct personal supervision and that I am a day increased Professional Engineer under the laws of the State of lows. THE CONTRACTOR WILL BE PAID A LUMP SUM CONTRACT PRICE FOR TEMPORARY SHEMEN SHIS, PARKENT SHIS, LEB FULL COMPENSATION FOR ALL COSTS ASSOCIATED WITH DESIGNING, FURNISHING, INSTALLING AND REMOVING THE TEMPORARY SHORING. INCLUDES MATERIAL AND LABOR ASSOCIATED WITH PROVIDING AND INSTALLING THE CLLVERT TIES, LIFTING HOLE PLUGS, ENGINEERING FABRIC, JOINT MATERIAL AND GROUT AS REQUIRED. INCLUDES EXCAVATION NECESSARY TO PLACE 2'-0" BEDDING. DAVID F. MAXWELL 17171 49 9 -

PRECAST CONCRETE BOX CULVERT 14' X 10' X 142'-3 DESIGN FOR 0°00'00" SKEW

GENERAL NOTES AND QUANTITIES 1.12.12+00.00 JOHNSON COUNTY JULY, 2013 STA, 12+00,00

IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION DESIGN SHEET NO. $\frac{1}{}$ of $\frac{3}{}$ file no. Design no. ...

DAND F. MAXWELL, P.E.
License Number: 17171
Williams revend date is DECEMBER 31, 20'
Pages or sheets covered by this seci:
\$.03, \$.06, \$.07, V.01-V.07

DATE

2013

HR Green, Inc. ENGLISH IOWA DOT DESIGN TEAM

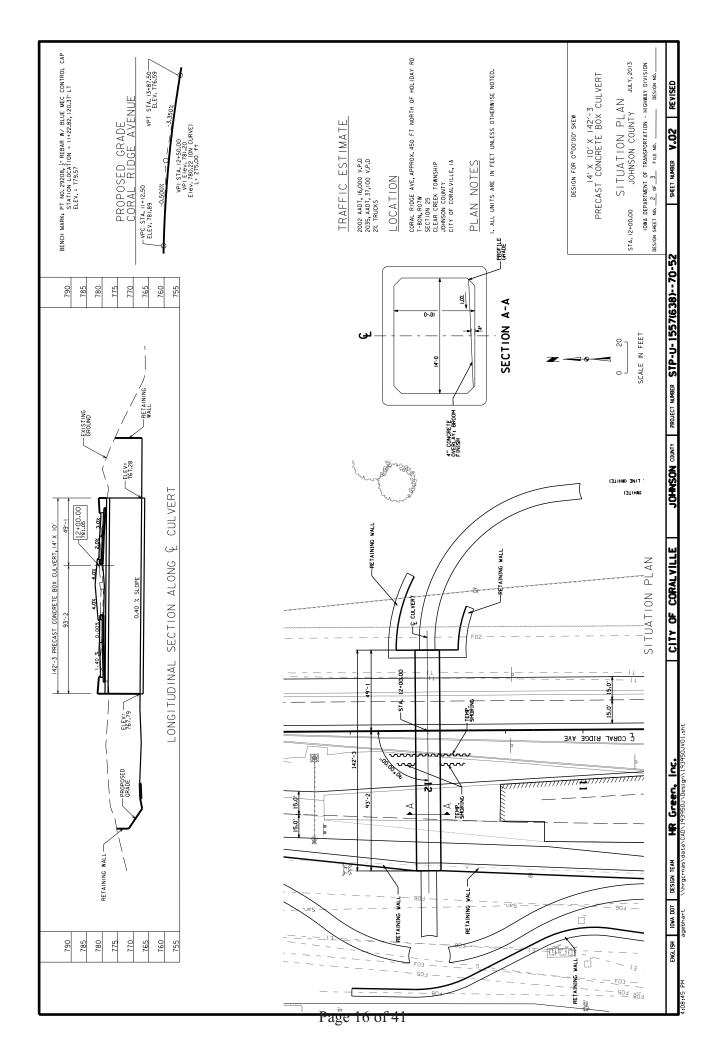
V.01

REVISED

CITY OF CORALVILLE

JOHNSON COUNTY | PROJECT NUMBER STP-U-1557(638)--70-52

SHEET NUMBER



ITS THE INTENT OF THIS DESIGN TO CONSTRUCT A 14" × 10" × 142"-3
PRECAST PRINCARED CONCRETE BOX COUVERT 3 STATION 12-00.00.

FAINT LINES ON PLANS INDICATE EXISTING STRUCTURE.

FAINT LINES ON PLANS INDICATE EXISTING STRUCTURE.

BE NOTIFIED BY THE CONTRACTOR OF THE CONSTRUCTION LIMITS SHALL

BE NOTIFIED BY THE CONTRACTOR OF THE CONSTRUCTION LIMITS SHALL

LOAD AND EARTH FILLS OF 2 FEET.

THE PRECAST R.C.B. CLUVERT SECTIONS ARE DESIGNED FOR H-93 LIVE

THE PRECAST R.C.B. CLUVERT STANDARDS. AT THE CONTRACTOR'S OPTION,

PRECAST GARREL SECTIONS MAX CONFORM TO ASTIM CIST.

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SHALL BE STOCKPILED AT THE CONSTRUCTION SITE, AS DIRECTED BY THE

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REQUIREMENT OF AND SECTION SHALL BE THE PRECAST COMPRETE

SANLI BE AS SUMMO NO THE CARMALMA BEDDING DETAIL.

A MINIMAL OF 2 FEET OF CRANLLER MATERIA WITH A MAXIMUM
AGGREGATE SIZE OF \$\frac{1}{2}\$\$ INCH SHALL BE USED AS BEDDING FOR THE
PRECASE BOX CALVERT. THE BEDDING SHALL BE SHARPO
USING A TEMPLATE. THE Z FOOT GRANLLAR BEDDING SHALL BE BID AS

GRAWILAR BLOKFILL.
THE CONTRACTOR SHALL SUBMIT DETAILS OF THE PROPOSED PRECAST BOX SECTIONS TO THE CITY OF CORALVILE FOR APPROVAL. THE DETAILS SHALL INCLUED THE FOLLOWING INFORMATION AS FOUND ON THE "SUBMITTAL SHOP DEARING" STANDARD SHEET:

Page 17 of 41

A. A SITUATION PLAN DRAWING SHOWING THE OUT TO OUT DIMENSION
FOR THE LINE OF THE CLUVERT SECTIONS.
B. DIMENSION THE NUMBER OF PRECAST SECTIONS AND SECTION LENGTHS.
C. A DETAIL OF THE PRECAST BERREL SECTIONS ADMINED A CHOSS
SECTION LINE OF THE SECTION, STEEL LOCATIONS, DIMENSIONS, FITC.
THE CONTRACTOR SHALL PROVIDE ALL INFORMATION SHOWN ON THE SHAMINE SHOW THE S

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NSTALLATION NOTES:

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SPECIFICATIONS:

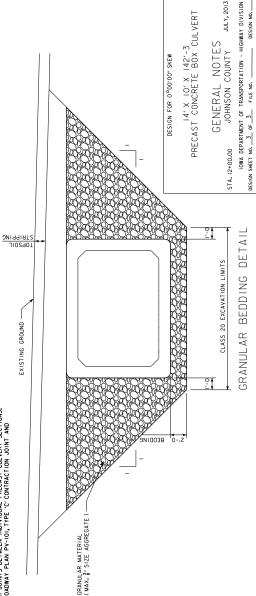
DESIGN. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 5TH ED., SERIES OF 2010.

CONSTRUCTION.
10M. DEPAIMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HOWAY AND BRIDGE CONSTRUCTION, CURRENT SERIES, PLUS APPLICABLE GENERAL SUPPLEMENTAL SPECIFICATIONS, DECEMBER STRUCTION, CONSTRUCTION SUPPLEMENTAL SPECIFICATIONS, SUPPLEMENTAL SPECIFICATIONS, AND SPECIAL PROVISIONS.

DESIGN STRESSES:

DESIGN STRESSES FOR THE FOLLOWING MATERIALS ARE IN ACCORDANCE WITH THE AASHTO LIPO BROBED SESSION STREET STEEL OF STORT OF THE ASHTO LIPO RECORD MAS REINFORCEMENT IN ACCORDANCE WITH AASHTO LIPO SECTION S, GRADE GO, BREEDED WIRE REINFORCEMENT IN ACCORDANCE WITH AASHTO LIPO SECTION S, SCHOWNETE IN ACCORDANCE WITH AASHTO LIPO SECTION S. SECTIONS AS NOTED ON CULVERT BARREL DETAIL STANDARDS.

STANDARDS: FOR DETAILS AND NOTES NOT SHOWN REFER TO THE FOLLOWING IOWA D.O.T HIGHWAY STANDARDS:	RDS:	
STANDARD	ISSUED	REVISED
PRCB G2-13 TYPICAL CULVERT BARREL DETAILS JANUARY, 2013	JANUARY, 2013 JANUARY, 2013	



HR Green, Inc. ENGLISH IOWA DOT DESIGN TEAM

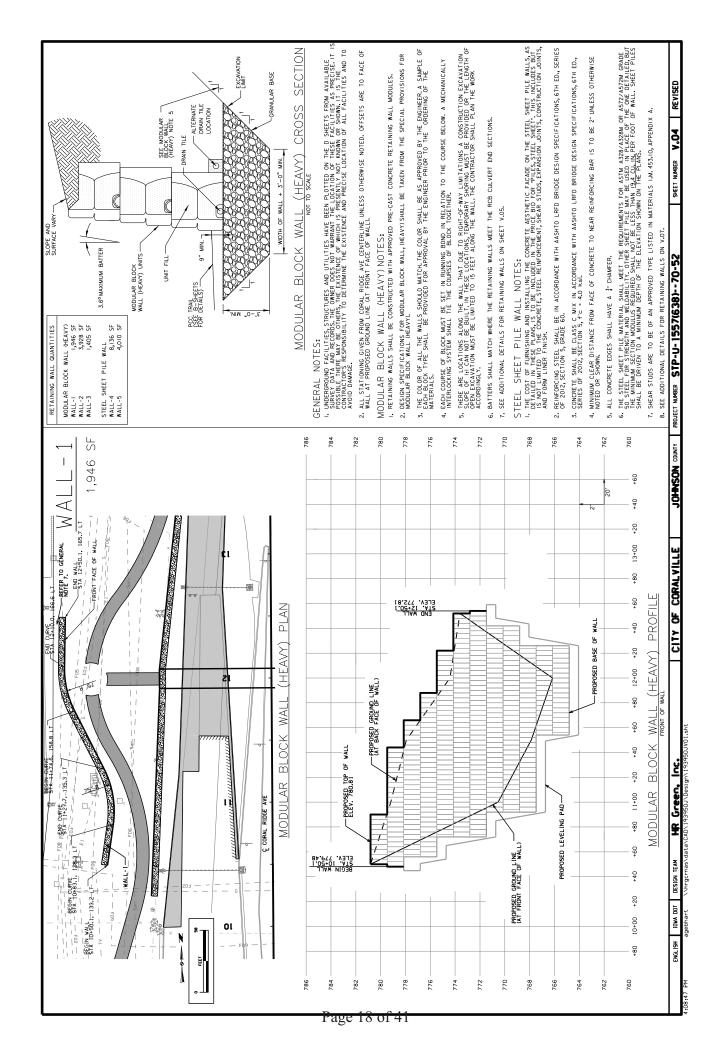
CITY OF CORALVILLE

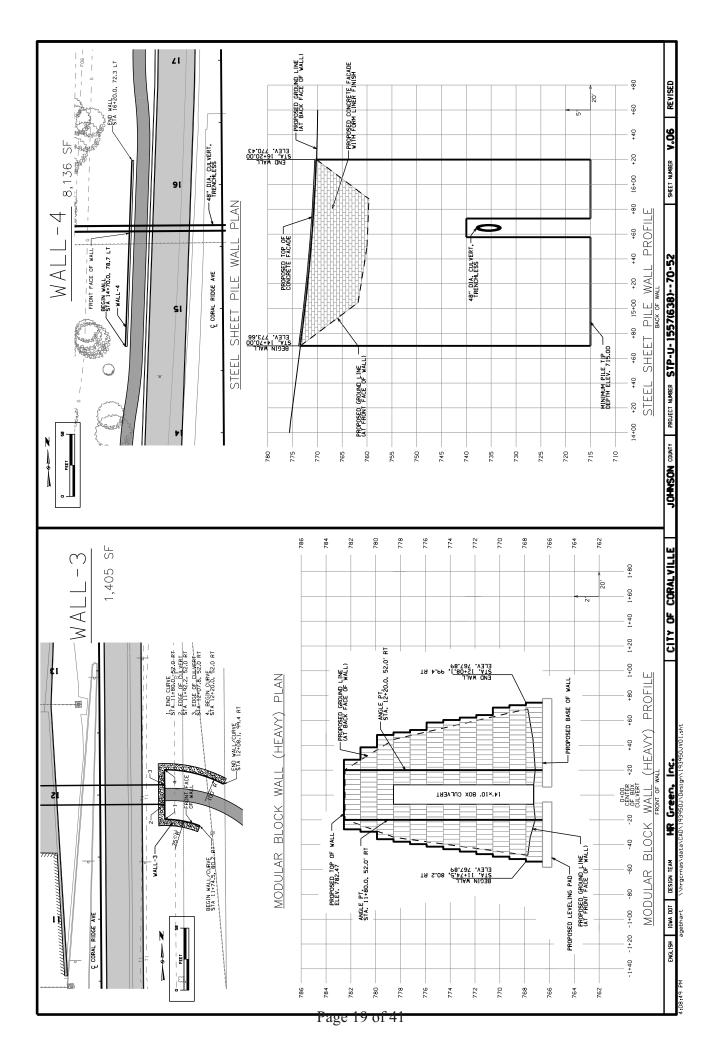
JOHNSON COUNTY | PROJECT NUMBER STP-U-1557(638)--70-52

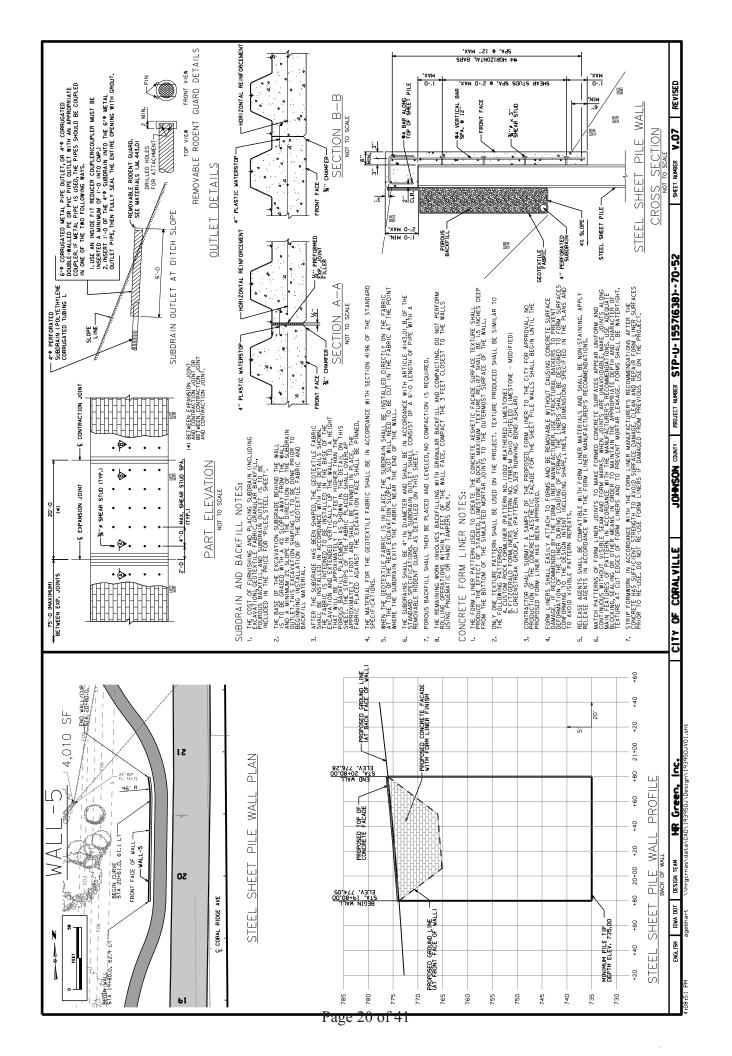
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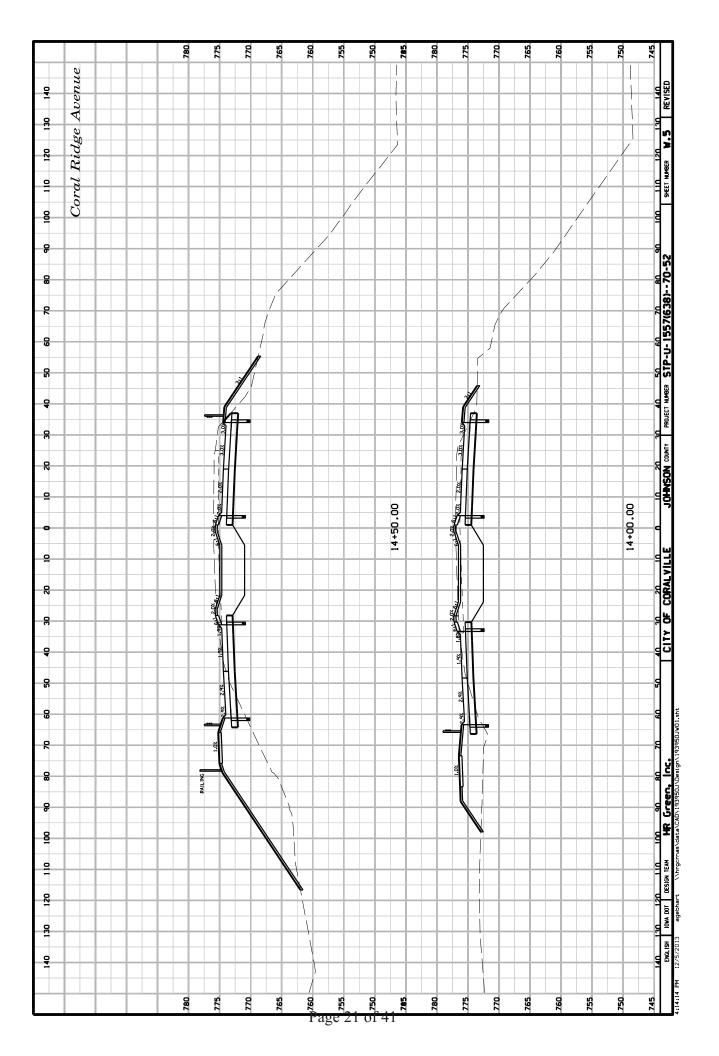
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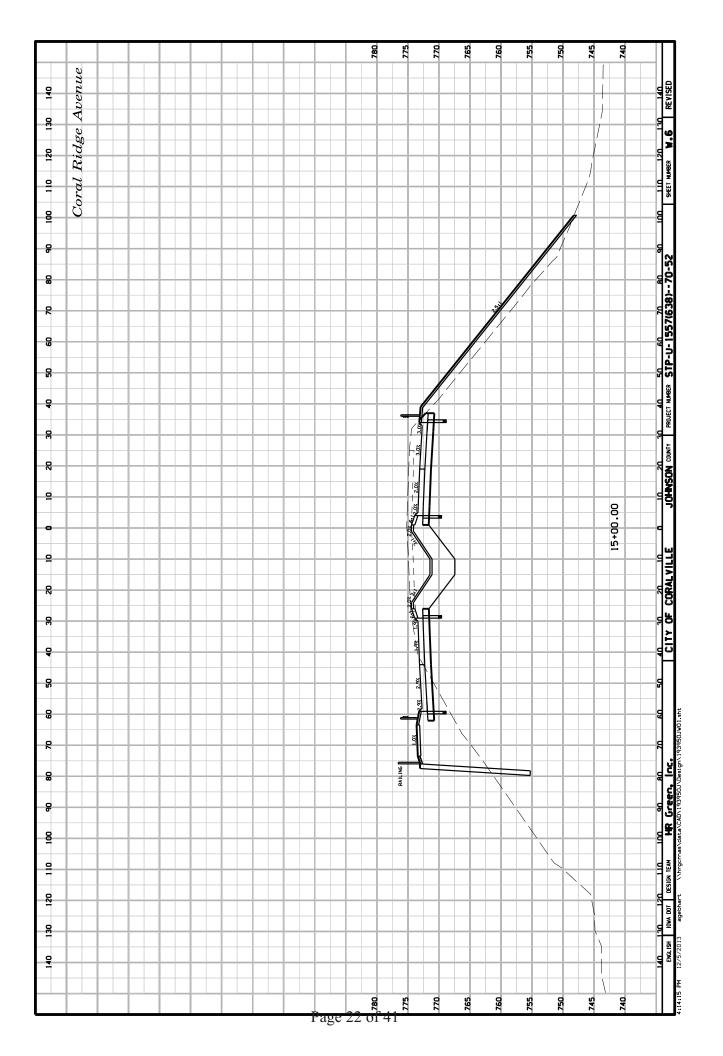
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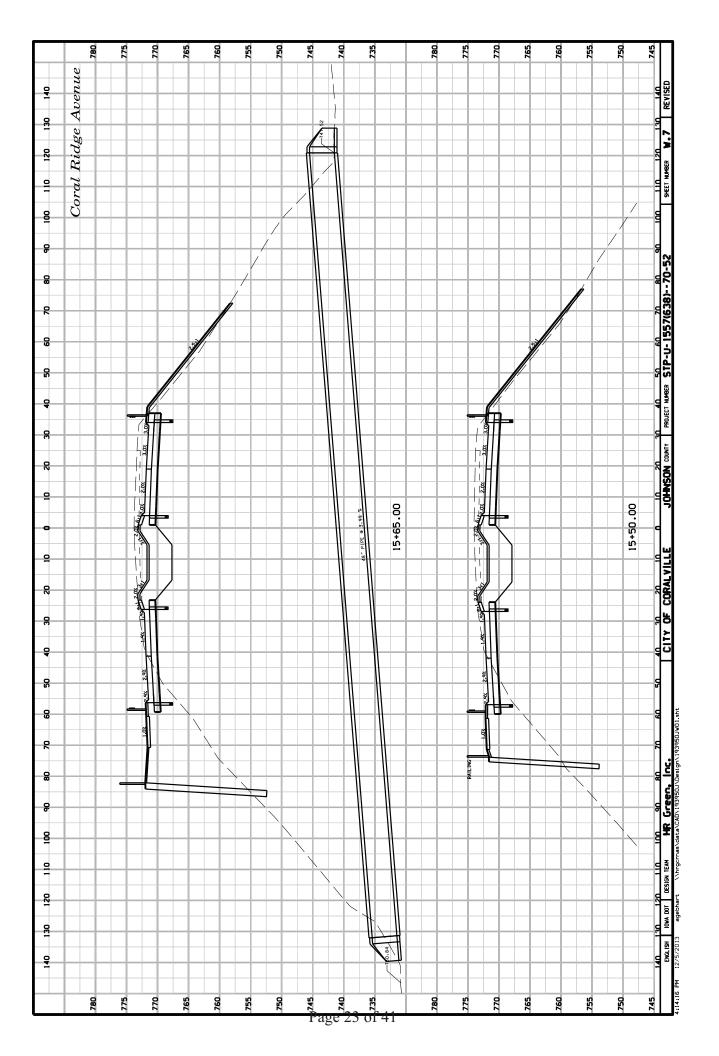


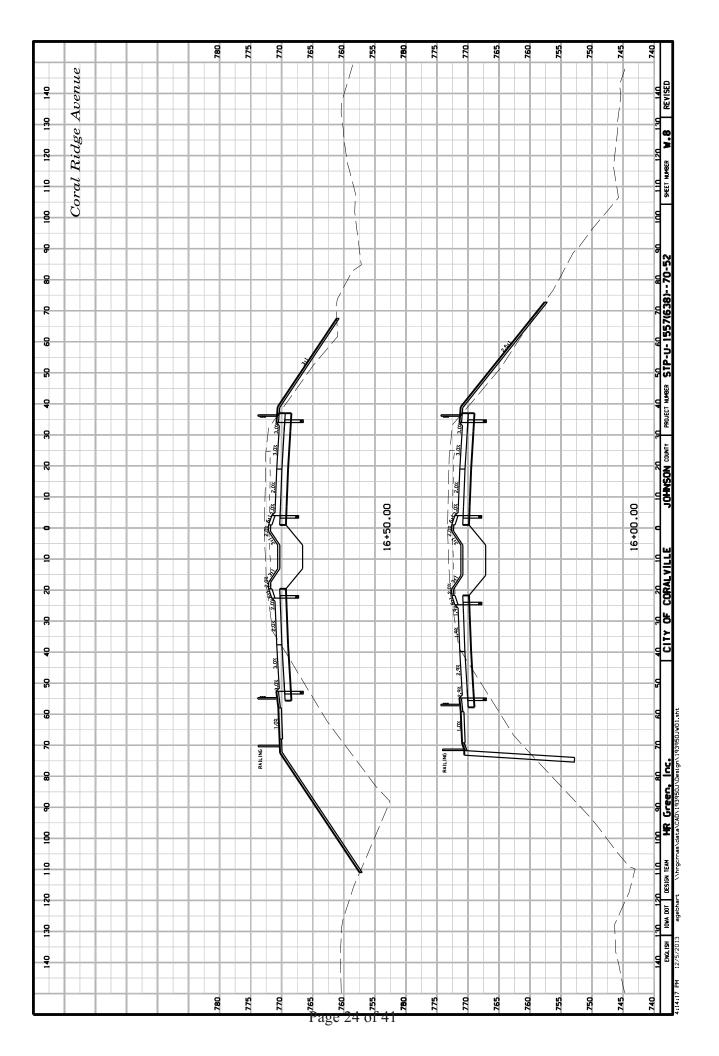


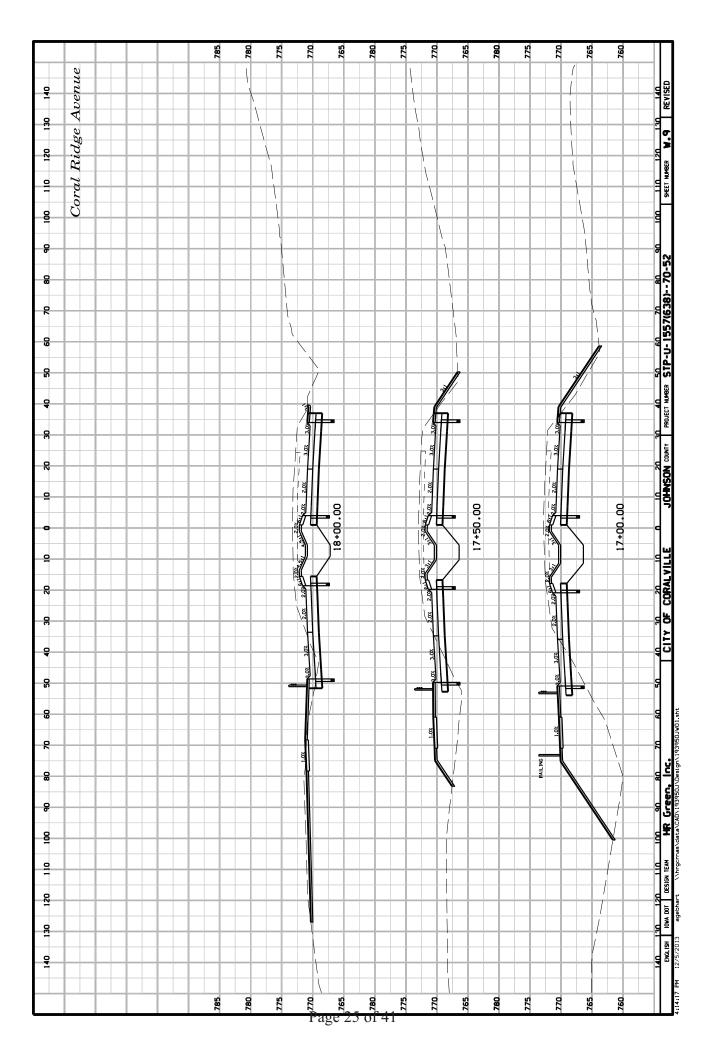


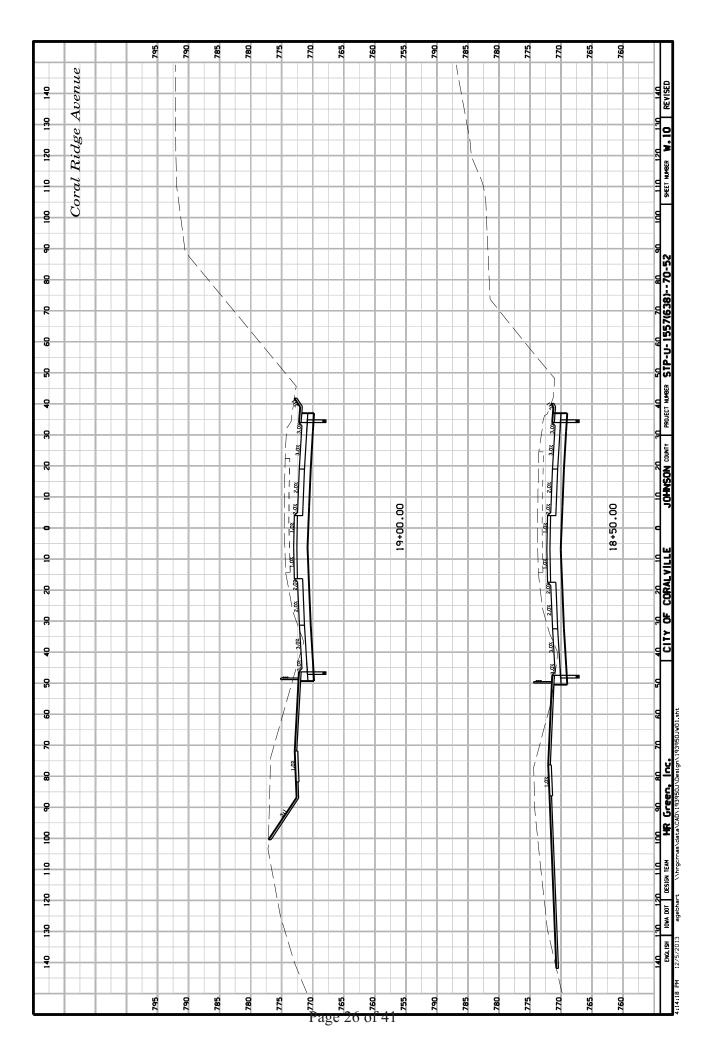


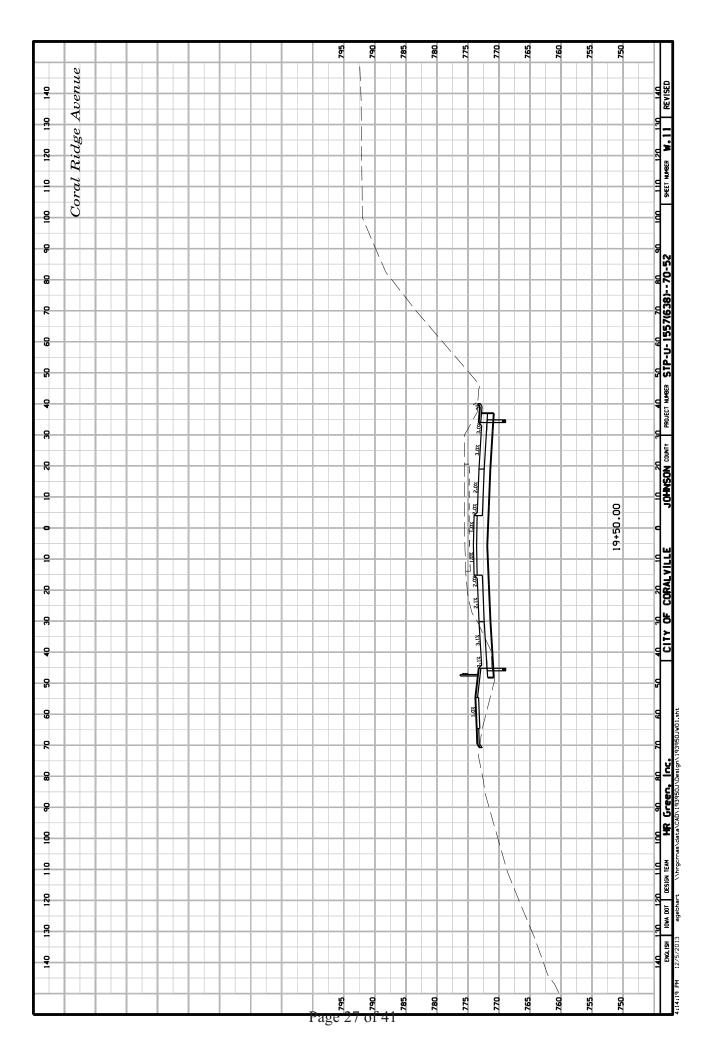


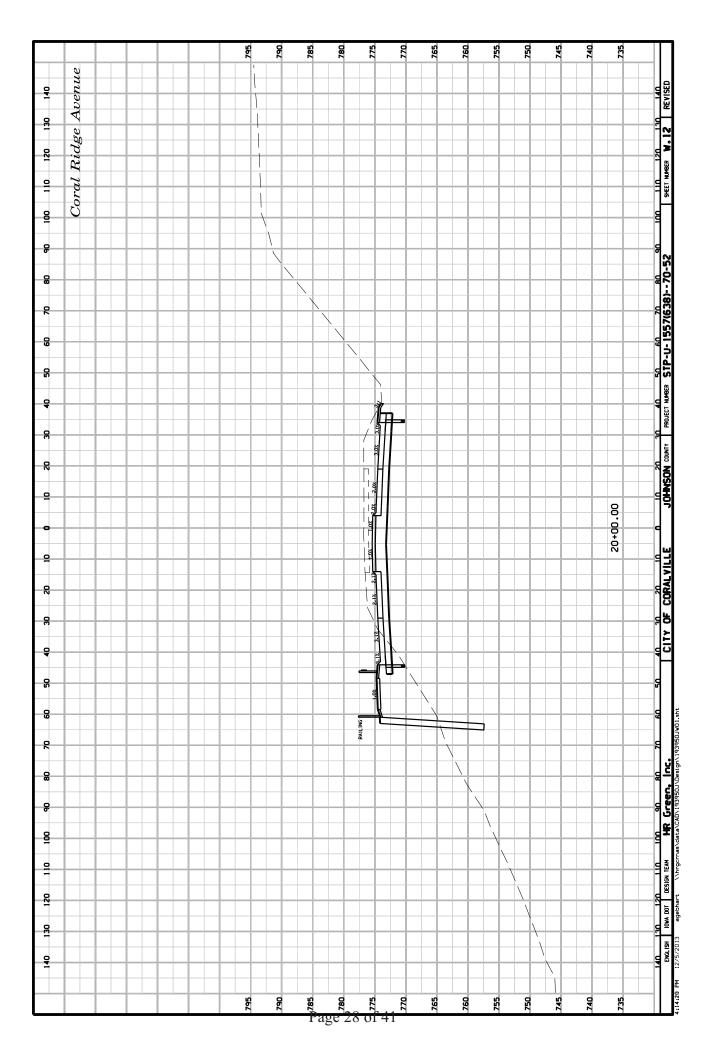


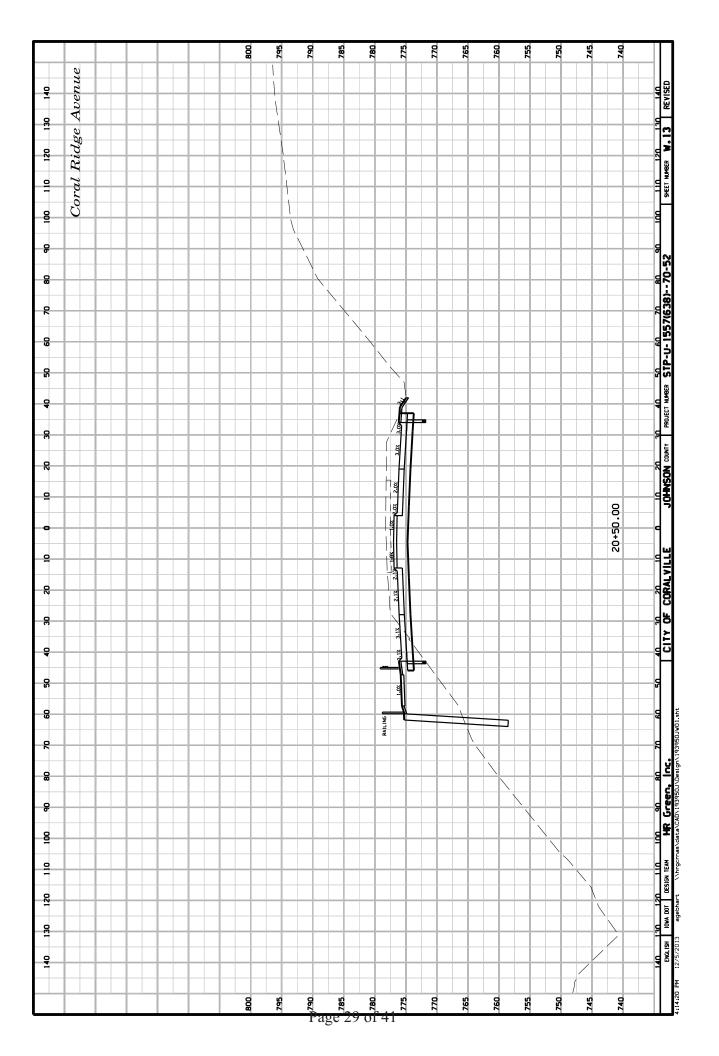


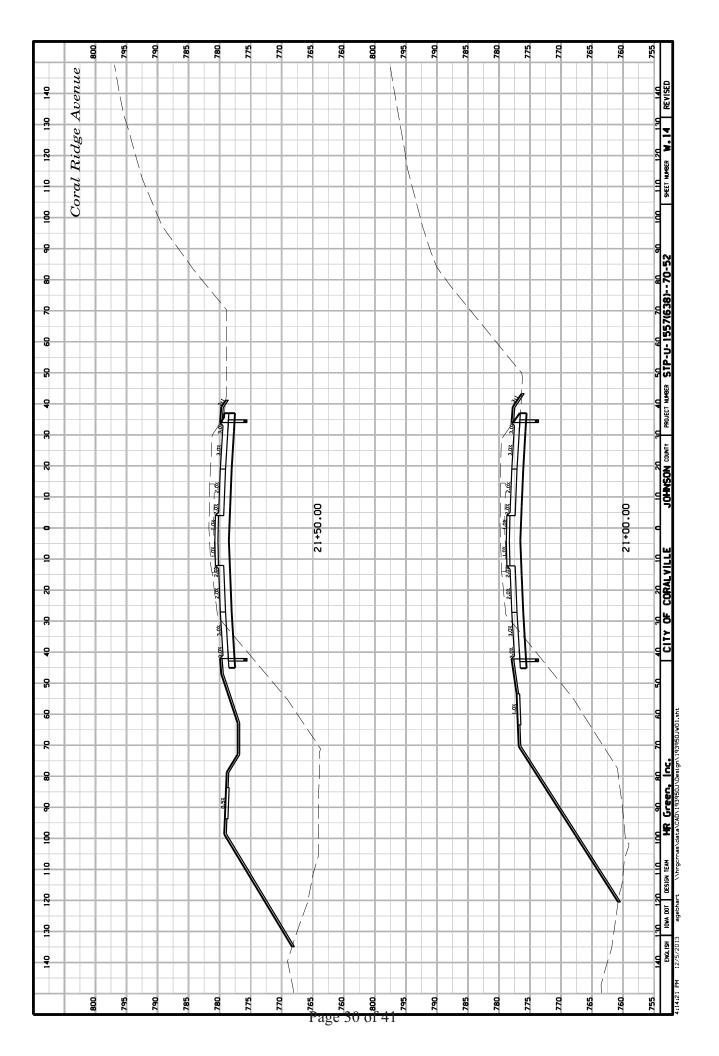


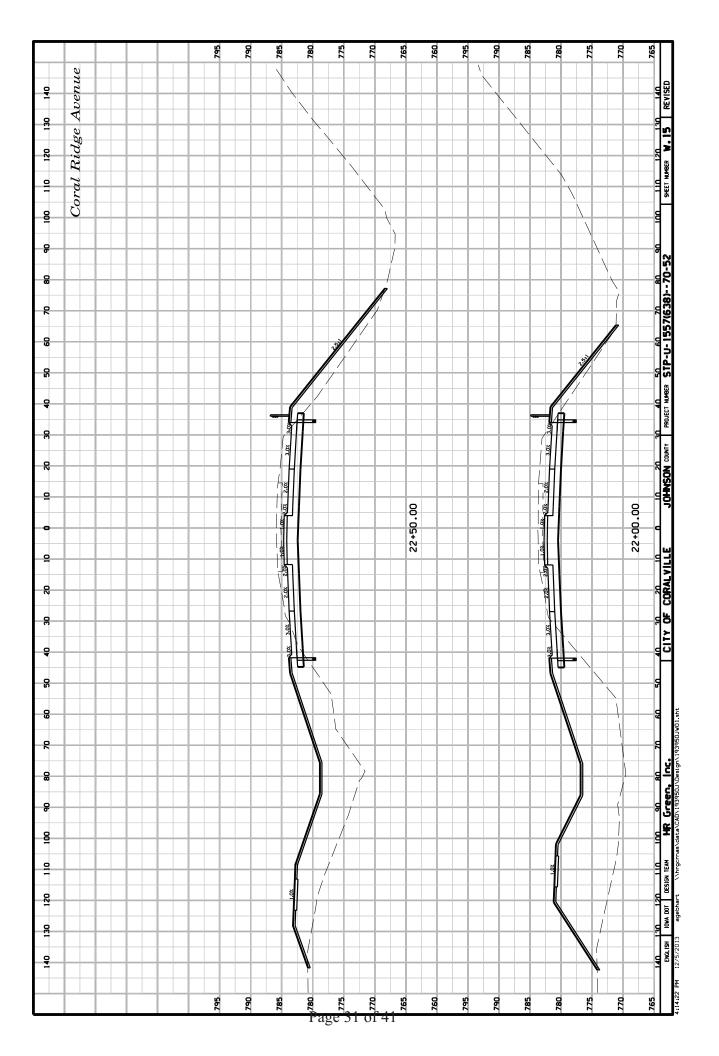














SPECIAL PROVISIONS

FOR

ORNAMENTAL RAILING

Johnson County

STP-U-1557(638)—70-52

Effective Date

December 17, 2013

THE STANDARD SPECIFICATIONS, SERIES 2012, ARE AMENDED BY THE FOLLOWING MODIFICATIONS. THESE ARE SPECIAL PROVISIONS AND SHALL PREVAIL OVER THOSE PUBLISHED IN THE STANDARD SPECIFICATIONS.

PART 1 GENERAL

1.01 SUMMARY

- A. Section Includes:
 - 1. Aluminum decorative railings with stainless-steel, wire-rope guard infill.
 - 2. Stainless-steel decorative railings with stainless-steel, wire-rope guard infill.

1.02 DEFINITIONS

Railings: Guards, handrails, and similar devices used for protection of occupants at open-sided floor areas, pedestrian guidance and support, visual separation, or wall protection.

1.03 MEASUREMENT AND PAYMENT

- A. Basis of Measurement: The number of lineal feet of Ornamental Railing shall be measured from centerline to centerline of end posts as shown in plans.
- B. Basis of Payment: For the number of lineal feet of Ornamental Railing constructed and measured, the Contractor will be paid the contract unit price per lineal foot. These payments shall be full compensation for furnishing all material and for construction of Ornamental Railing as provided herein.

1.04 QUALITY ASSURANCE

- A. Perform work in accordance with applicable requirements of the lowa DOT Standard Specifications for Highway and Bridge Construction, Series 2012, and all local and state codes and ordinances.
- B. Delegated Design: Design railings, including comprehensive engineering analysis by a qualified Professional Engineer licensed in the State of Iowa, using performance requirements and design criteria indicated.
- C. General: In engineering railings to withstand structural loads indicated, determine allowable design working stresses of railing materials based on the following:
 - 1. Aluminum: The lesser of minimum yield strength divided by 1.65 or minimum ultimate tensile strength divided by 1.95.
 - 2. Stainless Steel: 60 percent of minimum yield strength.
- D. Structural Performance: Railings shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
 - Handrails and Top Rails of Guards:
 Uniform load of 50 pounds/feet applied in any direction.
 - 2. Concentrated load of 200 pounds/feet applied in any direction.
 - Uniform and concentrated loads need not be assumed to act concurrently. Infill of Guards.
 - 4. Concentrated load of 50 pounds/feet applied horizontally on an area of 1 square foot.
 - 5. Infill load and other loads need not be assumed to act concurrently.
 - 6. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.
 - 7. Temperature Change: 120°F, ambient; 180°F, material surfaces.

- 8. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.
- Source Limitations: Obtain each type of railing from single source from single manufacturer.
- 10. Product Options: Information on contract documents establishes requirements for system's aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including structural analysis, preconstruction testing, field testing, and in-service performance.
- 11. Do not modify intended aesthetic effects, as judged solely by Engineer, except with Engineer's approval. If modifications are proposed, submit comprehensive explanatory data to Engineer for review.
- 12. Product Options: Plans indicate size, profiles, and dimensional requirements of railings and are based on the specific system indicated.
- 13. Welding Qualifications: Qualify procedures and personnel according to the following:

AWS D1.1/D1.1M, "Structural Welding Code - Steel." AWS D1.2/D1.2M, "Structural Welding Code - Aluminum." AWS D1.6, "Structural Welding Code - Stainless Steel."

E. PRECONSTRUCTION TESTING

Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on laboratory mockups. Payment for these services will be made by Contractor. Retesting of products that fail to meet specified requirements shall be done at Contractor's expense.

- Build laboratory mockups at testing agency facility; use personnel, materials, and methods of construction that will be used at Project site.
- Test railings according to ASTM E 894 and ASTM E 935.
 Notify Engineer seven days in advance of the dates and times when laboratory mockups will be tested.

1.05 SUBMITTALS

- A. Product Data: For the following:
 - Manufacturer's product lines of railings assembled from standard components.
 - 2. Grout, anchoring cement, and paint products.
 - 3. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 4. Samples for Initial Selection: For products involving selection of color, texture, or design, including mechanical finishes.
- B. Samples for Verification: For each type of exposed finish required.
 - 1. Sections of each distinctly different linear railing member, including handrails, top rails, posts, and balusters.
 - 2. Fittings and brackets.
 - 3. Welded connections.
 - 4. Brazed connections.
 - 5. Assembled Samples of railing systems, made from full-size components, including top rail, post, handrail, and infill.
 - 6. Show method of finishing members at intersections.
 - 7. Samples need not be full height.

- C. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified Professional Engineer licensed in the State of Iowa responsible for their preparation.
- Qualification Data: For qualified professional engineer, testing agency
 Mill Certificates: Signed by manufacturers of stainless-steel products certifying that products furnished comply with requirements.
- E. Welding certificates.
- F. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, according to ASTM E 894 and ASTM E 935.
- G. Preconstruction test reports.
- H. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
 - Build mockups as shown on plans.
 - 2. Build mockups for each form and finish of railing consisting of two posts, top rail, infill area, and anchorage system components that are full height and are not less than 24 inches in length.
 - 3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 MATERIALS

2.01 MANUFACTURERS

- A. The ornamental railing system shall be aluminum post and rail with a stainless steel cable rail or stainless steel post and rail, with a stainless steel cable rail as detailed in the contract documents and manufactured by the following approved manufacturers, subject to compliance with requirements:
 - 1. Ultra-tec Cable Railing
 - Contact: The Wagner Companies P.W. Box 423 Butler, WI 53007 414-214-0444 414-365-8025 (fax)
 - 2. Cable-Rail
 - Contact: Feeney Architectural Products 2603 Union Street Oakland, CA 94607
 Toll Free: (800) 888-2418

Toll Free: (800) 888-2418 Phone: (510) 893-9473 Fax: (510) 893-9484

- 3. Sightlines Architectural Cable Systems
 - 1620 Central Ave N.E.

Suite 159 Minneapolis MN 55413 Phone: 952,470,0824

Fax: 612-789-0614

4. Approved Equal

2.02 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
- B. Brackets, Flanges, and Anchors: Same metal and finish as supported rails unless otherwise indicated.
- C. Provide cast-metal brackets with flange tapped for concealed anchorage to threaded hanger bolt.
- D. Provide either formed- or cast-metal brackets with predrilled hole for exposed bolt anchorage.
- E. Provide formed-steel brackets with predrilled hole for bolted anchorage and with snapon cover that matches rail finish and conceals bracket base and bolt head.
- F. Provide extruded-aluminum brackets with interlocking pieces that conceal anchorage. Locate set screws on bottom of bracket.

2.03 STAINLESS STEEL

- A. Tubing: ASTM A 554, Grade MT 304.
- B. Pipe: ASTM A 312/A 312M, Grade TP 304.
- C. Castings: ASTM A 743/A 743M, Grade CF 8 or CF 20.
- D. Sheet, Strip, Plate, and Flat Bar: ASTM A 666, Type 304.
- E. Bars and Shapes: ASTM A 276, Type 304.
- F. Wire Rope and Fittings:
 - Wire Rope: 1-by-19 wire rope made from wire complying with ASTM A 492, Type 316.
 - Wire-Rope Fittings: Connectors of types indicated, fabricated from stainless steel, and with capability to sustain, without failure, a load equal to minimum breaking strength of wire rope with which they are used.

2.04 FASTENERS

- A. Fastener Materials: Unless otherwise indicated, provide the following:
 - 1. Aluminum Components: Type 316 stainless-steel fasteners.
 - 2. Stainless-Steel Components: Type 316 stainless-steel fasteners.
 - Uncoated Steel Components: Plated-steel fasteners complying with ASTM B 633, Class Fe/Zn 25 for electrodeposited zinc coating where concealed; Type 304 stainless-steel fasteners where exposed.
 - 4. Galvanized-Steel Components: Plated-steel fasteners complying with ASTM B 633, Class Fe/Zn 25 for electrodeposited zinc coating.
 - 5. Dissimilar Metals: Type 316 stainless-steel fasteners.
 - 6. Fasteners for Anchoring to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction indicated and capable of withstanding design loads.
 - 7. Provide concealed fasteners for interconnecting railing components and for attaching railings to other work unless otherwise.

- 8. Provide tamper-resistant flat-head machine screws for exposed fasteners unless otherwise indicated.
- 9. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
- 10. Post-Installed Anchors: Torque-controlled expansion anchors.
- 41. 9. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 stainless-steel bolts, ASTM F 593, and nuts, ASTM F 594.

2.05 FABRICATION

- A. Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage
- B. Assemble railings in the shop to greatest extent possible to minimize field splicing and assembly.
- C. Disassemble units only as necessary for shipping and handling limitations.
- D. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
- E. Make up wire-rope assemblies in the shop to field-measured dimensions with fittings machine swaged.
- F. Minimize amount of turnbuckle take-up used for dimensional adjustment so maximum amount is available for tensioning wire ropes.
- G. Tag wire-rope assemblies and fittings to identify installation locations and orientations for coordinated installation.
- H. Cut, drill, and punch metals cleanly and accurately.
- Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated.
- J. Remove sharp or rough areas on exposed surfaces.
- K. Form work true to line and level with accurate angles and surfaces.
- L. Fabricate connections that will be exposed to weather in a manner to exclude water.
- M. Provide weep holes where water may accumulate. Locate weep holes in inconspicuous locations.
- Cut, reinforce, drill, and tap as indicated to receive finish hardware, screws, and similar items.
- Connections: Fabricate railings with welded or nonwelded connections unless otherwise indicated.
- P. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.

- Q. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
- R. Obtain fusion without undercut or overlap.
- S. Remove flux immediately.
- T. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Type 1 welds: no evidence of a welded joint.
- U. Welded Connections: Fabricate railings to interconnect members with concealed internal welds that eliminate surface grinding, using manufacturer's standard system of sleeve and socket fittings.
- V. Mechanical Connections: Connect members with concealed mechanical fasteners and fittings. Fabricate members and fittings to produce flush, smooth, rigid, hairline joints.
 - 1. Fabricate splice joints for field connection using an epoxy structural adhesive if this is manufacturer's standard splicing method.
 - 2. Form changes in direction as follows:
 - a. As detailed.
 - b. By radius bends of radius indicated or by inserting prefabricated elbow fittings of radius indicated.
 - By bending to smallest radius that will not result in distortion of railing member.
 - Bend members in jigs to produce uniform curvature for each configuration required; maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
 - 4. Close exposed ends of hollow railing members with prefabricated end fittings.
 - 5. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated.
 - Close ends of returns, unless clearance between end of rail and wall is 1/4 inch or less.
 - Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work unless otherwise indicated.
 - At brackets and fittings fastened to plaster or gypsum board partitions, provide crush-resistant fillers, or other means to transfer loads through wall finishes to structural supports and prevent bracket or fitting rotation and crushing of substrate.

2.06 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipment.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable.
- D. Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples.
- E. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

F. Provide exposed fasteners with finish matching appearance, including color and texture, of railings.

G. STAINLESS-STEEL FINISHES

- Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
- 3. Run grain of directional finishes with long dimension of each piece.
- 4. Directional Satin Finish: No. 4.
- 5. Dull Satin Finish: No. 6.
- 6. Satin, Reflective, Directional Polish: No. 7.
- 7. Mirrorlike Reflective, Nondirectional Polish: No. 8.
- 8. When polishing is completed, passivate and rinse surfaces.
- 9. Remove embedded foreign matter and leave surfaces chemically clean.
- 10. Sputter-Coated Finish: Titanium nitride coating deposited by magnetic sputter-coating process over indicated mechanical finish.

PART 3 EXECUTION

3.01 PREPARATION

- A. Pre-installation Conference: Conduct conference at Project site.
- B. Field Measurements: Verify actual locations of walls and other construction contiguous with railings by field measurements before fabrication and indicate measurements on Shop Drawings.
- C. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- D. Coordinate installation of anchorages for railings railing posts in concrete encasements.
- E. Furnish setting plans, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
- F. Schedule installation so wall attachments are made only to completed walls. Do not support railings temporarily by any means that do not suit structural performance requirements.

3.02 INSTALLATION, GENERAL

- A. Fit exposed connections together to form tight, hairline joints.
- B. Perform cutting, drilling, and fitting required for installing railings.
- Set railings accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.
- D. Do not weld, cut, or abrade surfaces of railing components that have been coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
- E. Set posts plumb within a tolerance of 1/16 inch in 3 feet.

- F. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.
- G. Corrosion Protection: Coat concealed surfaces of aluminum that will be in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.
- H. Adjust railings before anchoring to ensure matching alignment at abutting joints.
- Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing railings and for properly transferring loads to in-place construction.

3.03 INSTALLATION, RAILING CONNECTIONS

- A. Nonwelded Connections: Use mechanical or adhesive joints for permanently connecting railing components.
- B. Use wood blocks and padding to prevent damage to railing members and fittings.
- C. Seal recessed holes of exposed locking screws using plastic cement filler colored to match finish of railings.
- D. Welded Connections: Use fully welded joints for permanently connecting railing components.
- E. Comply with requirements for welded connections in "Fabrication" Article whether welding is performed in the shop or in the field.
- F. Expansion Joints: Install expansion joints at locations indicated but not farther apart than required to accommodate thermal movement.
- G. Provide slip-joint internal sleeve extending 2 inches beyond joint on either side, fasten internal sleeve securely to one side, and locate joint within 6 inches of post.

3.04 INSTALLATION, ANCHORING POSTS

- A. Leave anchorage joint exposed with 1/8 inch buildup, sloped away from post.
- B. Anchor posts to metal surfaces with flanges, angle type, or floor type as required by conditions, connected to posts and to metal supporting members as follows:
 - For aluminum railings, attach posts as indicated using fittings designed and engineered for this purpose.
 - 2. For stainless-steel railings, weld flanges to posts and bolt to metal-supporting surfaces.

Encase railing posts in concrete as shown in the plans or anchor per manufacturer's recommendations.

3.05 INSTALLATION, ATTACHING RAILINGS

Anchor railing ends to metal surfaces with flanges bolted to metal surfaces and welded to railing ends or connected to railing ends using nonwelded connections.

3.06 FIELD QUALITY CONTROL

A. Testing Agency: Contracting Authority will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.

- B. Extent and Testing Methodology: Testing agency will randomly select completed railing assemblies for testing that are representative of different railing designs and conditions in the completed Work.
- C. Railings will be tested according to ASTM E 894 and ASTM E 935 for compliance with performance requirements.
- D. Remove and replace railings where test results indicate that they do not comply with specified requirements unless they can be repaired in a manner satisfactory to Engineer and will comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.07 CLEANING

Clean aluminum and stainless steel by washing thoroughly with clean water and soap, rinsing with clean water, and wiping dry.

3.08 PROTECTION

- A. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer.
- B. Remove protective coverings at time of Substantial Completion.
- C. Restore finishes damaged during installation and construction period so no evidence remains of correction work.
- D. Return items that cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units.